



SAMSUNG

SPLIT-TYPE AIR CONDITIONER

INDOOR UNIT

OUTDOOR UNIT

Basic : AQV09NSBN

AQV12NSBN

Model : AQV09NSD

AQV12NSD

Model Code : AQV09NSD

AQV12NSD

AQV09NSDX

AQV12NSDX

SERVICE Manual

AMG
Air Marketing Group LLC

AIR CONDITIONER



AQV09NSD/AQV12NSD



AQV09NSDX/AQV12NSDX

THE FEATURE OF PRODUCT

■ **High Energy Efficiency BLDC Air Conditioner**

■ **Simple Flat Grille Design**

■ **good'sleep Mode**

: good'sleep Mode can help you sleep quickly and soundly and wake up refreshed.

■ **Multi Functional Cleaning System**

: Silver Nano Health System and Deodorizing/Catechin Filter are adopted.

■ **Silence Mode**

: When you use the "Silence Mode", you can experience extremely quiet operation of your air conditioner.

Refer to the service manual in the GSPN(see the rear cover) for the more information.

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1. Precautions

1-1 Installing the air conditioner

- Users should not install the air conditioner by themselves.
Ask the dealer or authorized company to install the air conditioner except the window-type air conditioner in U.S.A and Canada.
- If you don't install the air conditioner properly, it may cause a fire, a water leakage or an electric shock.
- You must install the air conditioner according to the national wiring regulations and safety regulations.
- Install the indoor unit higher than 8.2ft(2.5m) from the floor to avoid the injury caused by the operation of the fan.
(except the window-type air conditioner)
- The manufacturer is not responsible for any accidents or injury caused by an incorrect installation.
- When installing the built-in type air conditioner, keep all electric cables such as the power cable and the connection cord in pipes, ducts, or cable channels to protect them from the danger of impact or any other incidents.

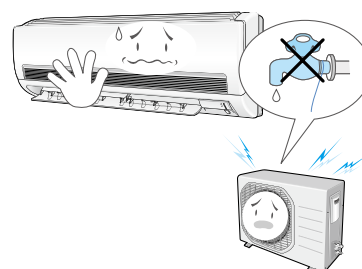
1-2 Power supply and circuit breaker

- If the power cord of the air conditioner is damaged, it must be replaced by the manufacturer or a qualified person in order to avoid a hazard.
- The air conditioner must be plugged into an independent circuit if applicable or connect the power cable to the auxiliary circuit breaker.
An all pole disconnection from the power supply must be incorporated in the fixed wiring with a contact opening of >0.12inch(3mm).
- Do not extend an electric cord to the air conditioner.
- The air conditioner must be plugged in after you complete the installation.



1-3 During operation

- Do not repair the air conditioner at your discretion.
It is recommended to contact a service center directly.
- Never spill any kind of liquid on the air conditioner.
If this happens, turn off the air conditioner and contact an authorized service center.
- Do not insert anything between the airflow blades to prevent damage of the inner fan and consequent injury.
Keep children away from the air conditioner.
- Do not place any obstacles in front of the air conditioner.
- Do not spray any kind of liquid into the indoor unit. If this happens, turn off the air conditioner and contact a service center.
- Make sure that the air conditioner is well ventilated at all times:
Do not place a cloth or other materials over it.
- Remove the batteries if you don't use the remote control for a long time. (If applicable)
- Use the remote control within 23ft(7m) from the indoor unit. (If applicable)

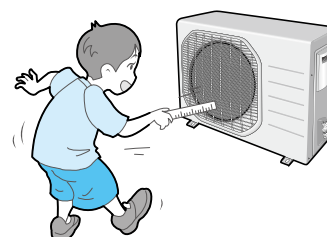


1-4 Disposing of the unit

- Before throwing out the air conditioner, remove the batteries from the remote control.
- When you dispose of the air conditioner, consult your dealer. If pipes are removed incorrectly, refrigerant may blow out and cause air pollution. When it contacts with your skin, it can cause skin injury.
- The package of the air conditioner should be recycled or disposed of properly for environmental reasons.

1-5 Others

- Never store or load the air conditioner upside down or sideways to prevent the damage to the compressor.
- Young children or infirm persons should be always supervised when they use the air conditioner.
- Max current is measured according to IEC standard for safety.
- Current is measured according to ISO standard for energy efficiency.



2. Product Specifications

2-1 The Feature of Product

■ **High Energy Efficiency BLDC Air Conditioner**

BLDC Technique arises the efficiency of air conditioner and makes a room cool and warm with high energy saving.

■ **Simple Flat Grille Design**

With a Smart and fashionable style, the high impressive interior design allow this product to set place in anywhere.

■ **good'sleep Mode**

good'sleep Mode can help you sleep quickly and soundly and wake up refreshed.

■ **Multi functional cleaning system**

With Silver Nano Health System and Deodorizing/Catechin Filters makes your room more refreshed.

■ **Silence Mode**

When you use the "Silence Mode", you can experience extremely quiet operation of your air conditioner.



2-2 Product Specifications

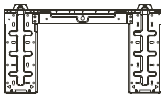

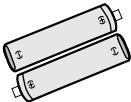



Item				Model	AQV09NSD		AQV12NSD	
					Indoor Unit	Outdoor Unit	Indoor Unit	Outdoor Unit
Type				Wall-mounted		Wall-mounted		
Performance	Capacity	Cooling	Btu/hr (Low / Std / Max)	3,300/9,000/10,800		3,300/12,000/13,200		
		Heating		3,300/12,000/15,000		3,300/13,600/17,500		
	Running Frequency	Cooling	Hz (Low / Std / Max)	20/52/61		20/76/81		
		Heating		20/71/85		20/80/95		
	Dehumidifying		ℓ/h	1.0		1.4		
	Air Volume	Cooling	m ³ /min (H/M/L)	5.9/6.8/7.69	28	6.4/9.3/8.18	28	
		Heating		7.1/8.0/8.89	27	7.6/8.5/9.35	27	
	Noise	Cooling	dB (H/L)	41	51	43	53	
		Heating		41	51	43	53	
	SEER	Cooling	(Std)	19		18		
HSPF		Heating		9.5		8.5		
Power			ph-V-Hz	1-208/230-60		1-208/230-60		
Power	Power Consumption	Cooling	W (Low / Std / Max)	240/690/840		240/1090/1200		
		Heating		220/970/1300		220/1170/1550		
	Operating Current	Cooling	A (Low / Std / Max)	1.5/3.3/4.0		1.5/5.2/5.7		
		Heating		1.3/4.7/6.0		1.3/5.5/7.0		
	Power Factor	Cooling	% (Low / Std / Max)	70 / 85 / 90		70/85/90		
		Heating		70 / 85 / 90		70/85/90		
	Breaker Size		A	10		10		
	MCA			9.02		9.02		
	MOP			15		15		
	Size	Outer Dimension	Width x Height x Depth	inch	32.5 X 11.2 X 7.4		32.5 X 11.2 X 7.4	
mm				825 X 285 X 189		825 X 285 X 189		
Weight (Net)		lb	17.2		17.2			
		kg	7.8		7.8			
Drain Hose		D(inch) x L(ft)	Φ0.7 x 1.8		Φ0.7 x 1.8			
		D(mm) x L(mm)	Φ18 x 550		Φ18 x 550			
Compressor	Type			Rotary, G4C090LUDER		Rotary, G4C090LUDER		
	Motor	Type		Hermetic		Hermetic		
		Rated Output	W	853W		853W		
	Oil Type		FREOLa68ES-T		FREOLa68ES-T			
	RLA		A	7.0		7.0		
Blower	Type			Cross-flow	Propeller	Cross-flow	Propeller	
	Motor	Type		Resin / Steel, AC	Resin / Steel, DC	Resin / Steel, AC	Resin / Steel, DC	
		Rated Output		W	27	25	27	
		FLA		0.17A 35W	0.10A 31W	0.17A 35W	0.10A 31W	
Piping	Maximum Spec.	Length	ft (m)	49.2 (15)		49.2 (15)		
		Height	ft (m)	26.2 (8)		26.2 (8)		
	Refrigerant Pipe	Liquid	OD(inch) x L(ft)	Φ1/4 x 24.6		Φ1/4 x 24.6		
			OD(mm) x L(m)	Φ6.35 x 7.5		Φ6.35 x 7.5		
		Gas	OD(inch) x L(ft)	Φ3/8 x 24.6		Φ3/8 x 24.6		
			OD(mm) x L(m)	Φ9.52 x 7.5		Φ9.52 x 7.5		
Heat Exchanger				2 Row 14 Step	1 Row 24 Step	2 Row 14 Step	1 Row 24 Step	
Refrigerant Control Unit				EEV		EEV		
Freezer Oil Capacity			gal	0.08		0.08		
			cc	320		320		
Refrigerant to be Charged (R410A)			oz	31.7		31.7		
			g	900		900		
Refrigerant to be Added (R410A)			oz/ft	Chargeless		Chargeless		
			g/m	Chargeless		Chargeless		
Protection Device (OLP)				None		None		
Cooling Test Condition				Indoor Unit : DB80°F WB67°F Indoor Unit : DB26.7°C WB19.4°C		Outdoor Unit : DB95°F WB75°F Outdoor Unit : DB35°C WB23.9°C		
Heating Test Condition				Indoor Unit : DB70°F WB60°F Indoor Unit : DB21.1°C WB15.6°C		Outdoor Unit : DB47°F WB43°F Outdoor Unit : DB8.3°C WB6.1°C		
Operation conditon range		cooling	indoor	61°F to 90°F approx. 16°C to 32°C approx.		61°F to 90°F approx. 16°C to 32°C approx.		
			Outdoor	14°F to 115°F approx. -10°C to 46°C approx.		14°F to 115°F approx. -10°C to 46°C approx.		
		heating	indoor	80°F or less 27°C or less		80°F or less 27°C or less		
			Outdoor	5°F to 75°F approx. -15°C to 24°C approx.		5°F to 75°F approx. -15°C to 24°C approx.		

2-3 The Comparative Specifications of Product

Item		Development Model	
		AQV09NSD	AQV12NSD
Design	Indoor Unit		
	Outdoor Unit		
Net Weight	Indoor Unit	17.2lb(7.8kg)	17.2lb(7.8kg)
	Outdoor Unit	71.9lb(32.6k)	71.9lb(32.6kg)
Outer Dimension (WidthxHeightxDepth)	Indoor Unit	32.5x 11.2x 7.4(inch) 825x 285x 189(mm)	32.5x 11.2x 7.4(inch) 825 x 285 x 189 (mm)
	Outdoor Unit	31.1x 21.6x 11.2(inch) 790 x 548 x 285(mm)	31.1x 21.6x 11.2(inch) 790 x 548 x 285 (mm)
Noise	Indoor Unit	41dB ↓	43dB ↓
	Outdoor Unit	51dB ↓	53dB ↓
Air Purifying System	Filter	Silver Nano Evaporator Catechin Filter Deodorizing Fiter	Silver Nano Evaporator Catechin Filter Deodorizing Fiter
Indoor Display		Three Color LED Display	Three Color LED Display

2-4 Accessory and Option Specifications

2-4-1 Accessories

Item	Descriptions	Code-No.	Q'TY	Remark
	Ass'y Plate Hanger	DB7-02851B	1	Indoor Unit
	Remote Control	DB93-05083P	1	
	Batteries for Remote Control	DB47-90024A	2	
	User's Manual	DB98-29981A	1	
	Installation Manual	DB98-29790A	1	
	Service Manual	DB98-30185A	1	

Item	Descriptions	Code-No.	Q'TY	Remark
	Drain Plug	DB67-20011A	1	Outdoor Unit
	Rubber Leg	DB73-20134A	4	
	Assembly Pipe, ø6.35mm(1/4")	DB96-10453B	1	Option
	Assembly Pipe, ø9.52mm(3/8")	DB96-10453F	1	
	PE T3 Foam Tube Insulation	DB72-50165A	1	
	Vinyl Tape, Width 50mm(1.97inch)	DB72-00459A	1	
	Drain Plug	DB67-20011A	1	

Accessories(cont.)

Item	Descriptions	Code-No.	Q'TY	Remark
	Rubber Leg	DB73-00182A	4	Option
	Pipe Clamps A	DB39-20224A	3	
	Pipe Clamps B	DB39-20224B	3	
	 Cement Nail		6	
	M4x25 Tapping Screws	6002-000540	6	
	Drain Hose, length 2m(78.7inch)	DB62-00487A	1	
	Putty 100g	DB98-10568A	1	

3. Alignment and Adjustments

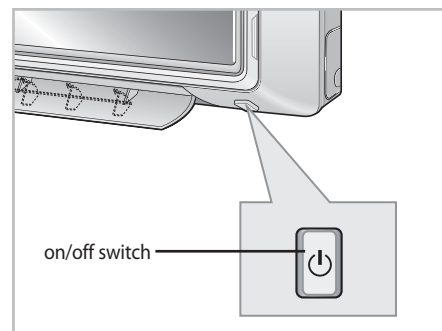
3-1 Test Mode

1. How to Operate Test Mode

Press the Power button of indoor unit for 5 seconds
(Cooling test operation).

Or press the K1 switch of the display board once
(Cooling test operation) or twice (Heating test operation)
after removing the Cover Control of outdoor unit.

The Unit operates Test Mode for sixty minutes.



2. How to Check the Unit on Test Mode

Please check the three LED and Error Mode Display.

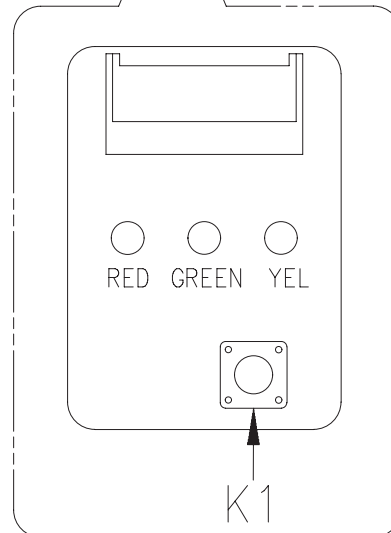
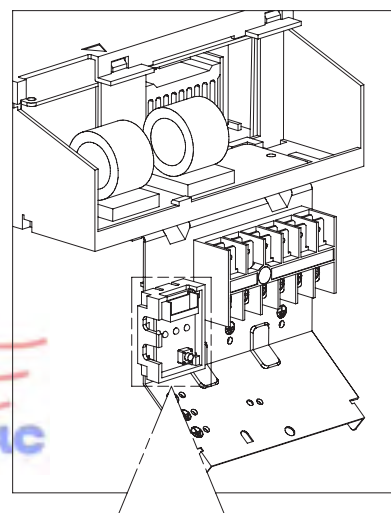
Please check the low pressure as connecting a manifold gauge
with the service valve.

3. How to Quit Test Mode




Press the power button of indoor unit once again

Or press the K1 switch of display board three times again.

- * After the test operation is finished, you cannot retry the test operation without power reset.
- * The blade places to set position and then the indoor fan operates.
- * The Compressor is operated by rated frequency before sixty minutes or enforced stop.



3-2 Indoor Display Error and Check Method

Description	LAMP			Main Checking Point
	OPERATION	TIMER	TURBO	
				
Indoor unit room temperature sensor error (open or short)	○	●	○	3-2P
Indoor unit heat exchanger temperature sensor error (open or short)	●	●	○	3-3P
Indoor fan motor malfunction	○	○	●	3-4P
EEPROM error	●	●	●	Option Setting
Option error (option wasn't set up or option data error)	●	●	●	Option Setting
Outdoor unit error	●	○	●	Remote Control on/off Outdoor Unit Power Reset

● : Lamp on, ○ : Lamp off, ● : Lamp blink



3-3 Outdoor LED Error Display and Check Method



No.	LED Display			Explanation
	Yellow	Green	Red	
1	○	○	○	Power off/ VDD NG
2	○	○	◎	IPM Over Current(O.C)
3	○	○	●	Abnormal Serial communication
	○	●	●	
4	○	◎	○	Compressor Starting error
5	○	◎	●	Normal Operation
6	○	●	○	Compressor Lock error
7	○	●	◎	DC-Link voltage under/over error
8	◎	○	◎	Outdoor temperature sensor error
9	◎	○	●	Discharge over temperature
10	◎	◎	○	Discharge temperature sensor error
11	◎	◎	●	Current sensor error
12	◎	●	○	Compressor limit error
13	◎	●	◎	Coil temperature sensor error
14	◎	●	●	1min. Time out Communication
15	●	○	○	Fan error
16	●	○	◎	OTP error
17	●	○	●	Compressor rotation error
18	●	◎	○	Operation condition secession(Dual only)
19	●	◎	◎	DC-Link voltage sensor error
20	●	◎	●	I_Trip error / PFC Over current
21	●	●	○	GAS Leak error
22	●	●	◎	AC Line Zero Cross Signal out
23	●	●	●	Power ON reset(1sec)
24	◎	○	○	Capacity miss match
25	○	◎	◎	Test Operation at Cooling Mode
26	◎	◎	◎	Test Operation at Heating Mode

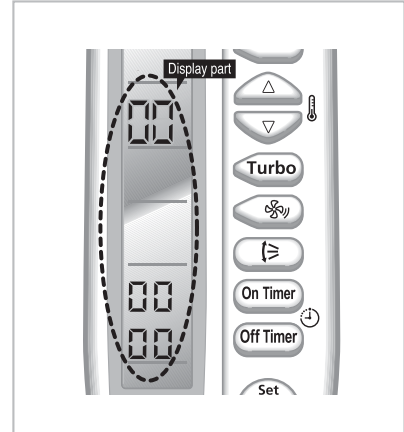
● : LED ON, ○ : LED OFF, ◎ : LED BLINK

3-4 Setting Option Setup Method


ex) Option No. : 084777- 17524E

Step 1 : Enter the Option Setup mode.


- 1st Take out the batteries of remote control.
- 2nd Press the temperature  button simultaneously and insert the battery again.
- 3rd Make sure the remote display shown as .




Step 2 : Enter the Option Setup mode and select your option according to the following procedure.




1

The default value is .

Otherwise, push the  button to 0.


Every time you push the button, the display panel reads 1 or 0 repeatedly.

2

Push the  button to set the display panel to 8.


Every time you push the button, the display panel reads 0 → 1 → 2 → 3 → ... 9 → A → b → c → d → E → F repeatedly.

3

Push the  button to set the display panel to 4.


Every time you push the button, the display panel reads 0 → 1 → 2 → 3 → ... 9 → A → b → c → d → E → F repeatedly.

4

Push the  button to set the display panel to 7.


Every time you push the button, the display panel reads 0 → 1 → 2 → 3 → ... 9 → A → b → c → d → E → F repeatedly.

5

Push the  button to set the display panel to 7.


Every time you push the button, the display panel reads 0 → 1 → 2 → 3 → ... 9 → A → b → c → d → E → F repeatedly.

6

Push the  button to set the display panel to 7.

Every time you push the button, the display panel reads 0 → 1 → 2 → 3 → ... 9 → A → b → c → d → E → F repeatedly.

* Setting is not required if you must 0 a value which has a 0 default.



7 Press button, then the default value is .

8 Push the button to set the display panel to 7.
Every time you push the button, the display panel reads 0 → 1 → 2 → 3 → ... 9 → A → b → c → d → E → F repeatedly.

9 Push the button to set the display panel to 5.
Every time you push the button, the display panel reads 0 → 1 → 2 → 3 → ... 9 → A → b → c → d → E → F repeatedly.

10 Push the button to set the display panel to 2.
Every time you push the button, the display panel reads 0 → 1 → 2 → 3 → ... 9 → A → b → c → d → E → F repeatedly.

11 Push the button to set the display panel to 4.
Every time you push the button, the display panel reads 0 → 1 → 2 → 3 → ... 9 → A → b → c → d → E → F repeatedly.

12 Push the button to set the display panel to E.
Every time you push the button, the display panel reads 0 → 1 → 2 → 3 → ... 9 → A → b → c → d → E → F repeatedly.

* Setting is not required if you must a value which has a default.

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Step 3 : Upon completion of the selection, check you made right selections.

Press the Mode Selection key, to set the display part to and check the display part.

→ The display part shows .

Press the Mode Selection key, to set the display part to and check the display part.

→ The display part shows .

Step 4 : Pressing the ON/OFF button ()

When pressing the operation ON/OFF key with the direction of remote control for unit, the sound "Ding" or "Diriring" is heard and the OPERATION ICON() lamp of the display is flickering at the same time, then the input of option is completed. (If the diriring sound isn't heard, try again pressing the ON/OFF button.)

Step 5 : Unit operation test-run

First, Remove the battery from the remote control.

Second, Re-insert the battery into the remote control.

Third, Press ON/OFF key with the direction of remote control for set.

• Error Mode

- 1st If all lamps of indoor unit are flickering, Plug out, plug in power plug again and press ON/OFF key to retry.
- 2nd If the unit is not working properly or all lamps are continuously flickering after setting the option code, see if the correct option code is set up for its model.



■ OPTION ITEMS

REMOCON MODEL	SEG1	SEG2	SEG3	SEG4	SEG5	SEG6	SEG7	SEG8	SEG9	SEG10	SEG11	SEG12
AQV09NSDNKCV	0	8	E	7	7	7	1	7	7	2	4	C
AQV12NSDNKCV	0	9	E	7	7	7	1	7	7	2	6	E



4. Disassembly and Reassembly

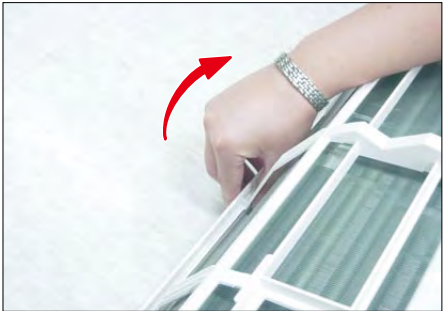
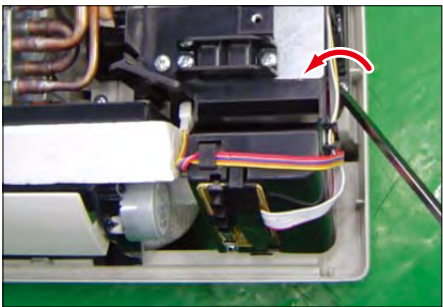
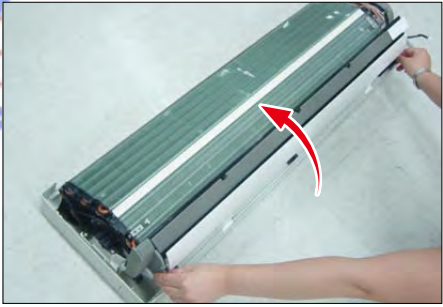
■ Necessary Tools



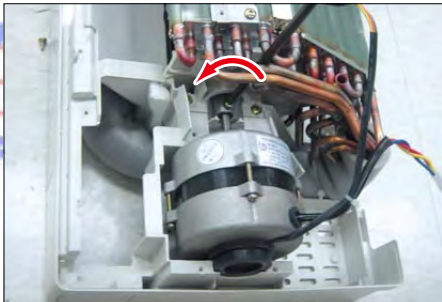
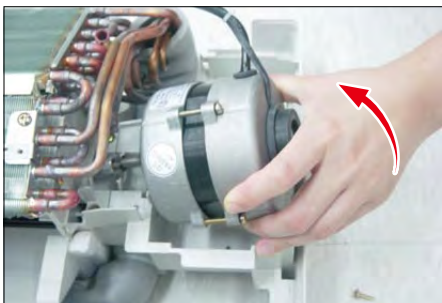
Item	Remark
+SCREW DRIVER	
MONKEY SPANNER	



4-1 Indoor Unit

No	Parts	Procedure	Remark
1	Front Grille	<p>1) Stop the air conditioner operation and shut off the main power.</p> <p>2) Open the Front Grille by pulling right and left sides of the hook.</p> <p>3) Loosen 1 of the right screw(CCW) and detach the Terminal Cover. (Use +Screw Driver.)</p> <p>4) Detach the thermistor from the Front Grille.</p> <p>5) Loosen 2 fixing screws(CCW) of Front Grille.</p> <p>6) Unlock 3 hooks to fix Panel Front and Tray Drain. (Use +Screw Driver.)</p>	    

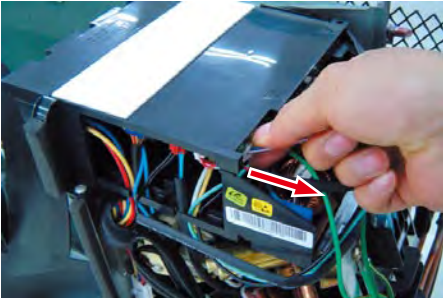
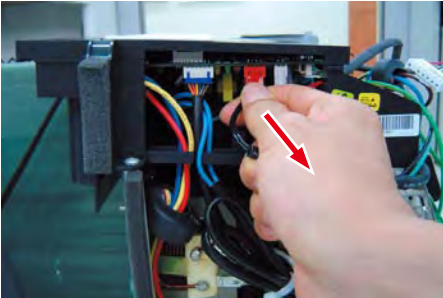
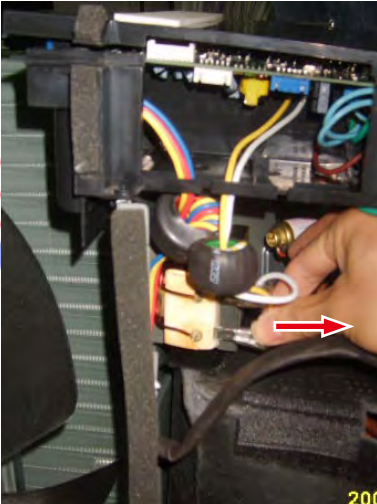


No	Parts	Procedure	Remark
		7) Unlock 3 hooks to fix Panel Front and Back-Body.	
2	Control-In (Main PCB)	1) Take all the connector of PCB upper side out. (Inclusion Power Cord) 2) Detach the outdoor unit connection wire from the Terminal Block. 3) Loosen 4 fixing screws(CCW) of Ass'y Control-In. (Use +Screw Driver.) ⚠ You can disassembly Ass'y Control In without evaporator disassembled.	
3	Tray Drain	1) Pull Tray Drain out from the Back Body.	



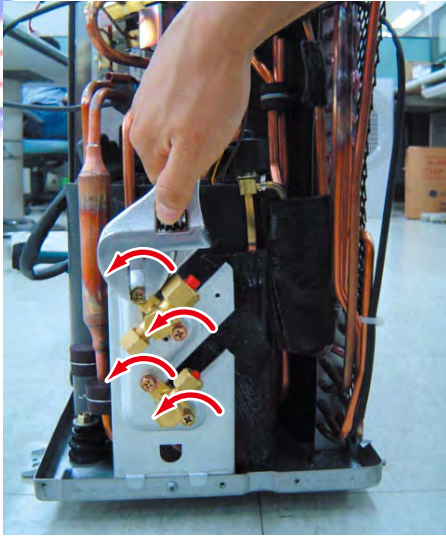

No	Parts	Procedure	Remark
4	Heat Exchanger	<ol style="list-style-type: none"> 1) Loosen 2 fixing earth screws(CCW) of right side. (Use +Screw Driver.) 2) Detach the Connection Pipe. 3) Detach the Holder Pipe at the rear side. 4) Loosen the 4 fixing screws(CCW) of right and left side. (Use +Screw Driver.) 5) Lifting the Heat Exchanger up a little to push the up side for separation from the indoor unit. <p>⚠ First, check Comp. Down and then disconnect the connection pipes before you disassemble the Evaporator from indoor unit.</p>	 
5	Fan Motor & Cross Fan	<ol style="list-style-type: none"> 1) Loosen the fixing screw(CCW). (Use +Screw Driver.) 2) Detach the Fan Motor from the Fan. 3) Detach the Fan From the left Holder Bearing. 	 

4-2 Outdoor Unit

No	Parts	Procedure	Remark
1	Common Work	<p>1) Loosen 1 fixing screw(CCW) of the Cover-Side. (Use +Screw Driver.)</p> <p>2) Loosen each 4 screws(CCW) on both right and left Cabinet Side edges and a fixing screw on the Cabinet Front lower to detach the Cabinet Front. (Use +Screw Driver.)</p> <p>3) Detach the Cabinet Front like the picture on the right side.</p> <p>4) Loosen 1 screw(CCW) fixed to assemble Plate Control Out with Cabinet-Side RH. (Use +Screw Driver.)</p>	   

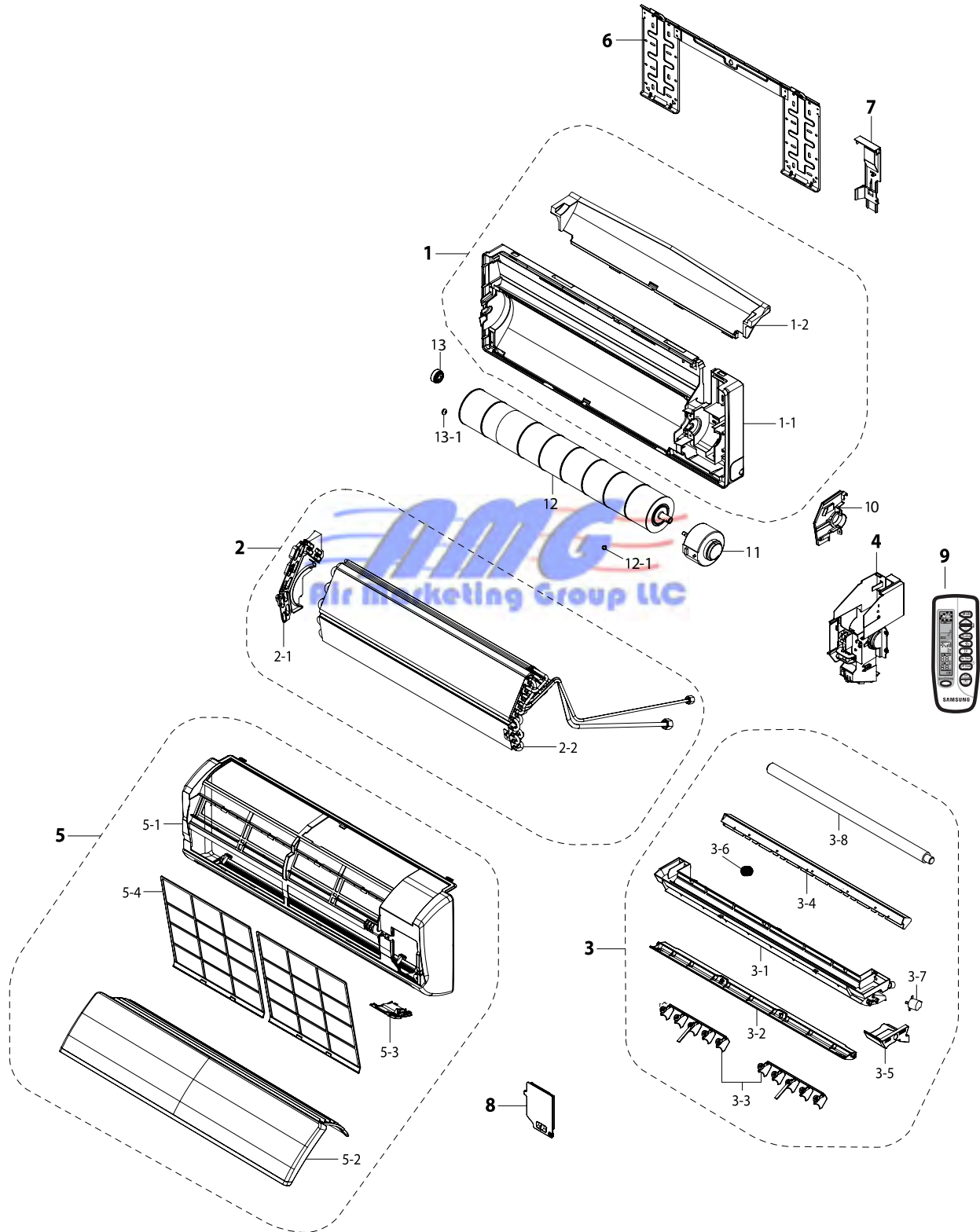
No	Parts	Procedure	Remark
		5) Loosen 2 fixing screws(CCW) on the rear side of Cabinet-Side RH. (Use +Screw Driver.)	
		6) Loosen 3 screws(CCW) fixed to assemble Bracket Valve with Cabinet-Side RH. (Use +Screw Driver.)	
		7) Loosen 2 fixing screws(CCW) of Cabinet Side LF. (Use +Screw Driver.)	

No	Parts	Procedure	Remark
2	Ass'y Control Out	<p>1) Detach the Motor Wire from the PCB of Ass'y Control Out.</p> <p>2) Detach several connectors from the PCB of Ass'y Control Out.</p> <p>3) Detach 2 Connect Wires from Reactor.</p> <p>4) Loosen 1 screw(CCW) fixed to assemble Ass'y Control Out with Partition. (Use +Screw Driver.)</p>	    

No	Parts	Procedure	Remark
3	Fan & Motor	<ol style="list-style-type: none"> 1) Release the refrigerant at first. 2) Loosen fixing screw(CW). (Use Monkey Spanner.) 3) Disassemble the pipes in both inlet and outlet with welding torch. 4) Detach the Heat Exchanger. 	
4	Heat Exchanger	<ol style="list-style-type: none"> 1) Loosen 2 fixing screws(CCW) on both sides. (Use +Screw Driver.) 2) Disassemble the pipes in both inlet and outlet with welding torch. 3) Detach the Heat Exchanger. <p>⚠ Before you disassemble the pipes and Condenser, be sure that there should be no refrigerant remained in the unit.</p>	
5	Ass'y Valve 4-Way & Ass'y Valve EEV	<ol style="list-style-type: none"> 1) Loosen 4 bolts(CCW) fixed to assemble Valve Service with Bracket Valve like the picture on the right side. (Use Monkey Spanner.) 2) Disassemble the pipes assembled the suction and discharge sides of the Compressor with welding torch. 	
6	Compressor	<ol style="list-style-type: none"> 1) Loosen the Nut(CCW) of Terminal Cover. (Use Monkey Spanner.) 2) Detach the Terminal Cover and detach the Connect Comp Wire from Compressor. 3) Disassemble the Felt Comp Sound. 4) Loosen the 3 bolts(CCW) at the bottom of Compressor like the picture on the right side. (Use Monkey Spanner.) 	

5. Exploded Views and Parts List

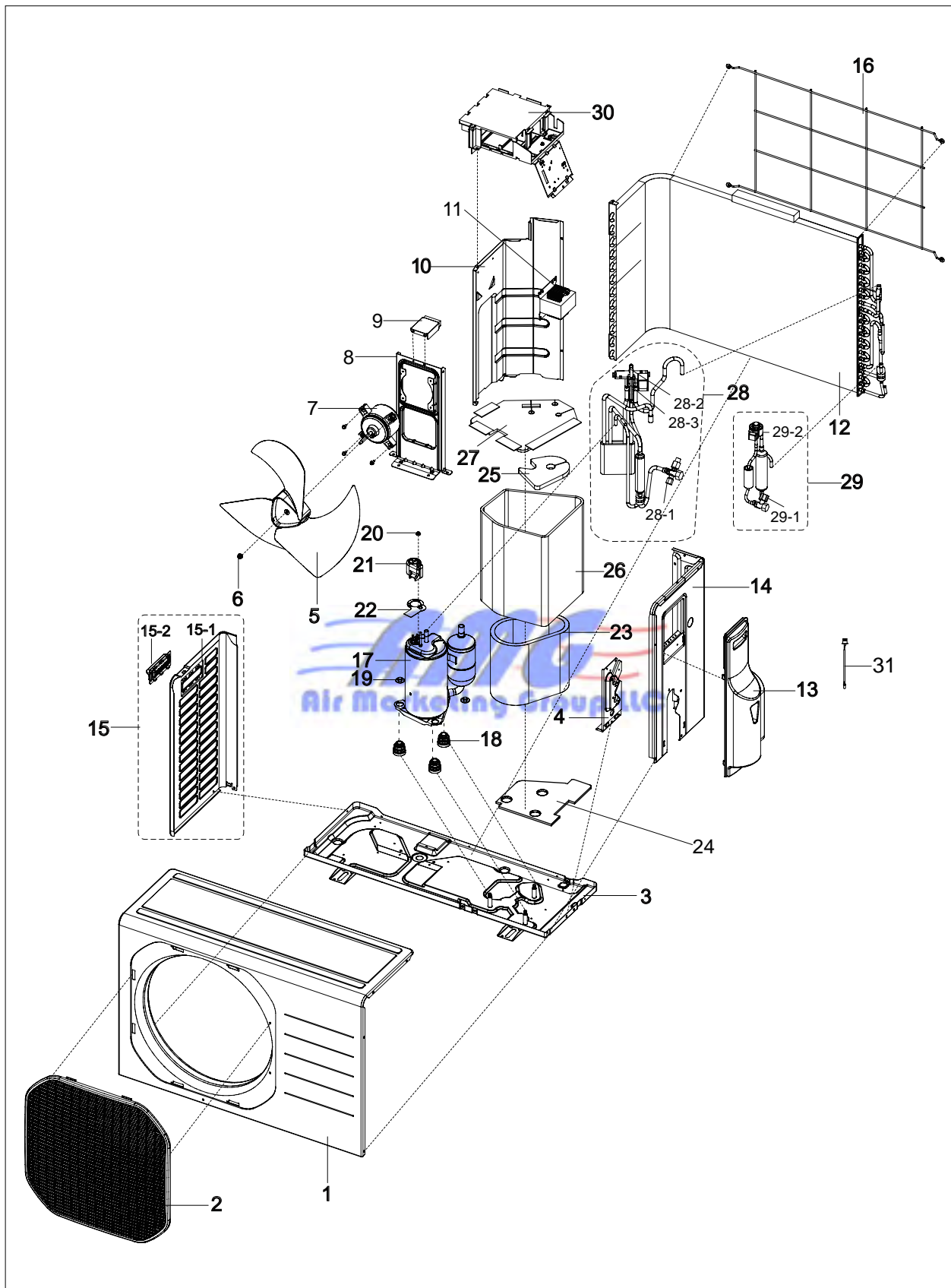
5-1 Indoor Unit



NO	Code NO	Description	SPEC	Q'TY	SA/SNA
				AQV09NSDN	
1	DB94-00454L	ASSY BACK BODY	ASSY	1	SA
1-1	DB61-01632D	BODY BACK	FORTE,HIPS,	1	SA
1-2	DB69-00834A	CUSHION-BODY BACK	EPS,3	1	SA
2	DB96-09549A	ASSY EVAP TOTAL	ASSY	1	SA
2-1	DB63-00850A	COVER-BEARING	ABS	1	SA
2-2	DB96-08819A	ASSY EVAP	ASSY	1	SA
3	DB94-00457J	ASSY TRAY DRAIN	ASSY	1	SA
3-1	DB63-00848A	TRAY DRAIN	ABS	1	SA
3-2	DB61-01635C	BLADE-H	HIPS,	1	SA
3-3	DB61-01636A	BLADE-V	PP,BLK	2	SA
3-4	DB63-00849A	TRAY-STABILIZER	ABS,	1	SA
3-5	DB69-00839A	CUSHION-TRAY RH	EPS,	1	SA
3-6	DB73-00180A	RUBBER-CAP DRAIN	GUM-EPM,	1	SA
3-7	DB31-00371A	MOTOR STEP	GSP-24RW-046,PM24(2068)	1	SA
3-8	DB94-00458B	ASSY DRAIN-HOSE	ASSY	1	SA
4	DB93-05132B	ASSY CONTROL IN	ASSY	1	SA
5	DB92-01237B	ASSY PANEL FRONT	INV,-,NO,WHITE	1	SA
5-1	DB64-00989E	PANEL FRONT	HIPS,	1	SA
5-2	DB92-01207B	ASSY GRILLE AIR INLET	ASSY	1	SA
5-3	DB90-03094A	ASSY COVER-DISPLAY	ASSY	1	SA
5-4	DB63-01591A	GUARD-AIR FILTER	PP,2.0,303.4,371.9,LIGHT GRAY	2	SA
6	DB97-02851B	ASSY-PLATE HANGER	ASSY	1	SA
7	DB61-01638B	HOLDER-PIPE	HIPS,GRAY,	1	SA
8	DB63-00844C	COVER-TERMINAL	ABS,5V	1	SA
9	DB93-05083P	ASSY REMOCON	Inverter,ARH-470	1	SA
10	DB96-03149A	ASSY EVAP-SUPPORT RH	HIPS	1	SA
11	DB94-00219E	MOTOR FAN	YDK-016S41408-01	1	SA
12	DB94-00456A	ASSY-CROSS FAN	ASSY	1	SA
12-1	DB97-02075A	ASSY-BOLT SPECIAL	ASSY M5*L6	1	SA
13	DB94-00455B	ASSY BEARING-RUBBER	ASSY	1	SA
13-1	DB94-40007B	ASSY BEARING	BEARING	1	SA

NO	Code NO	Description	SPEC	Q'TY	SA/SNA
				AQV12NSDN	
1	DB94-00454L	ASSY BACK BODY	ASSY,	1	SA
1-1	DB61-01632D	BODY BACK	FORTE,HIPS,	1	SNA
1-2	DB69-00834A	CUSHION-BODY BACK	EPS,3	1	SA
2	DB96-09549A	ASSY EVAP TOTAL	ASSY	1	SA
2-1	DB63-00850A	COVER-BEARING	ABS	1	SA
2-2	DB96-08819A	ASSY EVAP	ASSY	1	SA
3	DB94-00457J	ASSY TRAY DRAIN	ASSY	1	SA
3-1	DB63-00848A	TRAY DRAIN	ABS	1	SA
3-2	DB61-01635C	BLADE-H	HIPS,	1	SA
3-3	DB61-01636A	BLADE-V	PP,BLK	2	SA
3-4	DB63-00849A	TRAY-STABILIZER	ABS,	1	SA
3-5	DB69-00839A	CUSHION-TRAY RH	EPS,	1	SA
3-6	DB73-00180A	RUBBER-CAP DRAIN	GUM-EPM,	1	SNA
3-7	DB31-00371A	MOTOR STEP	GSP-24RW-046,PM24(2068)	1	SA
3-8	DB94-00458B	ASSY DRAIN-HOSE	ASSY	1	SA
4	DB93-05132B	ASSY CONTROL IN	ASSY	1	SA
5	DB92-01237B	ASSY PANEL FRONT	INV,-,NO,WHITE	1	SA
5-1	DB64-00989E	PANEL FRONT	HIPS,	1	SA
5-2	DB92-01207B	ASSY GRILLE AIR INLET	ASSY	1	SA
5-3	DB90-03094A	ASSY COVER-DISPLAY	ASSY	1	SA
5-4	DB63-01591A	GUARD-AIR FILTER	PP,2.0,303.4,371.9,LIGHT GRAY	2	SA
6	DB97-02851B	ASSY-PLATE HANGER	ASSY	1	SA
7	DB61-01638B	HOLDER-PIPE	HIPS,GRAY,	1	SA
8	DB63-00844C	COVER-TERMINAL	ABS,5V	1	SA
9	DB93-05083P	ASSY REMOCON	Inverter,ARH-470	1	SA
10	DB96-03149A	ASSY EVAP-SUPPORT RH	HIPS	1	SA
11	DB94-00219E	MOTOR FAN	YDK-016S41408-01	1	SA
12	DB94-00456A	ASSY-CROSS FAN	ASSY	1	SA
12-1	DB97-02075A	ASSY-BOLT SPECIAL	ASSY M5*L6	1	SA
13	DB94-00455B	ASSY BEARING-RUBBER	ASSY	1	SA
13-1	DB94-40007B	ASSY BEARING	BEARING	1	SA

5-2 Outdoor Unit



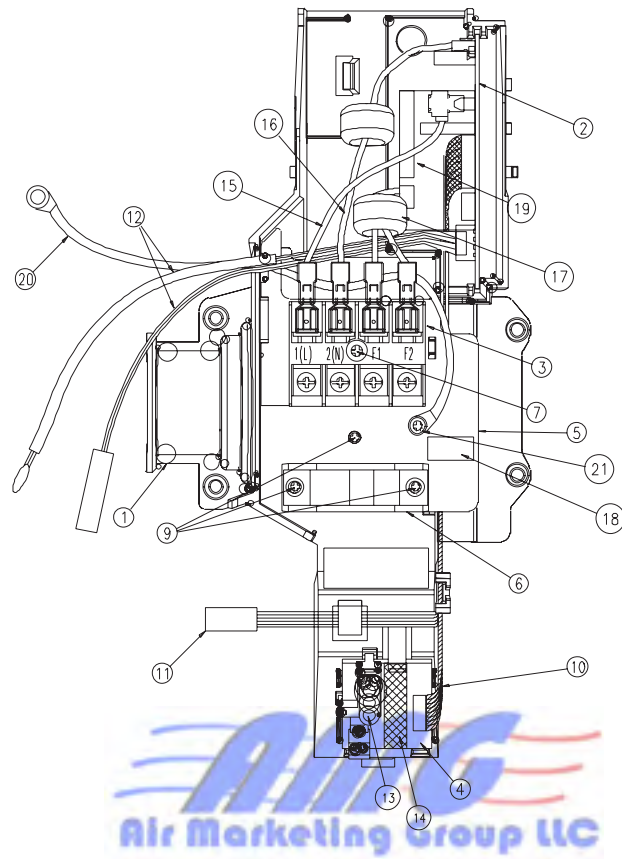
■ Parts List

No.	Code No.	Description	Specification	Q'TY		SA/SNA
				AQV09NSDX	AQV12NSDX	
1	DB90-01711Q	ASS'Y CABI FRONT	ASS'Y,SC-94445T	1	1	SA
2	DB94-02118B	ASS'Y -GUARD FAN	PP	1	1	SA
3	DB90-01681F	ASS'Y BASE OUT	ASS'Y,SC-94445T	1	1	SA
4	DB61-02068B	ASS'Y BRACKET VALVE	ASS'Y,SC-94445T	1	1	SA
5	DB67-00397A	FAN-PROPELLER	AS+G/F20%,ø400	1	1	SA
6	DB60-30028A	NUT-HEXAGON	M6	1	1	SA
7	DB31-00431A	MOTOR FAN OUT	AC Motor	1	1	SA
8	DB61-01644A	BRACKET MOTOR	SGCC-M	1	1	SA
9	DB97-02225A	ASS'Y SUPPORT PLATE B/M	SGCC-M	1	1	SA
10	DB94-01655B	ASS'Y PARTITION	ASS'Y,SGCC-M	1	1	SA
11	DB27-00041A	REACTOR	PPS,5mH,10A	1	1	SA
12	DB96-08373A	ASS'Y COND UNIT	ASS'Y	1	1	SA
13	DB90-03818F	ASS'Y COVER CONTROL	ASS'Y	1	1	SA
14	DB90-02876G	ASS'Y CABINET SIDE RH	ASS'Y,SC-94445T	1	1	SA
15	DB90-01713E	ASS'Y CABINET SIDE LF	SECC-P,SC-94445T	1	1	SA
15-1	DB64-00982A	CABINET-SIDE LF	ASSY ,SC-94445T	1	1	SNA
15-2	DB64-00992A	HANDLE-LF	PP	1	1	SA
16	DB64-02118A	SCREEN-COND BAR	-	1	1	SA
17	G4C090LUDER	COMPRESSOR	ROTARY,BLDC	1	1	SA
18	DB99-01032A	ASSY-GROMMET	ASSY	3	3	SA
19	DB60-30028A	SCREW HEX	M8	3	3	SA
20	6021-001142	NUT-HEXAGON FLANGE	M5	1	1	SA
21	DB63-00816A	COVER TERMINAL	PBT(G/F 15%)	1	1	SA
22	DB63-00817A	GASKET	RUBBER	1	1	SA
23	DB63-01647A	FELT COMP SIDE	FELT+PVC Sheet	1	1	SA
24	DB63-01958A	FELT COMP BASE	FELT+PVC Sheet	1	1	SA
25	DB63-01710B	FELT COMP UPPER	FELT+PVC Sheet	1	1	SA
26	DB63-01934A	FELT COMP SIDE OUT	FELT+PVC Sheet	1	1	SA
27	DB63-02034A	FELT COMP UPPER OUT	FELT+PVC Sheet	1	1	SA
28	DB96-08389A	ASS'Y VALVE 4WAY	ASS'Y	1	1	SA
28-1	DB62-02284A	VALVE SERVICE	ASS'Y	1	1	SNA
28-2	DB62-02286A	TUBE-4WAY VALVE	ASS'Y	1	1	SNA
28-3	DB33-00002C	SOLENOID-ASSY	ASS'Y	1	1	SA
29	DB96-08390A	ASS'Y-VALVE EEV	ASS'Y	1	1	SA
29-1	DB62-02283A	VALVE SERVICE	ASS'Y	1	1	SNA
29-2	DB62-03964A	EEV-COIL	ASS'Y	1	1	SA
30	DB93-04345C	ASS'Y CONTROL OUT	ASS'Y	1	-	SA
	DB93-04345D	ASS'Y CONTROL OUT	ASS'Y	-	1	SA
31	DB95-01358A	ASS'Y-THERMISTOR	ASS'Y	1	1	SA

MEMO



5-3 Ass'y Control In : DB93-05132B

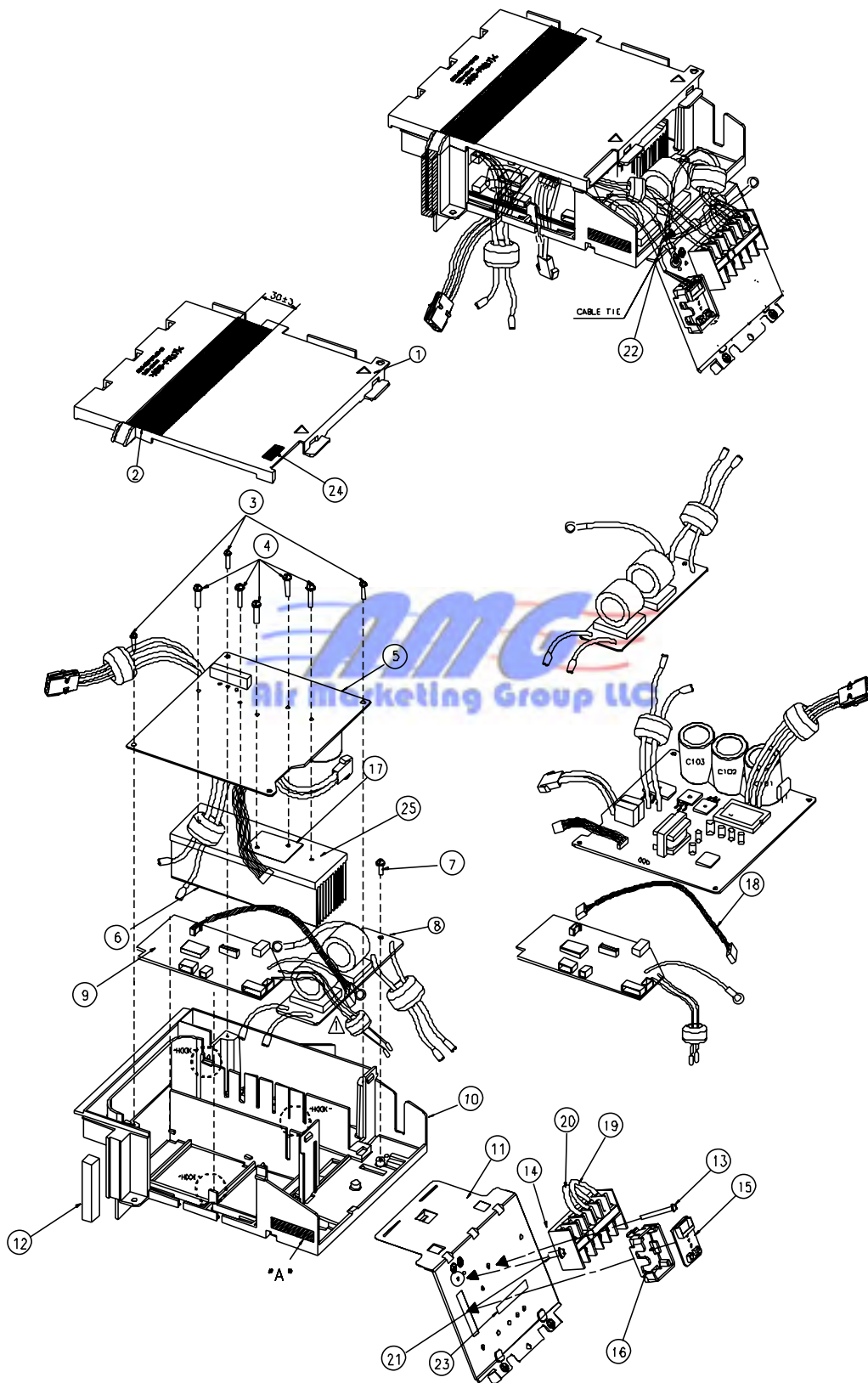


■ Parts List

No.	Code No.	Description	Specification	Q'TY	SA/SNA
1	DB61-01637C	CASE CONTROL IN	WW1,GRAY,V5	1	SA
2	DB93-05877J	ASSY-PCB IN MAIN	FORTE1(USA)	1	SA
3	DB65-00004U	TERMINAL BLOCK	4P	1	SNA
4	DB93-03117A	ASSY-PCB SUB	WW1 Dynamic	1	SA
5	DB61-01639A	PLATE CONTROL IN	PLATE CONTROL IN	1	SNA
6	DB61-01097A	HOLDER WIRE CLAMP	HOLDER-WIRE CLAMP	1	SNA
7	6001-000929	SCREW	M3,L23(10)	1	SNA
8	6001-001054	SCREW	M4,L10	3	SNA
9	DB93-04685A	CONNECT WIRE	DISPLAY	1	SNA
10	DB93-04487A	CONNECT WIRE	STEP MOTOR	1	SNA
11	DB32-00020A	SENSOR	SENSOR	1	SNA
12	DB63-00851A	COVER DRAIN	WW	1	SNA
13	DB73-00242B	RUBBER BAND	WW2-P/J,SILICON RUBBER	1	SNA
14	DB39-00765T	CONNECT WIRE	#1015 AWG 14, SKY BLU	1	SNA
15	DB39-01193A	CONNECT WIRE	3P	1	SNA
16	DB39-01210B	CONNECT WIRE	COM	1	SNA
17	DB98-27584A	LABEL CAUTION	AS24A2RC,TETRON25,-,15,55,	1	SNA
18	DB39-00148A	CONNECT WIRE	EARTH	1	SNA
19	6009-001001	SCREW	M4,L8	1	SNA

5-4 Ass'y Control Out

■ Aqv09NSDX** : DB93-04345C
Aqv12NSDX** : DB93-04345D



■ Parts List

No.	Code No.	Description	Specification	Q'TY		SA/SNA
				9K	12K	
				DB93-04345C	DB93-04345D	
1	DB61-02249B	CASE CONTROL-BASE	CASE CONTROL BASE	1	1	SA
2	DB62-04566A	SEAL-CASE CONTROL COVER	SEAL-CASE CONTROL COVER	1	1	SNA
3	6002-000630	SCREW	PH +	3	3	SNA
4	DB91-00306A	ASSY-SCREW MACHINE	SCREW	5	5	SNA
5	DB93-05834C	ASSY-PCB INV OUT	ASSY-PCB OUT	1	0	SA
	DB93-05834D	ASSY-PCB INV OUT	ASSY-PCB OUT	0	1	SA
6	DB62-03155A	HEAT SINK	HEAT SINK	1	1	SNA
7	6002-000560	SCREW-TAPPING	PH+	1	1	SNA
8	DB93-07050C	ASSY-PCB EMI	ASSY PCB-OUTDOOR	1	1	SA
9	DB93-06291C	ASSY-PCB MAIN OUT	ASSY-PCB OUT	1	1	SA
10	DB61-02250B	CASE CONTROL-COVER	CASE CONTROL COVER	1	1	SA
11	DB70-00858A	PLATE-CONTROL OUT	PLATE-CONTROL OUT	1	1	SNA
12	DB62-02332P	SEAL-CASE CONTROL	FOAM-PU(30)	1	1	SNA
13	6002-000555	SCREW-TAPPING	PH+	1	1	SNA
14	DB65-00181C	TERMINAL BLOCK	TERMINAL BLOCK	1	1	SC
15	DB93-04329A	ASSY PCB DISPLAY	ASSY PCB DISPLAY	1	1	SA
16	DB61-02975A	CASE-DISPLAY PCB	CASE DISPLAY PBA	1	1	SNA
17	DB81-00547B	INSULATOR-KFR	MICA	1	1	SNA
18	DB93-04337B	CONNECT WIRE	#2096 26 AWG	1	1	SNA
19	DB93-04339A	CONNECT WIRE	#16 AWG, 1015	1	1	SNA
20	DB93-04339B	CONNECT WIRE	AWG #16	1	1	SNA
21	6009-001001	SCREW	TH+	1	1	SNA
22	DB65-10088D	CABLE-TIE	NYLON66	1	1	SNA
23	DB98-27584A	LABEL CAUTION	AS24A2RC,TETRON25,-,15,55,	1	1	SNA
24	DB98-29988A	ASSY LABEL CAUTION	LABEL	1	1	SA
25	DB98-24813A	Thermal Grease	Assy	2g	2g	SNA

6. Electrical Parts List

■ Indoor MAIN PBA DB93-05877J

Location No.	Code No.	Description	Specification	Q'TY	SA/SNA
CD11	0406-001086	DIODE-TVS	ST02D-82	1	SNA
D101	0402-001427	DIODE-RECTIFIER	ES1D	1	SNA
PC02	0604-001003	PHOTO-COUPLER	PC814X1YJ00F/H11AA814A300	1	SNA
PC01	0604-001038	PHOTO-COUPLER	PC123X2YSZ0F	1	SNA
IC07	1003-001462	IC-SOURCE DRIVER	TD62783AFW	1	SNA
IC02	1203-000429	IC-POS.FIXED REG.	KA78L05AZTA	1	SNA
IC01	1203-002545	IC-PWM CONTROLLER	TNY266P	1	SNA
IC05,IC06,IC08	0506-000175	TR-ARRAY	ULN2003D013TR	3	SNA
AC_L	3712-001139	CONNECTOR-TERMINAL	TAB	1	SNA
IC09	1103-001175	IC-EEPROM	93LC56B	1	SNA
IC59	1203-003334	IC-RESET	S-80142ANMC-JC3-T2	1	SNA
SS71	3502-000115	SSR	AQG22212	1	SNA
F701	DB61-00924A	FUSE-BLOCK	FUSE BLAOCK	1	SNA
CN44	3711-000879	HEADER-BOARD TO CABLE	SMW250-03	1	SNA
CN71	3711-003404	HEADER-BOARD TO CABLE	YW396-03AV	1	SNA
CN93	3711-003942	HEADER-BOARD TO CABLE	SMW200-02	1	SNA
CN92	3711-004236	CONNECTOR-HEADER	SMW200-06	1	SNA
CN43	3711-004379	CONNECTOR-HEADER	SMW200-04	1	SNA
CN61	3711-004484	CONNECTOR-HEADER	SMW200-05	1	SNA
IC04	DB91-00834A	IC MICOM	MB90F823,FORTE USA	1	SNA
D701	0402-000012	DIODE-RECTIFIER	UF4007	1	SNA
ZD13	0403-000466	DIODE-ZENER	BZX84C4V3	1	SNA
ZD12	0403-001285	DIODE-ZENER	BZX84-C11	1	SNA
BD71	0402-001298	DIODE-BRIDGE	DF06S	1	SNA
ZD11	0403-000252	DIODE-ZENER	BZX84C3V6	1	SNA
C104,C106,C402,C403,C407, C501,C801,C901	2203-005249	C-CER,CHIP	100nF	8	SNA
C502,C503,C504,C505,C506, C507,C508,C509,C510	2203-000189	C-CER,CHIP	100nF	9	SNA
C202,C203,C404	2203-000257	C-CER,CHIP	10nF	3	SNA
C102,C201	2203-000192	C-CER,CHIP	100nF	2	SNA
C401,C405,C406	2203-000440	C-CER,CHIP	1nF	3	SNA
Q201,Q401, Q601,Q603	0501-000534	TR-SMALL SIGNAL	2SC2412K	4	SNA
Q602	0501-002296	TR-SMALL SIGNAL	MMST2907A	1	SNA
Q101	0504-001064	TR-DIGITAL	DTC114EKA	1	SNA
R607,R608	2007-000077	R-CHIP	470-J	2	SNA
R606,R909	2007-000084	R-CHIP	4.7K-J	2	SNA
NTC	1404-001274	NTC;22ohm,1.4A,3100K,9.5MW /C,SCK1022LSY	NTC-22ohm	1	SNA
VA71	1405-000154	VARISTOR	TVR14561KORSY / GNR14D561K, outside bend,7.5mm	1	SNA
R209,R301,R605,R801,R908	2007-000090	R-CHIP	10K-J	5	SNA
R405,R406,R412	2007-000076	R-CHIP	330-J	3	SNA
R103,R104	2002-001104	R-COMPOSITION	12M-J	2	SNA
R102	2007-000493	R-CHIP	2.2K-J	1	SNA

■ Indoor MAIN PBA DB93-05877J(Cont.)

Location No.	Code No.	Description	Specification	Q'TY	SA/SNA
R210,R211,R401,R402,R404,R409,R503,R602,R604,R610,R611	2007-000078	R-CHIP	1K-J	11	SNA
R504	2007-000962	R-CHIP	5.1K-F	1	SNA
R101	2007-000290	R-CHIP	100-J	1	SNA
R106	2007-000872	R-CHIP	4.7K-J	1	SNA
R201,R202,R203,R204,R205,R206,R207,R208	2007-000944	R-CHIP	47K-J	8	SNA
R407,R408,R411	2007-001068	R-CHIP	6.8K-F	3	SNA
R403,R802	2007-000087	R-CHIP	6.8K-J	2	SNA
R502	2007-000093	R-CHIP	20K-J	1	SNA
R410,R501	2007-000109	R-CHIP	1M-J	2	SNA
R609	2007-000119	R-CHIP	560-J	1	SNA
R105	2007-000931	R-CHIP	470-J	1	SNA
C107,C108	2201-000987	C-CERAMIC,DISC	2.2nF	2	SNA
C109	2201-002193	C-CERAMIC,DISC	0.082nF	1	SNA
XTAL51	2802-001179	RESONATOR-CERAMIC	4MHZ	1	SNA
XC71,XC72	2301-001220	C-FILM,LEAD-PPF	100nF	2	SNA
CR71	2301-001251	C-FILM,LEAD-PPF	1.2uF	1	SNA
C105	2401-000037	C-AL	470uF,20%,16V,GP,TP,8x11.5,5	1	SNA
C103	2401-000151	C-AL	1000uF,20%,25V,GP,TP,10x20,5	1	SNA
C101	2401-003895	C-AL	15uF,20%,450V,GP,TP,12.5x20mm,5	1	SNA
C601	2401-002300	C-AL	47uF,20%,50V,GP,TP,105°C,6.3x11,5	1	SNA
BZ61	3002-001129	BUZZER-PIEZO	CBE2220BP	1	SNA
F701-1	3601-000263	FUSE-CARTRIDGE	521-3150-401	1	SNA
F702	3601-001209	FUSE-RADIAL LEAD	LT-5-010-H	1	SNA
CN72	3711-000262	CONNECTOR-HEADER;1WALL,3P,1R,7.92MM,STRAIGHT,SN,W	YW396-05AV	1	SNA
ST11	DB26-00015A	TRANS SWITCHING	JT1916-09	1	SNA
FT71	DB27-00017A	COIL CHOKE	SSU10V-1500S	1	SNA
CN22	DB39-01194A	CONNECT WIRE	12P	1	SNA
PCB	DB41-00526A	PCB MAIN-INDDOR	CEM3	1	SNA
	DB93-04257C	ASSY PCB-INDOOR485	ASSY PCB-INDOOR485	1	SNA
VA71	DB67-00942A	VARISTOR CAP		1	SNA

Indoor SUB PBA DB93-04257C

Location No.	Code No.	Description	Specification	Q'TY	SA/SNA
CD312	0406-001204	DIODE-TVS	SMBJ5.0CA	1	SNA
IC20	0801-000393	IC-CMOS LOGIC	MM74HC86M	1	SNA
IC18	1006-001371	IC-BUS TRANSCEIVER	ISL3175EIBZ	1	SNA
CN31	3711-000015	CONNECTOR-HEADER	SMW250-02	1	SNA
CN12	3711-003847	HEADER-BOARD TO CABLE	SMAW200-12	1	SNA
RY01	3501-001248	RELAY-MINIATURE	G6S-2	1	SNA
CN11	3711-006040	HEADER-BOARD TO BOARD	25430WR-10A00	1	SNA
R315	2007-000090	R-CHIP	10K-J	1	SNA
C304,C305,C306,C307	2203-000192	C-CER,CHIP	100nF	4	SNA
R201,R202,R203	2007-000084	R-CHIP	4.7K-J	3	SNA
R302,R303,R304,R305	2007-000300	R-CHIP	10K-J	4	SNA
R204,R205,R206	2007-000078	R-CHIP	1K-J	3	SNA
R350	2007-000029	R-CHIP	0ohm,5%,	1	SNA
C302,C303	2203-000189	C-CER,CHIP	100nF	2	SNA
C316	2203-005249	C-CER,CHIP	100nF	1	SNA
PCB	DB41-00528A	PCB SUB-INDDOR 485	CEM3	1	SNA



DISPLAY PCB : DB93-03117A

Location No.	Code No.	Description	Specification	Q'TY	SA/SNA
D91	0401-000005	DIODE-SWITCHING	1N4148,75V,150mA,DO-35,TP	1	SNA
TURBO	0601-001373	LED	ROUND,RED,3MM*,630NM	1	SNA
COOL	0601-001375	LED	ROUND,GRN,3mm,570nm,3.8x5.3mm	1	SNA
TIMER	0601-001375	LED	ROUND,GRN,3mm,570nm,3.8x5.3mm	1	SNA
RM91	0609-001204	MODULE REMOCON	HORIZONTAL,6.5mm,TR	1	SA
R91	2001-000109	R-CARBON(S)	470ohm,5%,1/2W,AA,TP,2.4x6.4mm	1	SNA
R92	2001-000109	R-CARBON(S)	470ohm,5%,1/2W,AA,TP,2.4x6.4mm	1	SNA
C92	2202-000173	C-CERAMIC,MLC-AXIAL	1nF,10%,50V,Y5P,TP,2x2.3mm	1	SNA
C91	2202-000780	C-CERAMIC,MLC-AXIAL	100nF,+80-20%,50V,Y5V,-,3.5x19mm,-	1	SNA
SW91	3404-001220	SWITCH-TACT	12V,50mA,160gf,6.1x6.1x5.0mm,SPST	1	SNA
CN92	3711-003846	HEADER-BOARD TO CABLE	BOX,8P,1R,2mm,ANGLE,SN,WHT	1	SNA
-	DB41-00352A	PCB SUB	WW1-P/J,TSE,FR-1,1,00,T1.6,-,-,-,DISP/MODULE/SWITCH	1	SNA

OUTDOOR INVERTER PCB DB93-05834CD(Cont.)

Location No.	Code No.	Description	Specification	Q'TY		SA/SNA
				9K	12K	
				DB93-05834C	DB93-05834D	
C109,C112,C116,C121,C205,C206,C417,C419,C501,C803,C907	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,TP,2012,	11	11	SNA
C401,C402,C403,C404,C405,C406	2203-000236	C-CER,CHIP	0.1nF,5%,50V,C0G,TP,1608	6	6	SNA
C201,C203,C204,C555,C556,C567	2203-000257	C-CER,CHIP	10nF,10%,50V,X7R,TP,1608	6	6	SNA
C407,C421	2203-000440	C-CER,CHIP	1nF,10%,50V,X7R,TP,1608,-	2	2	SNA
C604,C806	2203-000444	C-CER,CHIP	1nF,10%,50V,X7R,2012	2	2	SNA
C122	2203-000477	C-CER,CHIP	1000nF,+80-20%,16V,Y5V,TP,2012	1	1	SNA
C802	2203-000609	C-CER,CHIP	22nF,10%,50V,X7R,TP,2012	1	1	SNA
C108	2203-001414	C-CER,CHIP	330nF,10%,50V,X7R,TP,2012	1	1	SNA
C451,C452,C453,C454,C602,C603,C906	2203-001562	C-CER,CHIP	10nF,+80-20%,50V,Y5V,TP,2012	7	7	SNA
C318,C319,C320,C321	2203-002002	C-CER,CHIP	33pF,5%,50V,NPO,BK,1608,-	4	4	SNA
C202,C408,C412,C413,C414,C415,C554,C565,C570,C553,C560,C561,C563,C568,C575,C576,C301	2203-005249	C-CER,CHIP	100nF,10%,50V,X7R,TP,1608,-	17	17	SNA
C113	2203-005261	C-CER,CHIP	1000nF,10%,25V,X7R,-,3216	1	1	SNA
C900	2203-006104	C-CER,CHIP	1000nF,10%,50V,X7R,3225	1	1	SNA
C001	2301-000141	C-FILM,LEAD-PEF	10nF,10%,630V,TP,16x11x7.5mm,5	1	1	SNA
C418	2306-000123	C-FILM,LEAD-PPF	100nF,5%,630V,BK,26x16.5x8.5,2	1	1	SNA
C123	2401-000303	C-AL	100uF,20%,25V,GP,TP,6.3x11,5	1	1	SNA
C104	2401-003541	C-AL	10uF,20%,450V,WT,TP,12.5x20mm,5,105°C	1	1	SNA
C552,C559,C562,C564,C569,C574,C577	2401-000493	C-AL	10uF,20%,50V,LZ,TP,5x11mm,5mm,105°C	7	7	SNA
C902	2401-000493	C-AL	10uF,20%,50V,LZ,TP,5x11mm,5mm,105°C	1	1	SNA
C110,C114,C119	2401-003585	C-AL	220uF,20%,35V,WT,TP,8x11.5mm,5,105°C	3	3	SNA
C107,C118,C409,C410,C411	2401-002438	C-AL	47μF,20%,50V,WT,TP,6.3x11,5mm,105°C	5	5	SNA
C416	2401-000880	C-AL	220uF,20%,50V,WT,TP,10x16mm,5m,105°C	1	1	SNA
C905	2401-000880	C-AL	220uF,20%,50V,WT,TP,10x16mm,5m,105°C	1	1	SNA
XTAL	2802-001198	RESONATOR-CE-RAMIC	10MHZ,0.5%,BK,8X3X5.5MM	1	1	SNA
RY501	3501-001154	RELAY-MINIATURE;12Vdc,200mW,3000mA,1FormA,10mS,10m	PCJ-112D3MH,501X	1	1	SA
RY503	3501-001272	12VDC,-,25000mA,1FormA,20mS,10mS		1	1	SNA
CN15	3711-003843	CONNECTOR-HEADER	BOX,8P,1R,2mm,STRAIGHT,SN	1	1	SNA
CN34	3711-004182	CONNECTOR-HEADER	BOX,10P,1R,2MM,STRAIGHT,SN,NTR	1	1	SNA
CN01	3711-005654	CONNECTOR-HEADER	1WALL,7P,1R,3.96mm,ANGLE,SN,WHT	1	1	SNA
AC_L,AC_N	3712-001139	CONNECTOR-TER-MINAL	TAB,MALE,-,6.35X0.8MM	2	2	SNA
Q901	DB13-00003A	IC DRIVER GATE	-,SOT-23,-,1P,1P,0.2mm,2.93X1.3mm	1	1	SNA
PT02	DB26-00075A	TRANS PULSE	PT_50,MH080FXEA4,10,65.5,8~14,EI2218,	1	1	SNA
IC451,IC452	DB32-00173A	SENSOR MAG-CT SENSOR	ASC712,5HP INVERTER,-,40~150	2	2	SNA
PCB	DB41-00652A	PCB FJM		1	1	SNA
IC01	DB91-00532C	INVERTER MICOM		1	1	SNA
IC701	DB91-00846A	EEPROM DATA		1	0	SNA
IC701	DB91-00847A	EEPROM DATA		0	1	SNA
	DB93-04348B	ASSY CONNECTOR WIRE	REACTOR	1	1	SNA
	DB93-04336A	ASSY CONNECTOR WIRE	COMP	1	1	SNA

OUTDOOR INVERTER PCB DB93-05834CD(Cont.)

Location No.	Code No.	Description	Specification	Q'TY		SA/SNA
				9K	12K	
				DB93-05834C	DB93-05834D	
	DB93-04349A	ASSY CONNECTOR WIRE-	4WAY	1	1	SNA
	DB93-04350A	ASSY CONNECTOR WIRE	MAIN TO INVERTER	1	1	SNA
IPM	DB95-00599A	ASSY-IPM	KFR-35GW/GPI,INVERTER	1	1	SNA
BD01	DB98-16586A	ASSY-DIODE	GS1B2560	1	1	SNA
D101	DB98-16591A	ASSY-DIODE RECTIFIER	FEP30JP	1	1	SNA
LED2	DB98-16600A	ASSY-LED GREEN		1	1	SNA
LED1	DB98-16601A	ASSY-LED RED		1	1	SNA
LED3	DB98-16602A	ASSY-LED YEL		1	1	SNA
IC81	DB98-20678A	ASSY-PHOTO-COUPLER	KFR-35(25)GW/GPI,TLP351	1	1	SNA
C101,C102,C103	DB98-21655A	ASSY-CAP	KFR-35(25)GW,KMH400VS470	3	3	SNA

OUTDOOR EMI PCB DB93-07050C

Location No.	Code No.	Description	Specification	Q'TY	SA/SNA
C001,C002,C010,C011	2201-000540	C-CERAMIC,DISC	4.7nF	4	SNA
C003	2301-001285	C-FILM,LEAD-PPF	680nF	1	SNA
C004	2301-001325	C-FILM,LEAD-PPF	330nF	1	SNA
DSA	DB47-00016A	DSA 332MA	SURGE ABSORBER;3200V,100Ohm,SAM-3500	1	SNA
EYELET	6042-000107	Rivet	3.0*3.0*1.6	2	SNA
EYELET	6042-001009	Rivet	4.0*3.0*2.4mm	8	SNA
EYELET	6042-001012	Rivet	5.0*3.0*4.3mm	5	SNA
FT00,FT01	DB98-17990A	ASSY-EMI FILTER	TF4330-361M10R0	2	SNA
FUSE	3601-000438	FUSE-CARTRIDGE	326-015	1	SNA
FUSE BLOCK	3602-001042	FUSE-BLOCK	300V,15A,-	1	SNA
L/W AC_L	DB39-00961T	LEAD WIRE	L/W AC_L	1	SNA
L/W AC_N	DB39-00961U	LEAD WIRE	L/W AC_N	1	SNA
LEAD WIE EARTH	DB39-00514F	CONNECT WIRE	LEAD WIRE-EARTH	1	SNA
PCB	DB41-00722A	PCB OUTDOOR EMI	CEM1	1	SNA
TB-L,TB-N	DB39-00998C	C/W POWER	CBF LEAD WIRE-POWER	1	SNA
VA04,VA07,VA08,VA09	1405-000160	VARISTOR	TVR14681KOR SY/GNR14D681K	4	SNA
VA04,VA07,VA08,VA09	DB67-00942A	VARISTOR CAP		4	SNA

OUTDOOR DISPLAY PCB DB93-04329A

Location No.	Code No.	Description	Specification	Q'TY	SA/SNA
D901	0401-000005	DIODE-SWITCHING	1N4148,75V,150mA,DO-35,TP	1	SNA
LED93	0601-001373	LED	ROUND,RED,3MM,630NM	1	SNA
LED92	0601-001375	LED	ROUND,GRN,3mm,570nm,3.8x5.3mm	1	SNA
LED91	0601-001377	LED	ROUND,YEL,3mm,585nm,3.8x5.3mm	1	SNA
K1	3404-001220	SWITCH-TACT	12V,50mA,160gf,6.1x6.1x5.0mm,SPST	1	SNA
CN953	3711-004068	HEADER-BOARD TO CABLE	BOX,5P,1R,2MM,ANGLE,SN,WHT	1	SNA
-	DB41-00545A	PCB MAIN-DISPLAY	AQV12JAKCV,FR-1,1,1.0,1.6T,-,Q,30,-,-	1	SNA

OUTDOOR MAIN PCB DB93-06291C

Location No.	Code No.	Description	Specification	Q'TY	SA/SNA
CD31	0406-001109	DIODE-TVS	SAC5.0,7.6/-V,500W,DO-15	1	SNA
CD32	0406-001109	DIODE-TVS	SAC5.0,7.6/-V,500W,DO-15	1	SNA
CD33	0406-001204	DIODE-TVS	SMBJ5.0CA,6.4/-/7.07V,600W,SMB	1	SNA
CD34	0406-001204	DIODE-TVS	SMBJ5.0CA,6.4/-/7.07V,600W,SMB	1	SNA
Q901	0504-000001	TR-DIGITAL	DTA114EKA,PNP,200mW,10K/10K,SOT-23,TP	1	SNA
Q902	0504-000001	TR-DIGITAL	DTA114EKA,PNP,200mW,10K/10K,SOT-23,TP	1	SNA
Q903	0504-000001	TR-DIGITAL	DTA114EKA,PNP,200mW,10K/10K,SOT-23,TP	1	SNA
Q904	0504-000001	TR-DIGITAL	DTA114EKA,PNP,200mW,10K/10K,SOT-23,TP	1	SNA
IC54	0506-000175	TR-ARRAY	2003,NPN,7,1W,SOP-16,ST,1000	1	SNA
IC55	0506-000175	TR-ARRAY	2003,NPN,7,1W,SOP-16,ST,1000	1	SNA
IC56	0506-000175	TR-ARRAY	2003,NPN,7,1W,SOP-16,ST,1000	1	SNA
IC57	0506-000175	TR-ARRAY	2003,NPN,7,1W,SOP-16,ST,1000	1	SNA
IC31	0604-001003	PHOTO-COUPLER	TR,50-150%,200mW,DIP-4,ST	1	SNA
IC30	0801-000393	IC-CMOS LOGIC	74HC86,OR GATE,SOP,14P,150MIL,QUAD,ST,-,2.0/6.0V,0.26V,-40to+85C,180mW,4.2V,1uA,	1	SNA
IC20	1006-001371	IC-LINE TRANSCEIVER	ISL3175EIBZ,SOIC,8P,6.2x5.0x1.75,1,REEL,PLASTIC,3.3V,-40 to 85°C,0.5W,1,1,0.3/7V,-	1	SNA
IC59	1203-003334	IC-RESET	S-801,SOT-23,5P,2.9x1.6mm,PLASTIC,3.716/4.284V,256mW,-,2.5mA,-,TP	1	SNA
R301	2007-000023	R-CHIP	120ohm,5%,1/8W,TP,2012	1	SNA
R505	2007-000076	R-CHIP	330ohm,5%,1/10W,TP,1608	1	SNA
R506	2007-000076	R-CHIP	330ohm,5%,1/10W,TP,1608	1	SNA
R507	2007-000076	R-CHIP	330ohm,5%,1/10W,TP,1608	1	SNA
R508	2007-000076	R-CHIP	330ohm,5%,1/10W,TP,1608	1	SNA
R555	2007-000090	R-CHIP	10Kohm,5%,1/10W,TP,1608	1	SNA
R557	2007-000090	R-CHIP	10Kohm,5%,1/10W,TP,1608	1	SNA
R560	2007-000090	R-CHIP	10Kohm,5%,1/10W,TP,1608	1	SNA
R556	2007-000109	R-CHIP	1Mohm,5%,1/10W,TP,1608	1	SNA
R302	2007-000300	R-CHIP	10Kohm,5%,1/8W,TP,2012	1	SNA
R303	2007-000300	R-CHIP	10Kohm,5%,1/8W,TP,2012	1	SNA
R304	2007-000300	R-CHIP	10Kohm,5%,1/8W,TP,2012	1	SNA
R306	2007-000300	R-CHIP	10Kohm,5%,1/8W,TP,2012	1	SNA
R315	2007-000300	R-CHIP	10Kohm,5%,1/8W,TP,2012	1	SNA
R414	2007-000455	R-CHIP	18Kohm,1%,1/10W,TP,1608	1	SNA
R499	2007-000455	R-CHIP	18Kohm,1%,1/10W,TP,1608	1	SNA
R500	2007-000455	R-CHIP	18Kohm,1%,1/10W,TP,1608	1	SNA
R501	2007-000455	R-CHIP	18Kohm,1%,1/10W,TP,1608	1	SNA
R504	2007-000455	R-CHIP	18Kohm,1%,1/10W,TP,1608	1	SNA
R513	2007-000455	R-CHIP	18Kohm,1%,1/10W,TP,1608	1	SNA
R512	2007-000468	R-CHIP	1Kohm,5%,1/8W,TP,2012	1	SNA
R502	2007-000614	R-CHIP	24Kohm,1%,1/10W,TP,1608	1	SNA
R503	2007-000614	R-CHIP	24Kohm,1%,1/10W,TP,1608	1	SNA
R509	2007-000763	R-CHIP	330ohm,1%,1/10W,TP,1608	1	SNA
R510	2007-000763	R-CHIP	330ohm,1%,1/10W,TP,1608	1	SNA
R514	2007-000763	R-CHIP	330ohm,1%,1/10W,TP,1608	1	SNA
R515	2007-000763	R-CHIP	330ohm,1%,1/10W,TP,1608	1	SNA
R307	2007-000944	R-CHIP	47Kohm,5%,1/4W,TP,3216	1	SNA

OUTDOOR MAIN PCB DB93-06291C(Cont.)

Location No.	Code No.	Description	Specification	Q'TY	SA/SNA
R308	2007-000944	R-CHIP	47Kohm,5%,1/4W,TP,3216	1	SNA
R309	2007-000944	R-CHIP	47Kohm,5%,1/4W,TP,3216	1	SNA
R310	2007-000944	R-CHIP	47Kohm,5%,1/4W,TP,3216	1	SNA
R311	2007-000944	R-CHIP	47Kohm,5%,1/4W,TP,3216	1	SNA
R312	2007-000944	R-CHIP	47Kohm,5%,1/4W,TP,3216	1	SNA
R313	2007-000944	R-CHIP	47Kohm,5%,1/4W,TP,3216	1	SNA
R314	2007-000944	R-CHIP	47Kohm,5%,1/4W,TP,3216	1	SNA
R511	2007-000964	R-CHIP	5.1Kohm,5%,1/8W,TP,2012	1	SNA
R911	2007-000964	R-CHIP	5.1Kohm,5%,1/8W,TP,2012	1	SNA
R912	2007-000964	R-CHIP	5.1Kohm,5%,1/8W,TP,2012	1	SNA
R913	2007-000964	R-CHIP	5.1Kohm,5%,1/8W,TP,2012	1	SNA
R908	2007-001177	R-CHIP	8.2Kohm,5%,1/8W,TP,2012	1	SNA
R909	2007-001177	R-CHIP	8.2Kohm,5%,1/8W,TP,2012	1	SNA
R910	2007-001177	R-CHIP	8.2Kohm,5%,1/8W,TP,2012	1	SNA
R901	2007-001318	R-CHIP	1Kohm,5%,1/4W,TP,3216	1	SNA
R902	2007-001318	R-CHIP	1Kohm,5%,1/4W,TP,3216	1	SNA
R903	2007-001318	R-CHIP	1Kohm,5%,1/4W,TP,3216	1	SNA
R904	2007-001318	R-CHIP	1Kohm,5%,1/4W,TP,3216	1	SNA
R905	2007-001318	R-CHIP	1Kohm,5%,1/4W,TP,3216	1	SNA
R906	2007-001318	R-CHIP	1Kohm,5%,1/4W,TP,3216	1	SNA
R907	2007-001318	R-CHIP	1Kohm,5%,1/4W,TP,3216	1	SNA
C310	2201-000154	C-CERAMIC,DISC	10NF,+80-20%,2KV,Y5P,TP,20X5MM,7.5	1	SNA
C311	2201-000154	C-CERAMIC,DISC	10NF,+80-20%,2KV,Y5P,TP,20X5MM,7.5	1	SNA
C312	2201-000154	C-CERAMIC,DISC	10NF,+80-20%,2KV,Y5P,TP,20X5MM,7.5	1	SNA
C313	2201-000154	C-CERAMIC,DISC	10NF,+80-20%,2KV,Y5P,TP,20X5MM,7.5	1	SNA
C302	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C303	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C304	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C305	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C306	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C505	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C510	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C511	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C521	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C527	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C529	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C530	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C600	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C601	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C620	2203-000192	C-CER,CHIP	100nF,+80-20%,50V,Y5V,2012	1	SNA
C301	2203-001562	C-CER,CHIP	10nF,+80-20%,50V,Y5V,2012	1	SNA
C901	2203-001562	C-CER,CHIP	10nF,+80-20%,50V,Y5V,2012	1	SNA
C902	2203-001562	C-CER,CHIP	10nF,+80-20%,50V,Y5V,2012	1	SNA
C903	2203-001562	C-CER,CHIP	10nF,+80-20%,50V,Y5V,2012	1	SNA
C513	2203-005249	C-CER,CHIP	100nF,10%,50V,X7R,1608	1	SNA
C514	2203-005249	C-CER,CHIP	100nF,10%,50V,X7R,1608	1	SNA

OUTDOOR MAIN PCB DB93-06291C(Cont.)

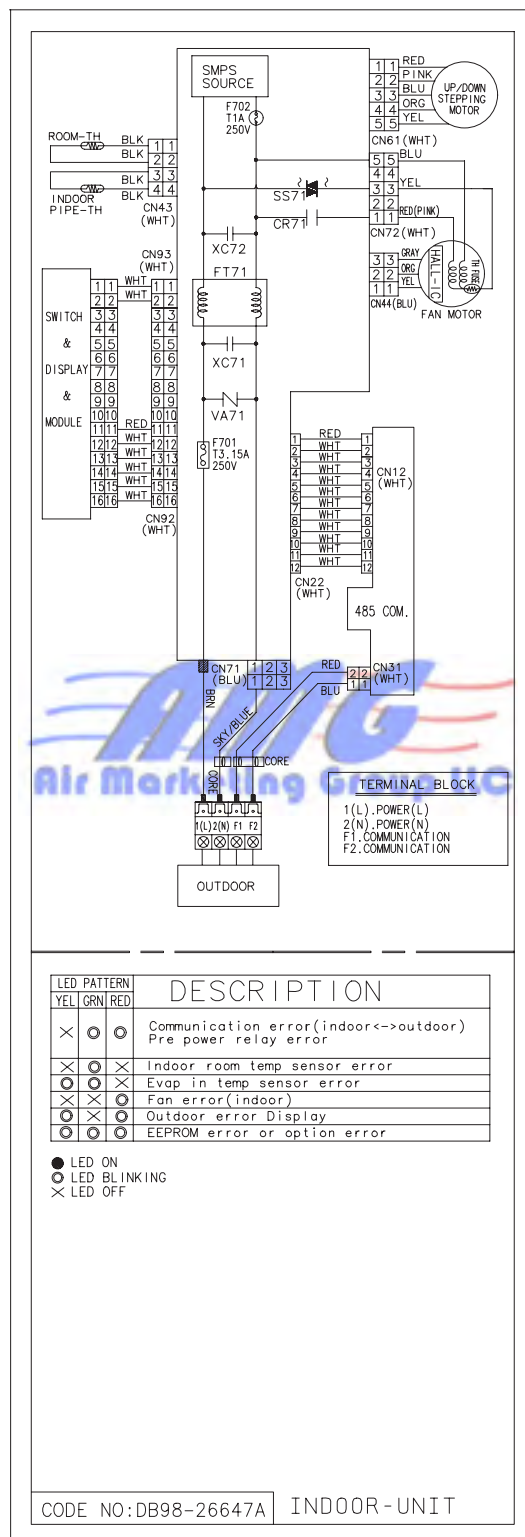
Location No.	Code No.	Description	Specification	Q'TY	SA/SNA
C515	2203-005249	C-CER,CHIP	100nF,10%,50V,X7R,1608	1	SNA
C516	2203-005249	C-CER,CHIP	100nF,10%,50V,X7R,1608	1	SNA
C517	2203-005249	C-CER,CHIP	100nF,10%,50V,X7R,1608	1	SNA
C518	2203-005249	C-CER,CHIP	100nF,10%,50V,X7R,1608	1	SNA
C519	2203-005249	C-CER,CHIP	100nF,10%,50V,X7R,1608	1	SNA
C520	2203-005249	C-CER,CHIP	100nF,10%,50V,X7R,1608	1	SNA
C531	2203-005249	C-CER,CHIP	100nF,10%,50V,X7R,1608	1	SNA
C512	2401-000287	C-AL	100uF,20%,16V,WT,TP,6.3x11,5	1	SNA
XTAL51	2802-001179	RESONATOR-CE-RAMIC	4MHZ,0.5%,BK,8X3X5.5MM	1	SNA
RY31	3501-001248	RELAY-MINIATURE	12V,-,11.7MA,DPTD,4MS,4MS	1	SNA
CN01	3711-000176	HEADER-BOARD TO CABLE	1WALL,2P,1R,3.96mm,STRAIGHT,SN,BLU	1	SNA
CN70	3711-003843	HEADER-BOARD TO CABLE	BOX,8P,1R,2mm,STRAIGHT,SN,WHT	1	SNA
CN03	3711-003873	HEADER-BOARD TO CABLE	BOX,7P,1R,2mm,STRAIGHT,SN,NTR	1	SNA
CN61	3711-004484	HEADER-BOARD TO CABLE	BOX,5P,1R,2mm,STRAIGHT,SN,NTR	1	SNA
-	DB39-00514F	CBF LEAD WIRE-EARTH	-,KFR-35(25)GW/GPI,-,200,-,-,-,GRN/YEL,-,-,-	1	SNA
PCB	DB41-00644A	PCB MAIN-OUT	MH040FXCA2A,CEM-3,2,V0.1,T1.6,16mm*14mm,-,1,PE50,-,SSEC	1	SNA
IC50	DB91-00733A	ASSY-MIC	Neo Forte, Vivavce, WW3 Inverter OUT MAIN MICOM,STM-089F-OA, MB90F823, 80P, ROM 128K bytes	1	SNA
-	DB93-06571A	ASSY CONNECTOR WIRE-COMMUNICA-TION	UH035EAV1,SSEC,UL1007,AWG22,100?0,RED,YH396-02VR,175024-1	1	SNA
CN51	DB98-22298A	ASSY-HOOK RED	INVERTER,SMAW250A-O4 RED	1	SNA
CN50	DB98-22299A	ASSY-HOOK WHT	inverter,SMAW250A-O4 WHT	1	SNA
CN30	DB98-24921A	ASSY-HOOK WHT	UH035EAV,SMAW250A-06 WHT	1	SNA

OUTDOOR INVERTER PCB DB93-05834CD

Location No.	Code No.	Description	Specification	Q'TY		SA/SNA
				9K	12K	
				DB93-05834C	DB93-05834D	
D451,D452,D453,D454	0401-000133	DIODE-SWITCHING	RLS4148,75V,150mA,LL-34,TP	4	4	SNA
D102,D401,D402,D403	0402-000351	DIODE-RECTIFIER	1N4937,600V,1A,DO-41,TP	4	4	SNA
D103,D104,D105,D106	0402-001427	DIODE-RECTIFIER	ES1D,200V,1A,DO-214AC,TP	4	4	SNA
ZD200,ZD201,ZD451, ZD452,ZD501,ZD502	0403-000258	DIODE-ZENER	MMBZ5232B,5%,225mW,SOT-23,TP	6	6	SNA
D201	0407-000123	DIODE-ARRAY	DAN202K,80V,100mA,CA2-3,SOT-23,TP	1	1	SNA
Q801	0504-000127	TR-DIGITAL	FJV3102RMTF,NPN,200MW,10K/10K,SOT-23,T	1	1	SNA
Q902	0504-000127	TR-DIGITAL	FJV3102RMTF,NPN,200MW,10K/10K,SOT-23,T	1	1	SNA
IC55	0506-000175	TR-ARRAY	2003,NPN,7,1W,SOP-16,ST,1000	1	1	SNA
Q803	0508-001132	TR-IGBT	-,600V,40A,2.6V,1200UJ,160W,TO-3P	1	1	SNA
IC12,IC61,IC62	0604-001172	PHOTO-COUPLER	TR,100-300,200mW,SOP,TP	3	3	SNA
IC21	1202-000104	IC-VOLTAGE COMP.	393,SOP,8P,150MIL,DUAL,36V,CMO	1	1	SNA
IC16,IC19	1203-000274	IC-POSI.FIXED REG.	7805,TO-220,3P,-,PLASTIC,4.8/5	2	2	SNA
IC13	1203-002948	IC-POSI.ADJUST REG.	TL431ACD,SOP,8P,4.9X3.9MM,PLA	1	1	SNA
IC11	1203-003527	IC-PWM CONTROLLER	TOP243,DIP,7P,9.83x6.6mm,PLASTIC	1	1	SNA
R107	2003-000708	R-METAL OXIDE(S)	47ohm,5%,1W,AA,TP,3.3x9mm	1	1	SNA
R101	2003-000855	R-METAL OXIDE(S)	47Kohm,5%,3W,AA,TP,6x16mm	1	1	SNA
R418	2006-001013	R-CEMENT	0.02ohm,5%,7W,CA,BK,35x9.5x9.5mm	1	1	SNA
R001	2006-001080	R-CEMENT(S)	200ohm,5%,5W,CB,BK,13x9x25.5mm	1	1	SNA
R419,R420,R421,R422,R4 23,R424,R425	2007-000074	R-CHIP	100ohm,5%,1/10W,TP,1608	7	7	SNA
R553	2007-000076	R-CHIP	330ohm,5%,1/10W,TP,1608	1	1	SNA
R323,R342	2007-000077	R-CHIP	470ohm,5%,1/10W,TP,1608	2	2	SNA
R207,R208,R209	2007-000080	R-CHIP	2Kohm,5%,1/10W,TP,1608	3	3	SNA
R413	2007-000082	R-CHIP	3.3Kohm,5%,1/10W,TP,1608	1	1	SNA
R324,R325,R327, R328,R415	2007-000084	R-CHIP	4.7Kohm,5%,1/10W,TP,1608	5	5	SNA
R552,R554,R555,R556,R5 58,R560,R561,R562,R563, R566,R567, R573,R574	2007-000090	R-CHIP	10Kohm,5%,1/10W,TP,1608	13	13	SNA
R315	2007-000097	R-CHIP	47Kohm,5%,1/10W,TP,1608	1	1	SNA
R106,R205,R206	2007-000263	R-CHIP	1.82Kohm,1%,1/8W,TP,2012	3	3	SNA
R805,R902,R908	2007-000300	R-CHIP	10Kohm,5%,1/8W,TP,2012	3	3	SNA
R901	2007-000300	R-CHIP	10Kohm,5%,1/8W,TP,2012	1	1	SNA
R116	2007-000385	R-CHIP	14.3Kohm,1%,1/4W,TP,3216	1	1	SNA
R103,R601,R604	2007-000468	R-CHIP	1Kohm,5%,1/8W,TP,2012	3	3	SNA
R539,R540,R541	2007-000493	R-CHIP	2.2Kohm,5%,1/8W,TP,2012	3	3	SNA
R807	2007-000553	R-CHIP	20ohm,5%,1/4W,TP,3216	1	1	SNA
R605,R606	2007-000586	R-CHIP	22Kohm,5%,1/8W,TP,2012	2	2	SNA
R104	2007-000686	R-CHIP	3.3Kohm,5%,1/8W,TP,2012	1	1	SNA
R602,R603	2007-000766	R-CHIP	330ohm,5%,1/8W,TP,2012	2	2	SNA
R407,R408,R409	2007-000781	R-CHIP	33ohm,5%,1/8W,TP,2012	3	3	SNA
R113,R114,R115	2007-000924	R-CHIP	470Kohm,1%,1/4W,TP,3216	3	3	SNA
R808	2007-000931	R-CHIP	470ohm,5%,1/8W,TP,2012	1	1	SNA
R806	2007-000950	R-CHIP	47ohm,5%,1/4W,TP,3216	1	1	SNA
R462,R463,R464	2007-000986	R-CHIP	5.6ohm,5%,1/8W,TP,2012	3	3	SNA
R906	2007-001071	R-CHIP	6.8Kohm,5%,1/8W,TP,2012	1	1	SNA
R102	2007-001074	R-CHIP	6.8ohm,5%,1/8W,TP,2012	1	1	SNA
R105	2007-001222	R-CHIP	9.09Kohm,1%,1/8W,TP,2012	1	1	SNA
R201,R202,R203,R204	2007-002667	R-CHIP	90.9Kohm,1%,1/4W,TP,3216	4	4	SNA
R110,R111,R112	2007-008023	R-CHIP	100Kohm,5%,1W,TP,6432	3	3	SNA
C105,C106	2201-000322	C-CERAMIC,DISC	2.2NF,10%,2KV,Y5P,TP,13X5MM,10	2	2	SNA
C901	2201-000322	C-CERAMIC,DISC	2.2NF,10%,2KV,Y5P,TP,13X5MM,10	1	1	SNA

7. Wiring Diagram

7-1 Indoor Unit



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LED PATTERN DESCRIPTION

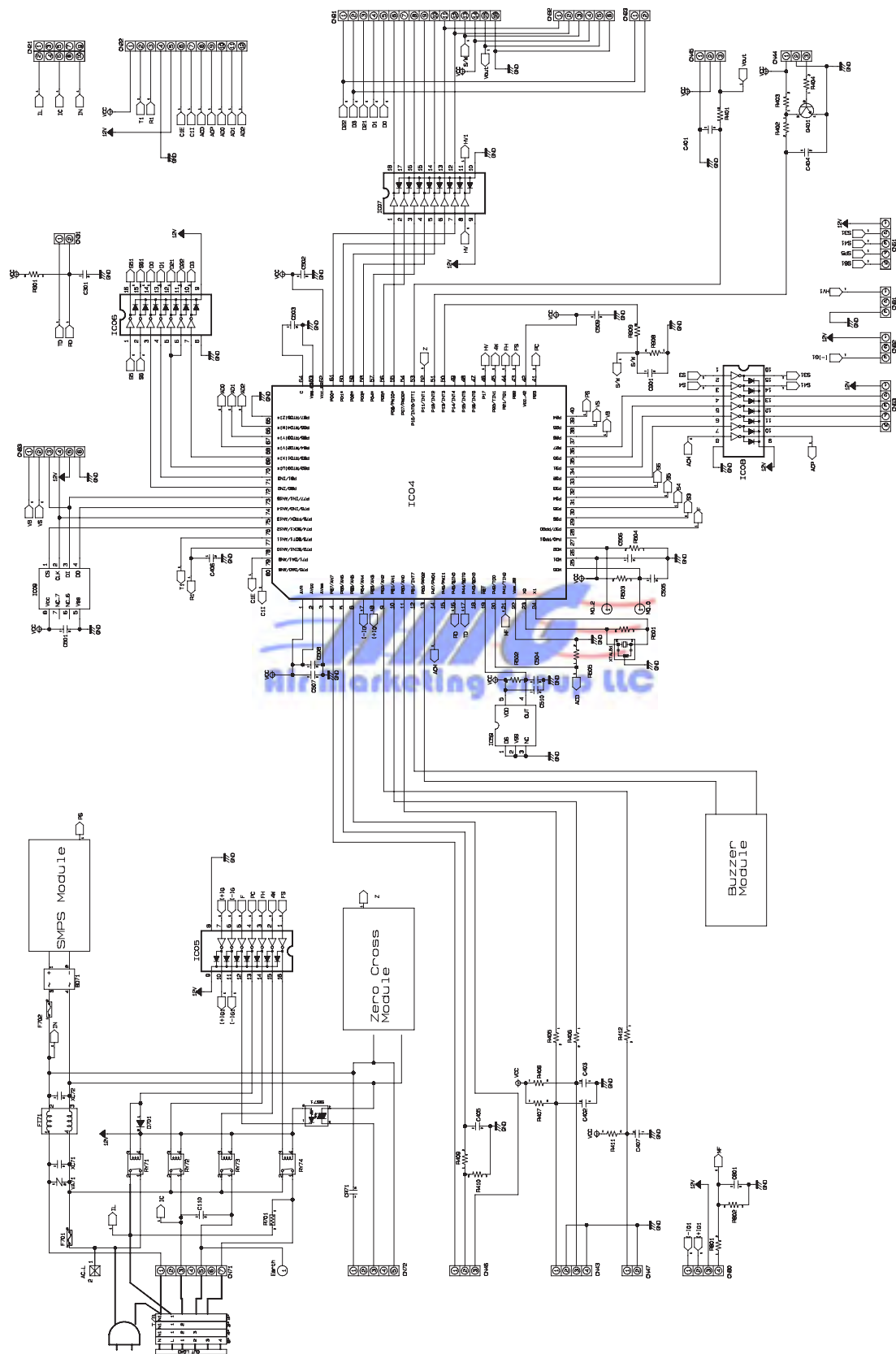
LED PATTERN	DESCRIPTION
YEL GRN RED	Power Off / VDD NG
GRN GRN GRN	IPM Over Current(O.C)
GRN GRN GRN	Abnormal Serial communication (Display Board:Indoor<=>Outdoor)
GRN GRN GRN	Normal Operation
GRN GRN GRN	Comp Starting error
GRN GRN GRN	capacity miss match error
GRN GRN GRN	DC-Link voltage under/over error
GRN GRN GRN	Outdoor temp sensor error(Dual/Single)
GRN GRN GRN	Discharge over temperature(Dual/Single)
GRN GRN GRN	Discharge temp sensor error(Dual/Single)
GRN GRN GRN	current sensor error
GRN GRN GRN	Comp Vlimit error
GRN GRN GRN	Coil temp sensor error(Dual/Single)
GRN GRN GRN	1min. Time out Comm. (Display Board:Onboard:Indoor<=>Outdoor)
GRN GRN GRN	fan error
GRN GRN GRN	OTP error
GRN GRN GRN	Comp rotation error
GRN GRN GRN	Operation condition secession(Dual only)
GRN GRN GRN	DC-Link voltage sensor error
GRN GRN GRN	I-Trip error / PFC Over current
GRN GRN GRN	GAS Leak error(Dual/Single)
GRN GRN GRN	AC Line Zero Cross Signal out
GRN GRN GRN	Power ON reset(1sec)
GRN GRN GRN	Test Operation Cooling Mode
GRN GRN GRN	Test Operation Heating Mode

DB98-30069A

LED ON
LED BLINKING
LED OFF

8. Schematic Diagram

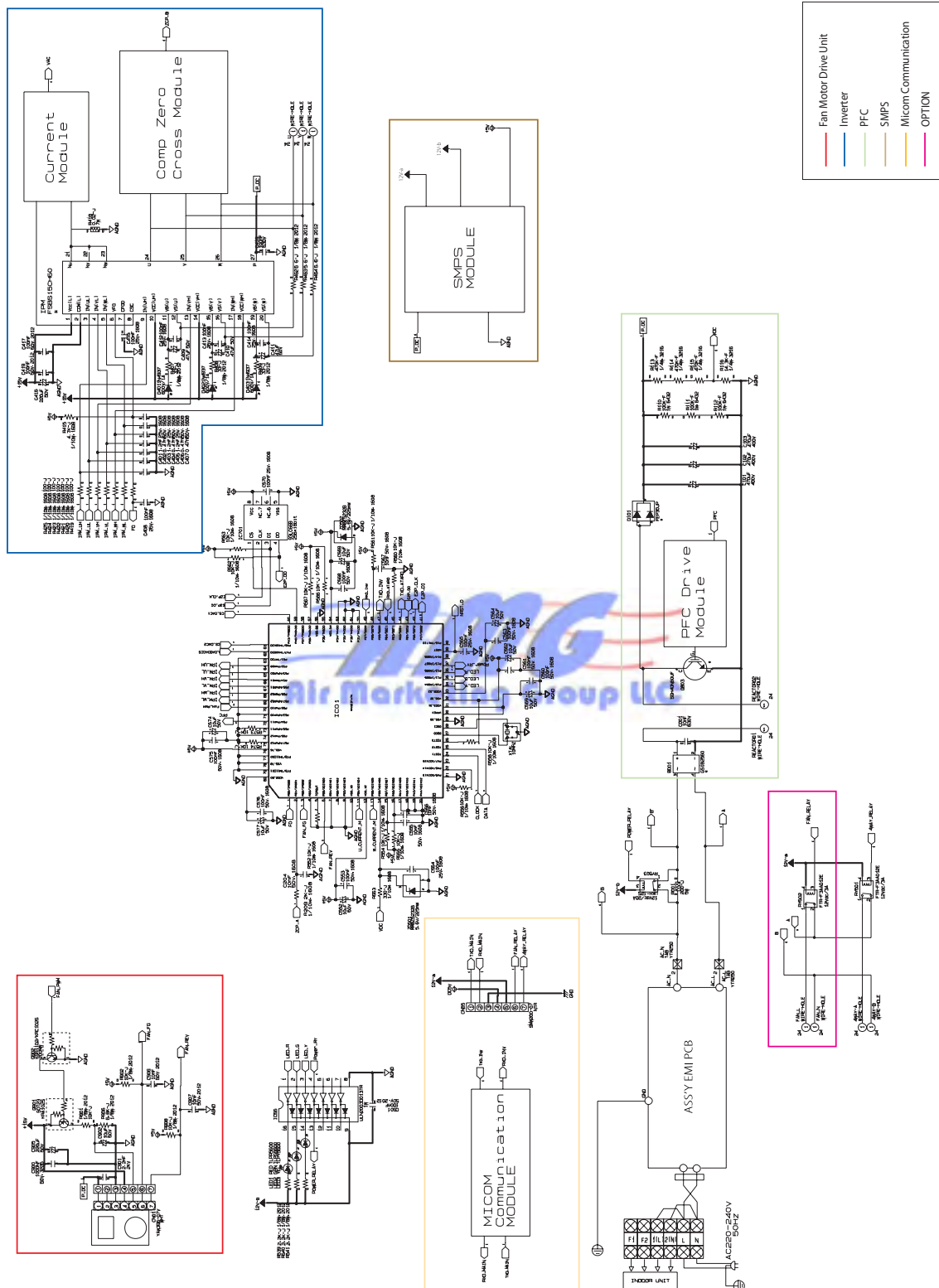
8-1 Indoor Unit



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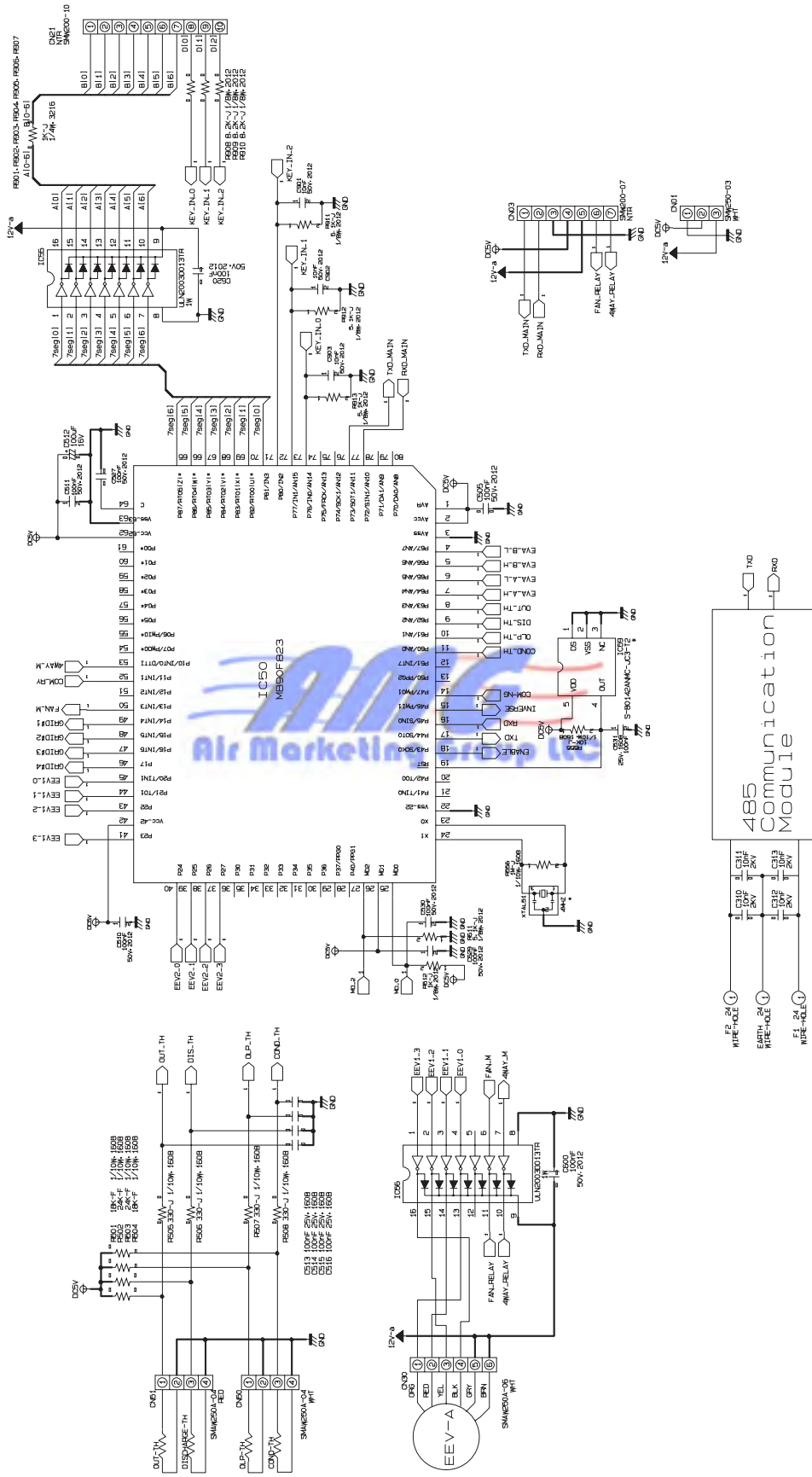
8-2 Outdoor Unit

Inverter



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Main



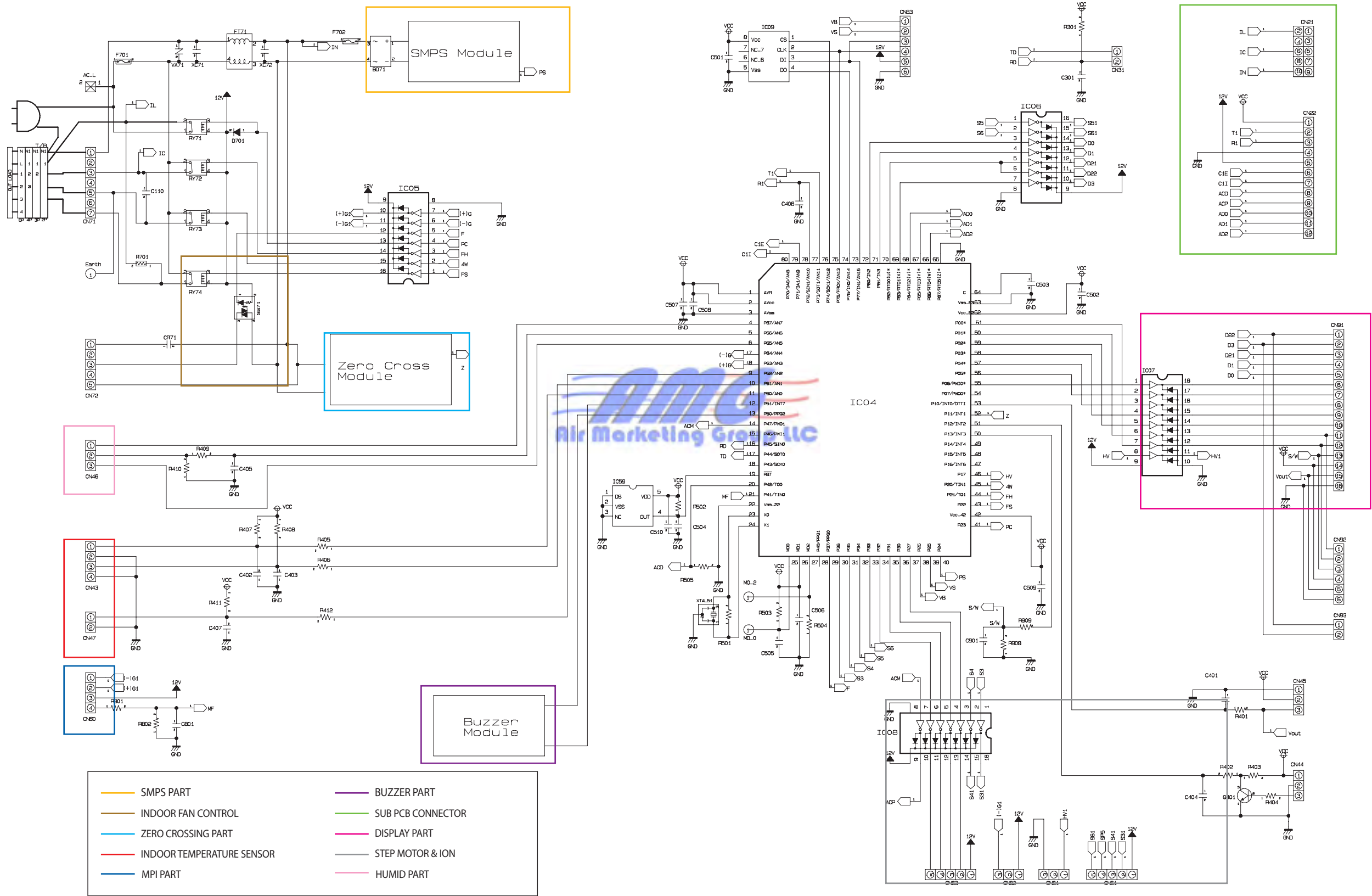
MEMO



9. Circuit Descriptions

9-1 PCB Circuit Descriptions

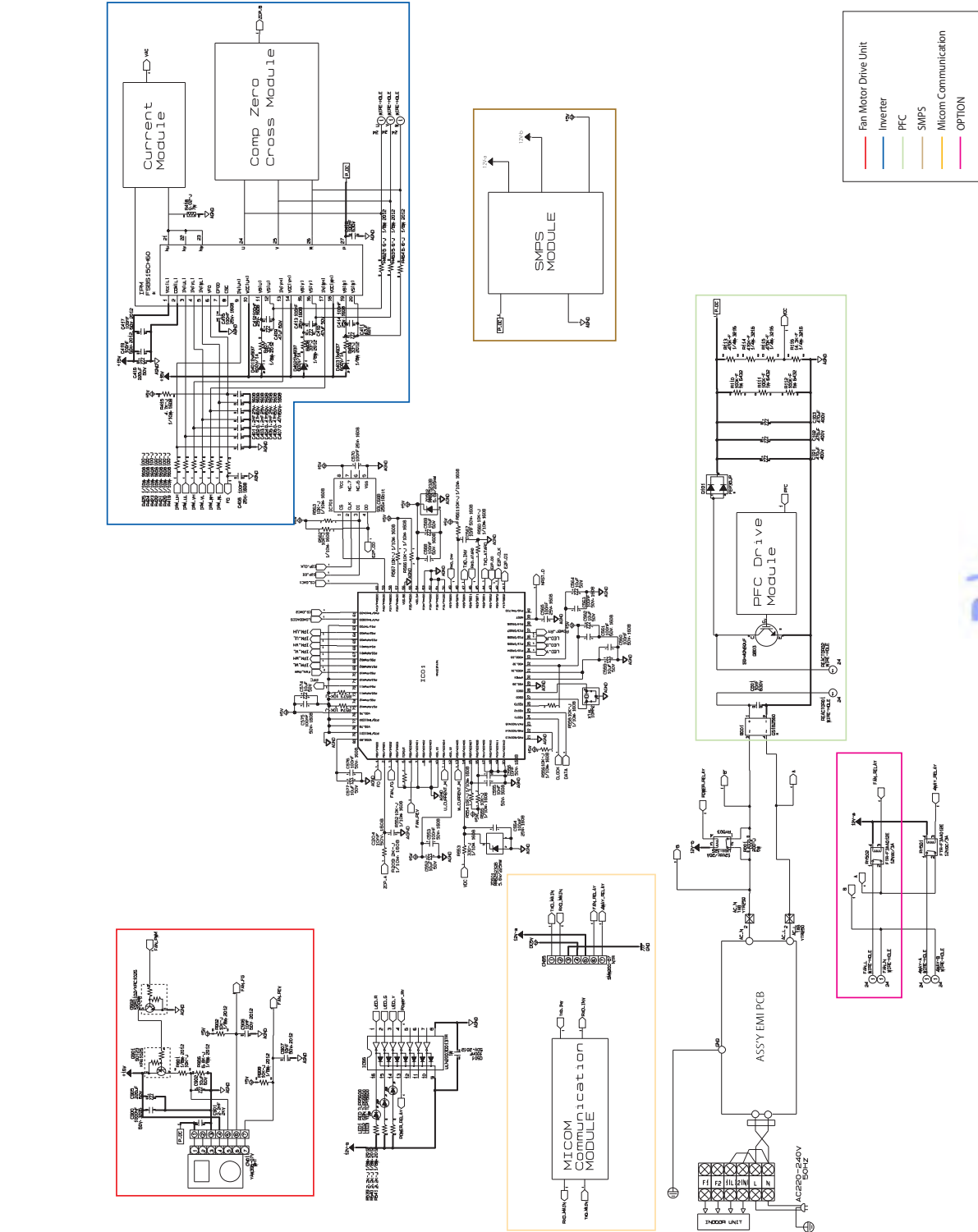
9-1-1 Indoor Unit



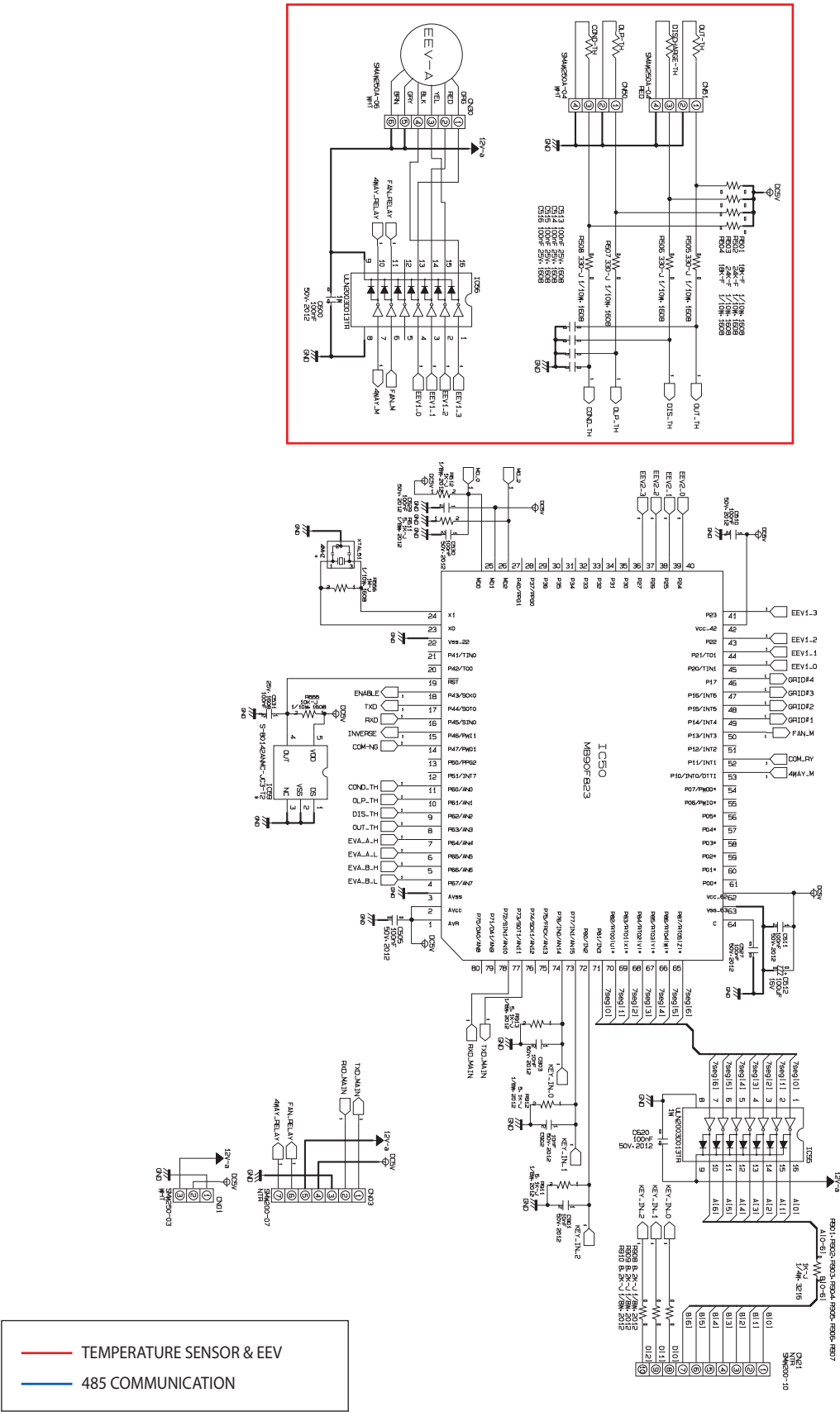
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9-1-2 Outdoor Unit

■ Inverter

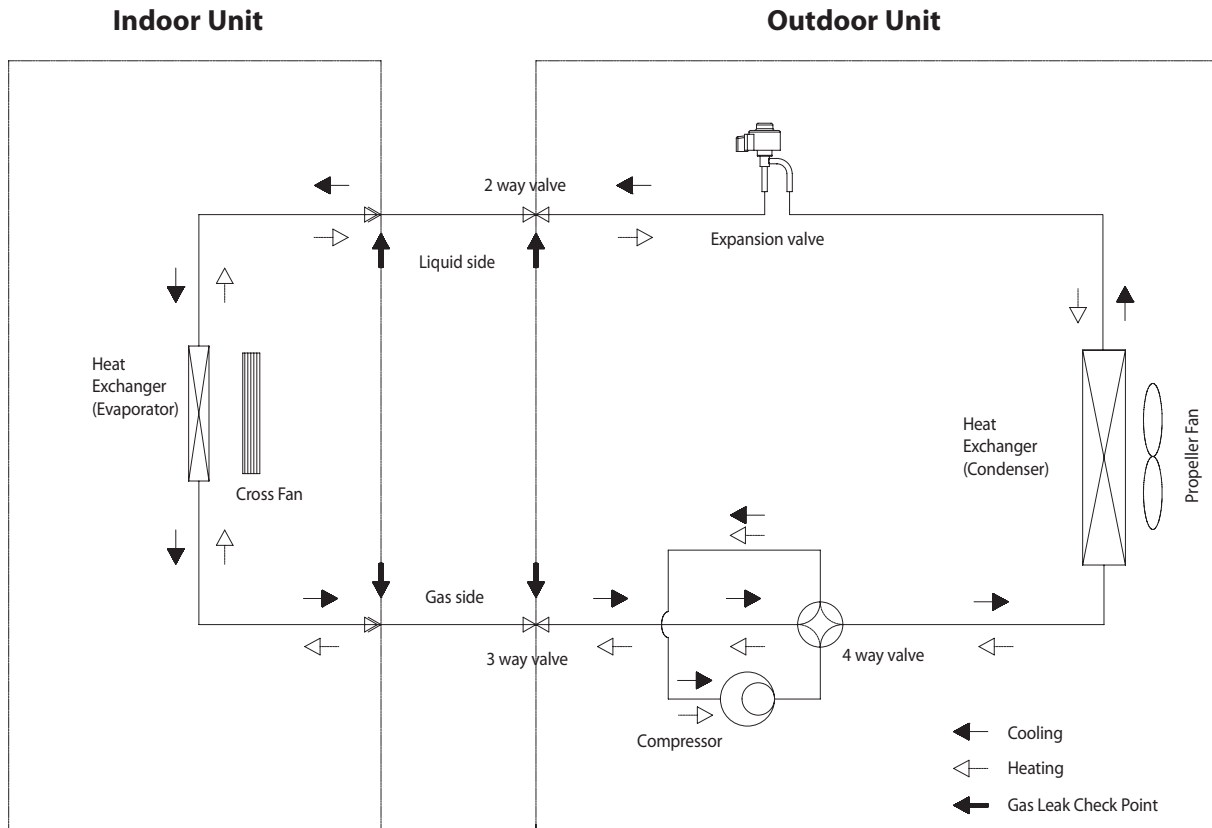


■ Main



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9-2 Refrigerating Cycle Diagram

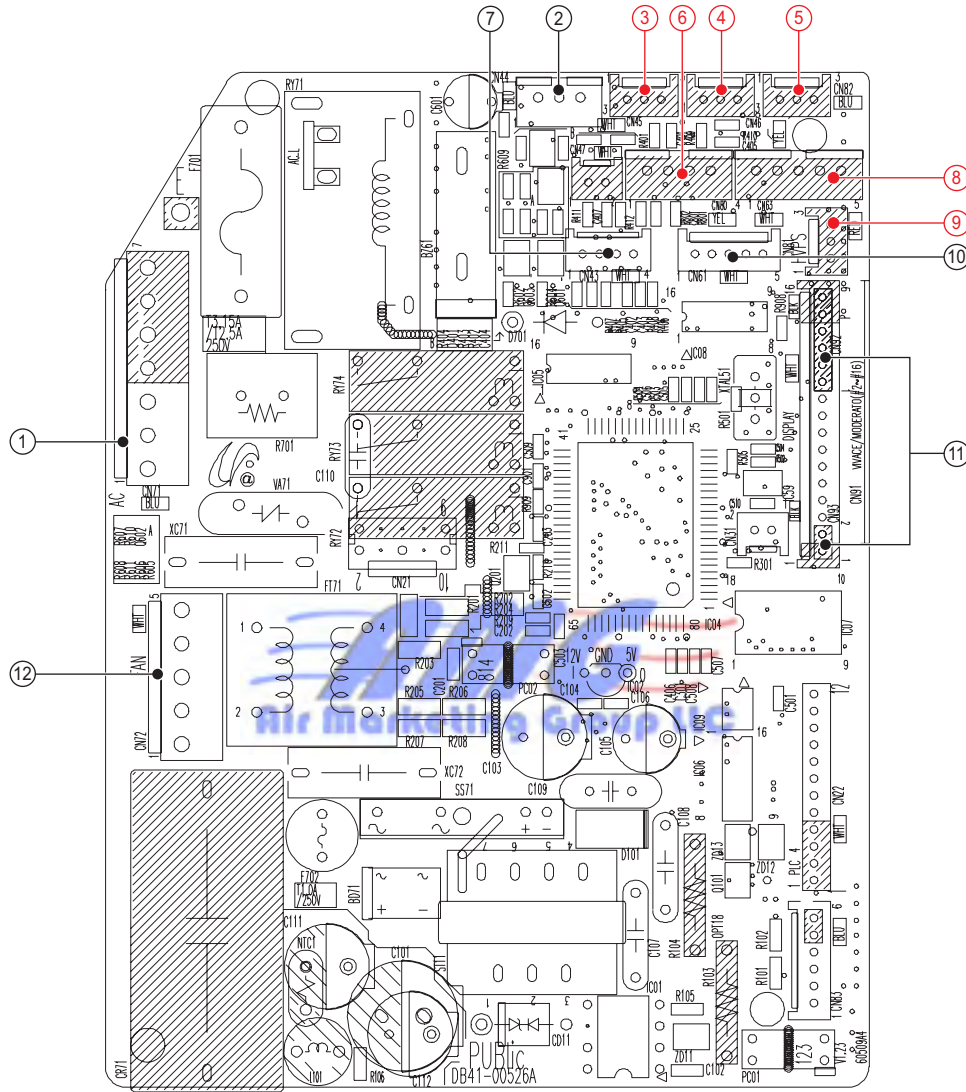


Air Marketing Group LLC

10. PCB Diagram

10-1 Indoor PCB

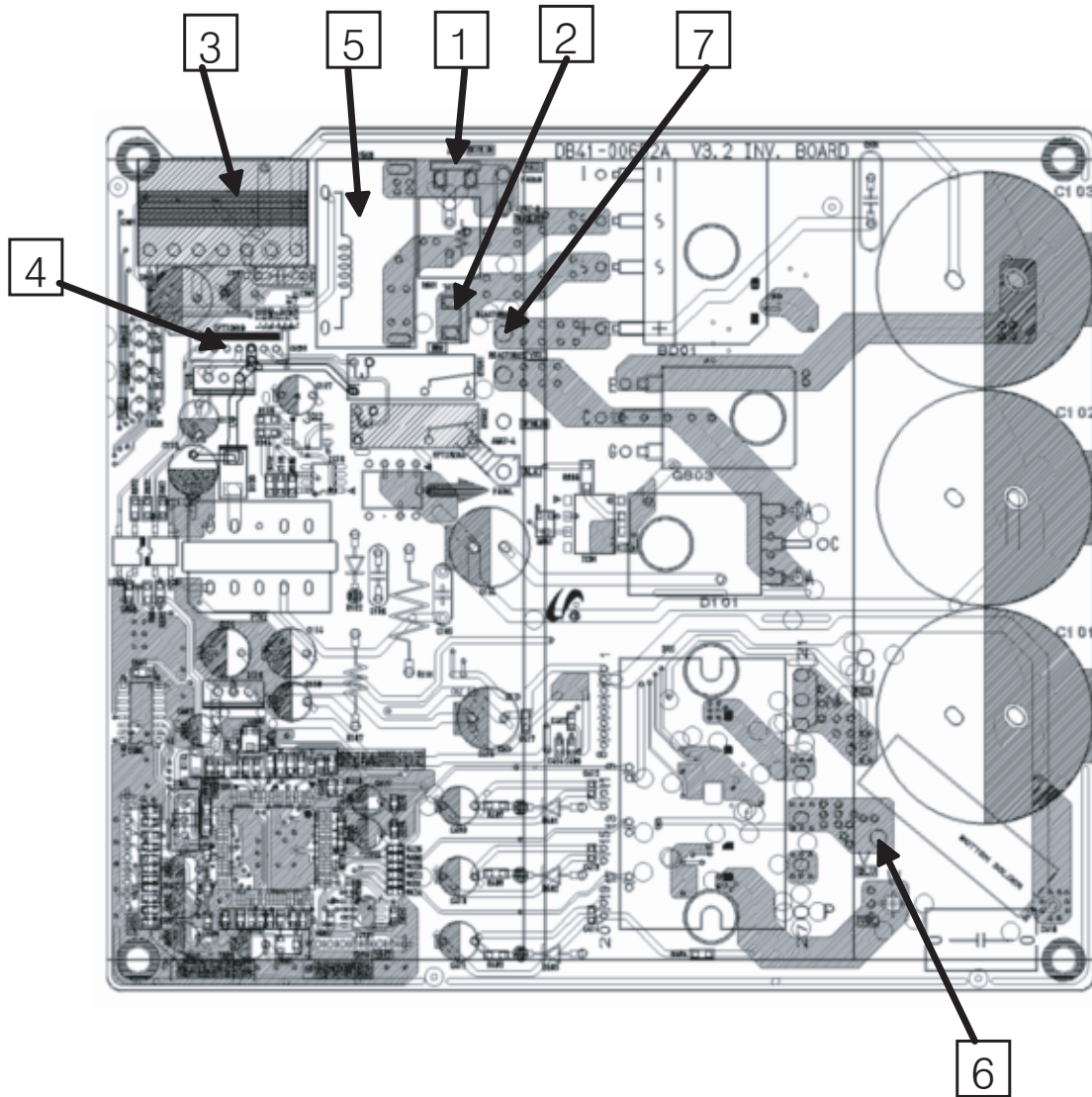
! The red number connector is not used.



①	Power	⑦	Temperature Sensor
②	Motor RPM Feedback	⑧	Auto Grill
③	Remocon Module	⑨	HVPS(High voltage Generator)
④	Humidity Sensor	⑩	BLADE-H Step Motor
⑤	Anions	⑪	Display
⑥	MPI	⑫	Indoor Fan Motor

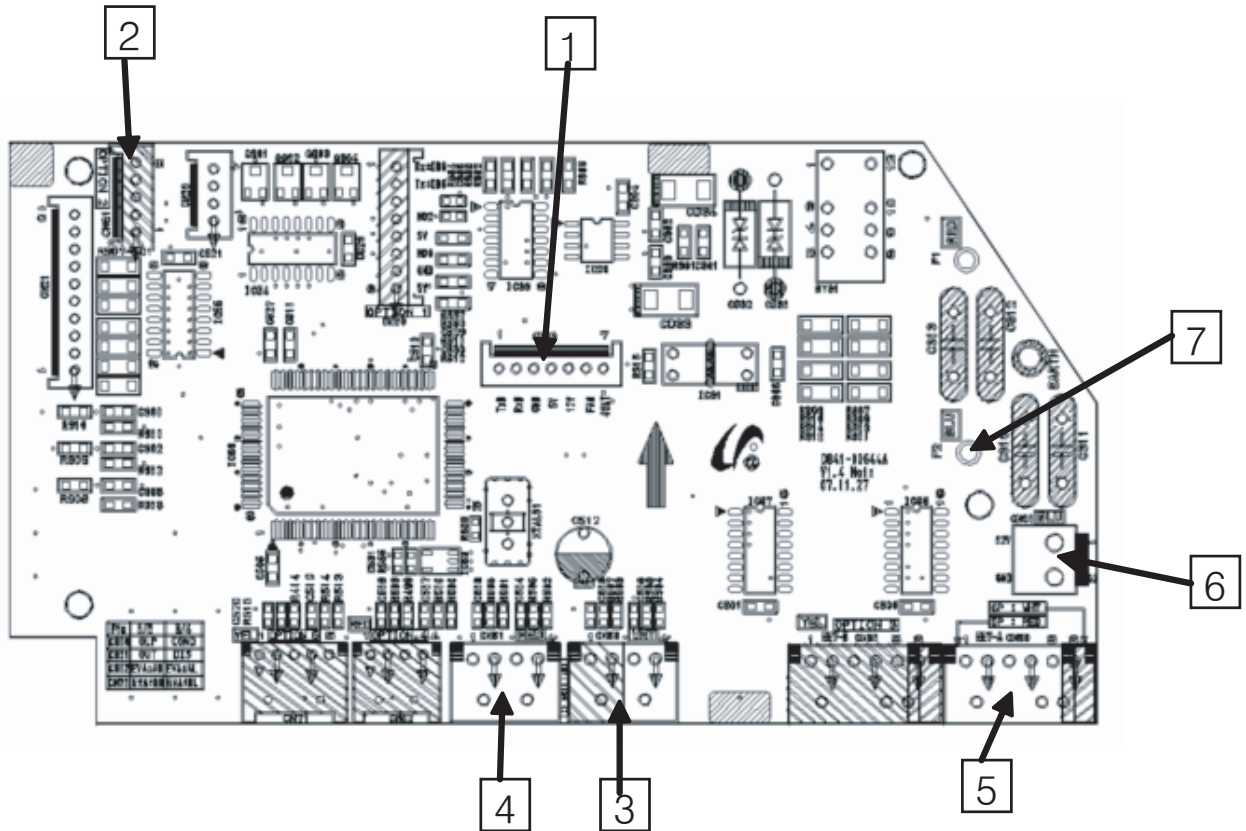
10-2 Outdoor Inverter PCB

⚠ The red number connector is not used.



①	Power N	⑤	Power Relay
②	Power L	⑥	Comp. Connector Wire
③	BLDC Fan : YAW396-07V (WHT)	⑦	Reactor Connector Wire
④	Main PCB Connector : SMW200-07(WHT)		

10-3 Outdoor Main PCB



①	Inverter PCB Connector : SMW200-07(WHT)
②	Display PCB Connector : SMW200-05(WHT)
③	OLP/Cond. Temperature Sensor : SMAW250A-04(WHT)
④	Outdoor/Discharge Temperature Sensor : SMAW250A-04(RED)
⑤	EEV Connector : SMAW250A-06(WHT)
⑥	DC5V Connector : YW396-02V(BLU)
⑦	Communication

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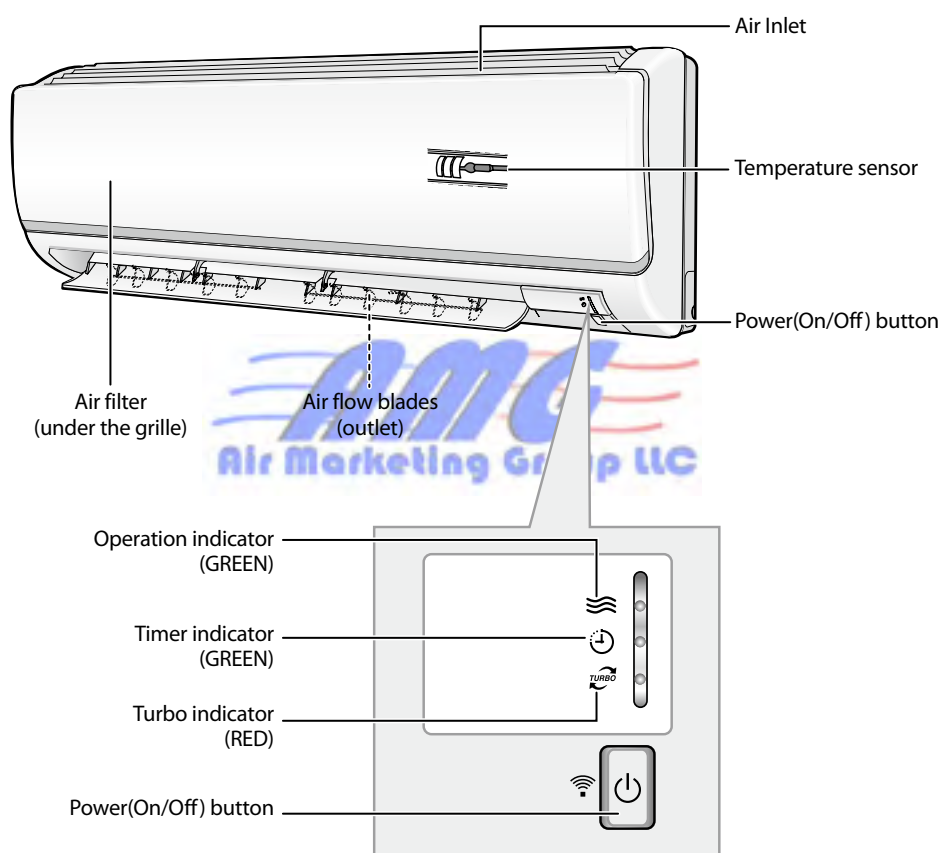


11. Operating Instructions

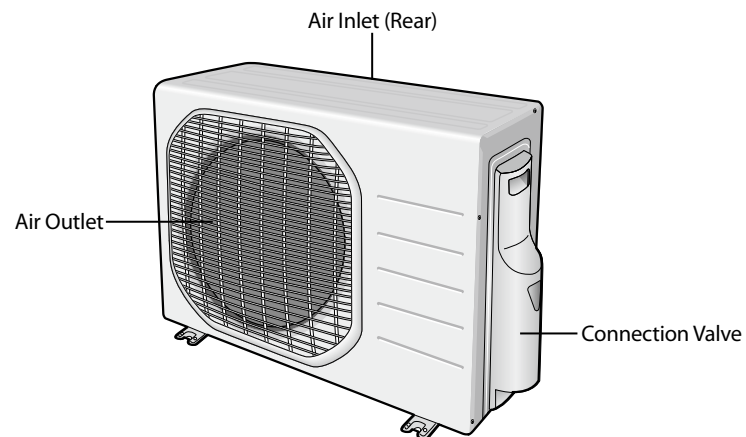
11-1 Name of Each Part

11-1-1 Indoor Unit

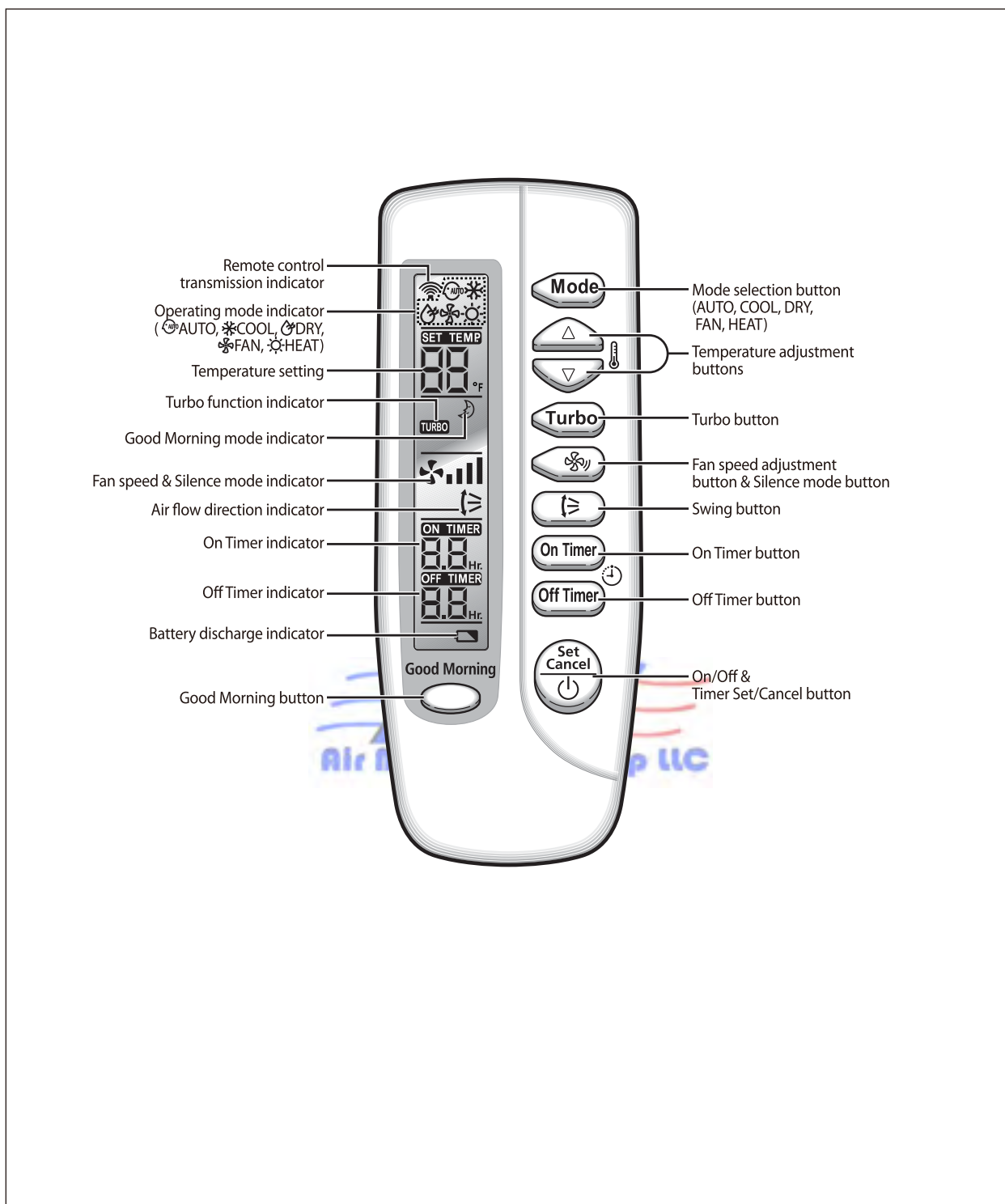
The design and shape are subject to change according to the model.



11-1-2 Outdoor Unit



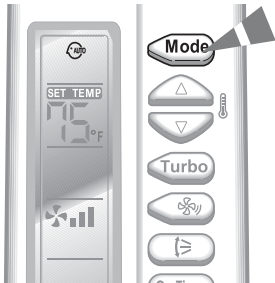













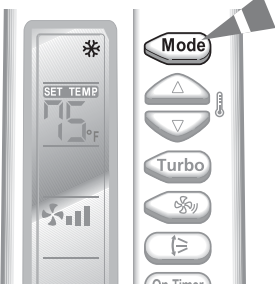
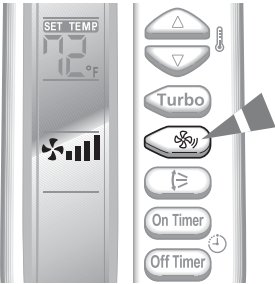













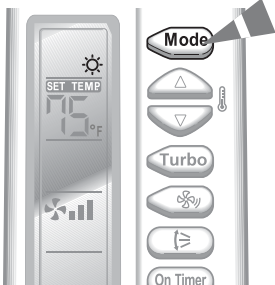
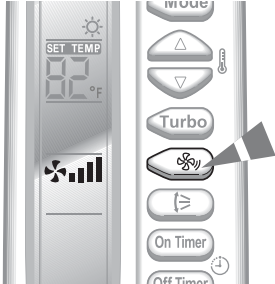


11-2 Wireless Remote Control-Buttons and Display



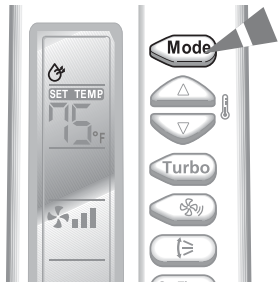


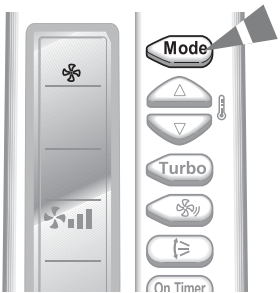


11-3 Main Function

11-3-1 Basic Function


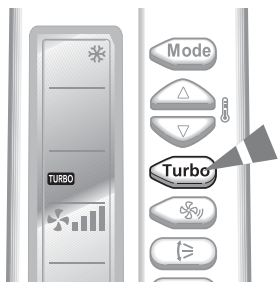



Mode	Explanation	Remark
Auto Mode	Press the  button on the remote control until  is displayed.	
Cool Mode	<p>Press the  button on the remote control until  is displayed.</p> <p>Press the  button to select the fan speed until the required setting is displayed.</p> <ul style="list-style-type: none">  Automatic (rotated :  →  →  → )  Low  Medium  High  Maximum  Silence mode 	 
Heat Mode	<p>Press the  button on the remote control until  is displayed.</p> <p>Press the  button to select the fan speed until the required setting is displayed.</p> <ul style="list-style-type: none">  Automatic (rotated :  →  →  → )  Low  Medium  High  Maximum  Silence mode 	 

Basic Function(cont.)

Mode	Explanation	Remark
Dry Mode	Press the  button on the remote control until  is displayed.	
Fan Mode	Press the  button on the remote control until  is displayed.	



11-3-2 Applied Function

Mode	Explanation	Remark
Turbo Function	Press the  button. <ul style="list-style-type: none"> After 30 minutes, the air conditioner is reset automatically to the previous mode, temperature and fan settings. You can select the Turbo function in the Auto, Cool and Heat mode. If you select this function in the Dry or Fan mode, it will return to the Auto mode. 	
Good Morning Mode	Press the  button one or more times until  is displayed on your remote control.	

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12. Troubleshooting

12-1 Items to be checked first

1. The input voltage should be rating voltage $\pm 10\%$ range.
The air conditioner may not operate properly if the voltage is out of this range.
2. Is the link cable linking the indoor unit and the outdoor unit linked properly?
The indoor unit and the outdoor unit shall be linked by 5 cables.
Check the terminals if the indoor unit and outdoor unit are properly linked by the same number of cables.
Otherwise the air conditioner may not operate properly.
3. When a problem occurs due to the contents illustrated in the table below it is a symptom not related to the malfunction of the air conditioner.

No	Operation of air conditioner	Explanation
1	The OPERATION indication LED(BLUE) blinks when a power plug of the indoor unit is plugged in for the first time.	It indicates power is on. The LED stops blinking if the operation ON/OFF button on the remote control unit is pushed.
2	In a COOL operation mode, the compressor does not operate at a room temperature higher than the setting temperature that the INDOOR FAN should operate. [In case of heat pump model] In a HEAT operation mode, the compressor does not operate at a room temperature lower than the setting temperature that indoor fan should operate.	In happens after a delay of 3 minutes when the compressor is reoperated. The same phenomenon occurs when a power is on. As a phenomenon that the compressor is reoperated after a delay of 3 minutes, the indoor fan is adjusted automatically with reference to a temperature of the air blew.
3	Fan speed setting is not allowed in DRY() mode.	The speed of the indoor fan is set to LL in DRY mode. Fan speed is selected automatically in AUTO mode.
4	Compressor stops operation intermittently in DRY() mode.	Compressor operation is controlled automatically in DRY mode depending on the room temperature and humidity.
5	Timer LED(ORANGE) of the indoor unit lights up and the air conditioner does not operate.	Timer is being activated and the unit is in ready mode. The unit operates normally if the timer operation is cancelled.
6	The compressor stops intermittently in a COOL mode or DRY mode, and fan speed of the indoor unit decreases.	The compressor stops intermittently or the fan speed of the indoor unit decreases to prevent inside/outside air frozen depending on the inside/outside air temperature.
7	[In case of heat pump model] Compressor of the outdoor unit is operating although it is turned off in a HEAT mode.	When the unit is turned off while de-ice is activated, the compressor continues operation for up to 9 minutes(maximum) until the deice is completed.
8	[In case of heat pump model] The compressor and indoor fan stop intermittently in HEAT mode.	The compressor and indoor fan stop intermittently if room temperature exceeds a setting temperature in order to protect the compressor from overheated air in a HEAT mode.
9	[In case of heat pump model] Indoor fan and outdoor fan stop operation intermittently in a HEAT mode.	The compressor operates in a reverse cycle to remove exterior ice in a HEAT mode, and indoor fan and outdoor fan do not operate intermittently for within 20% of the total heater operation

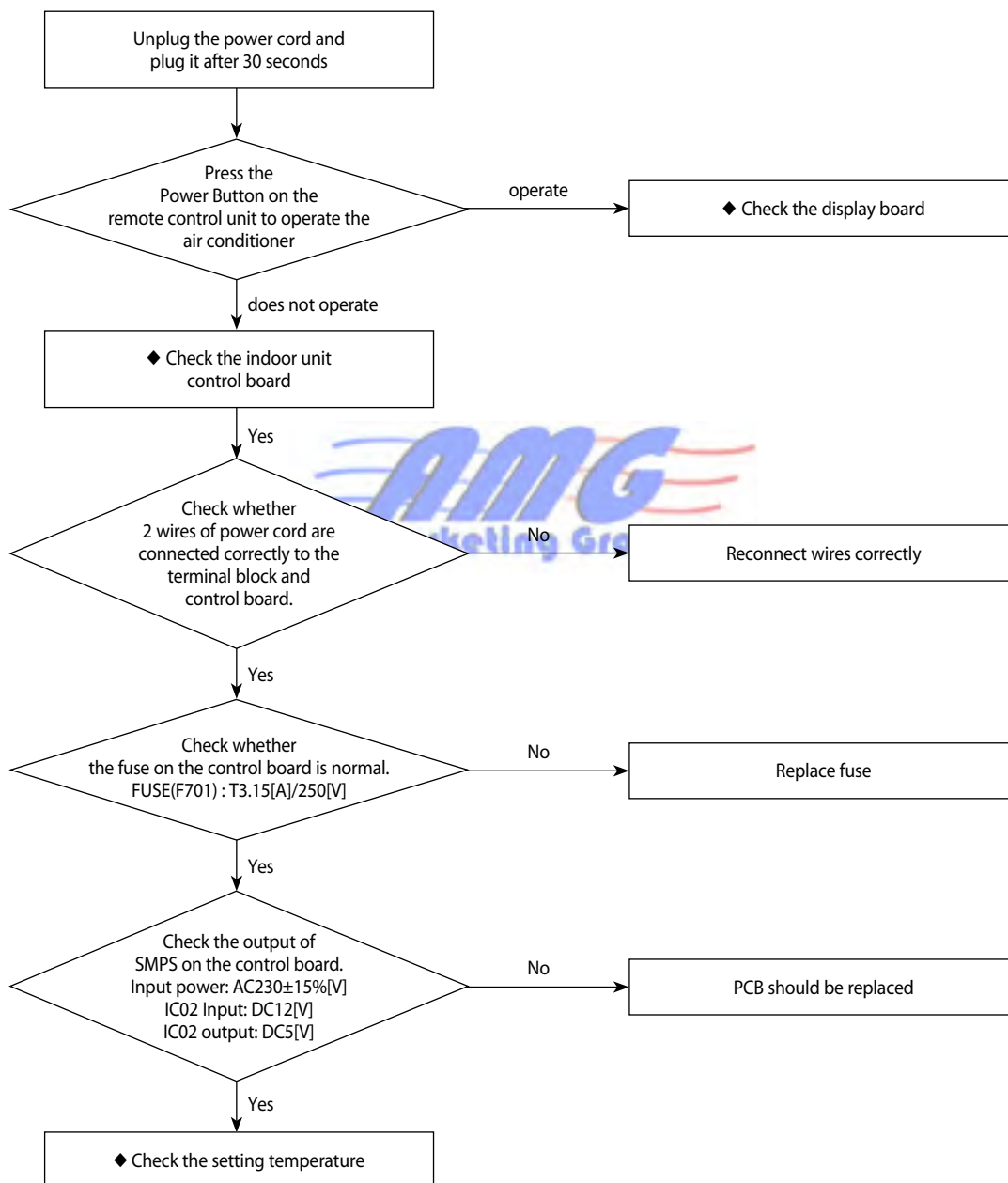
12-2 Fault Diagnosis by Symptom

12-2-1 No Power (completely dead)-Initial diagnosis

1. Checklist :

- 1) Is input voltage normal?
- 2) Is AC power linked correctly?
- 3) Is input voltage of DC regulator IC KA7805 (IC02) normal? (11VDC-12.5VDC)
- 4) Is output voltage of DC regulator IC KA7805 (IC02) normal? (4.5VDC-5.5VDC)

2. Troubleshooting procedure

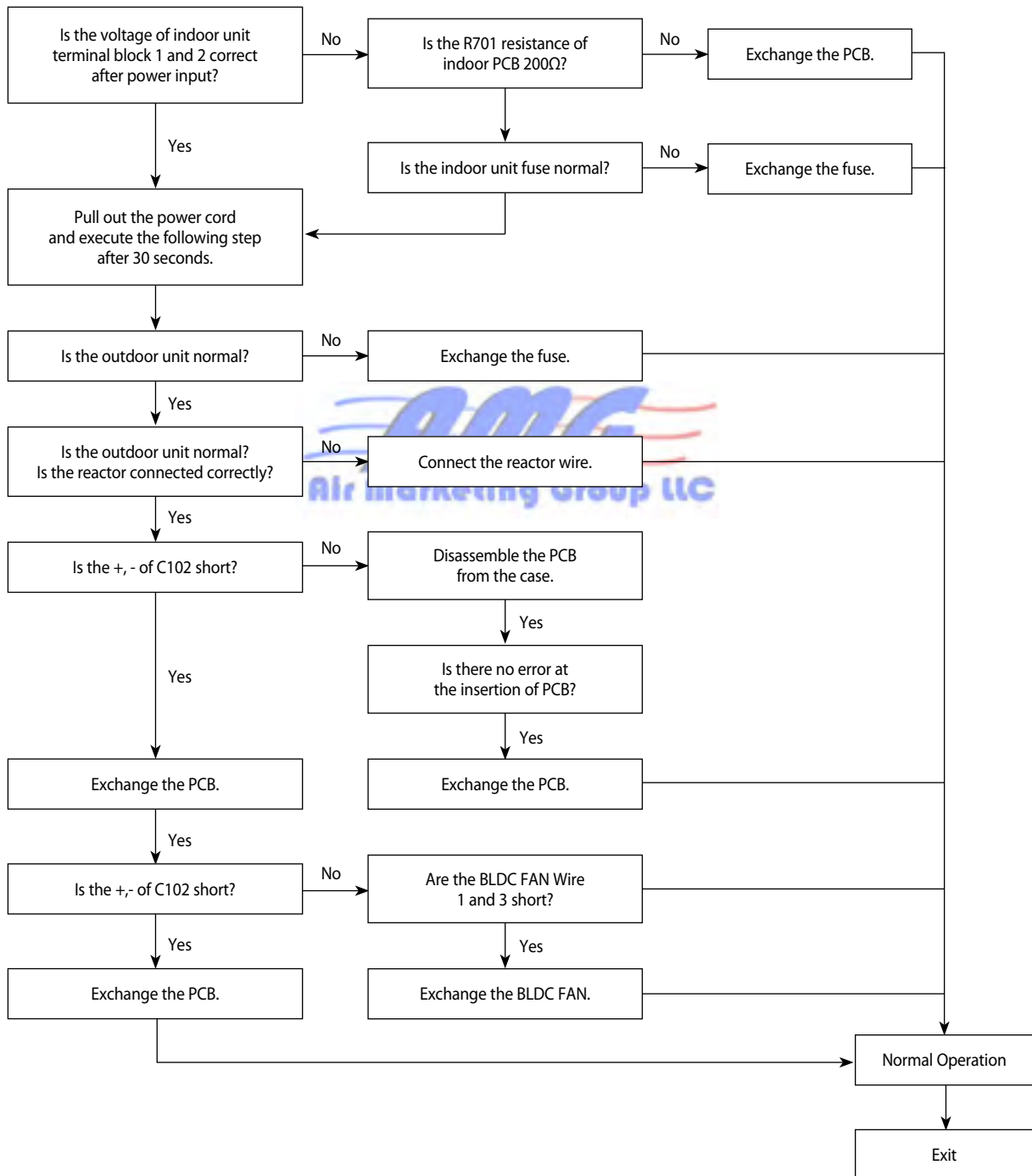


12-2-2 The Outdoor unit power supply error

1. Checklist :

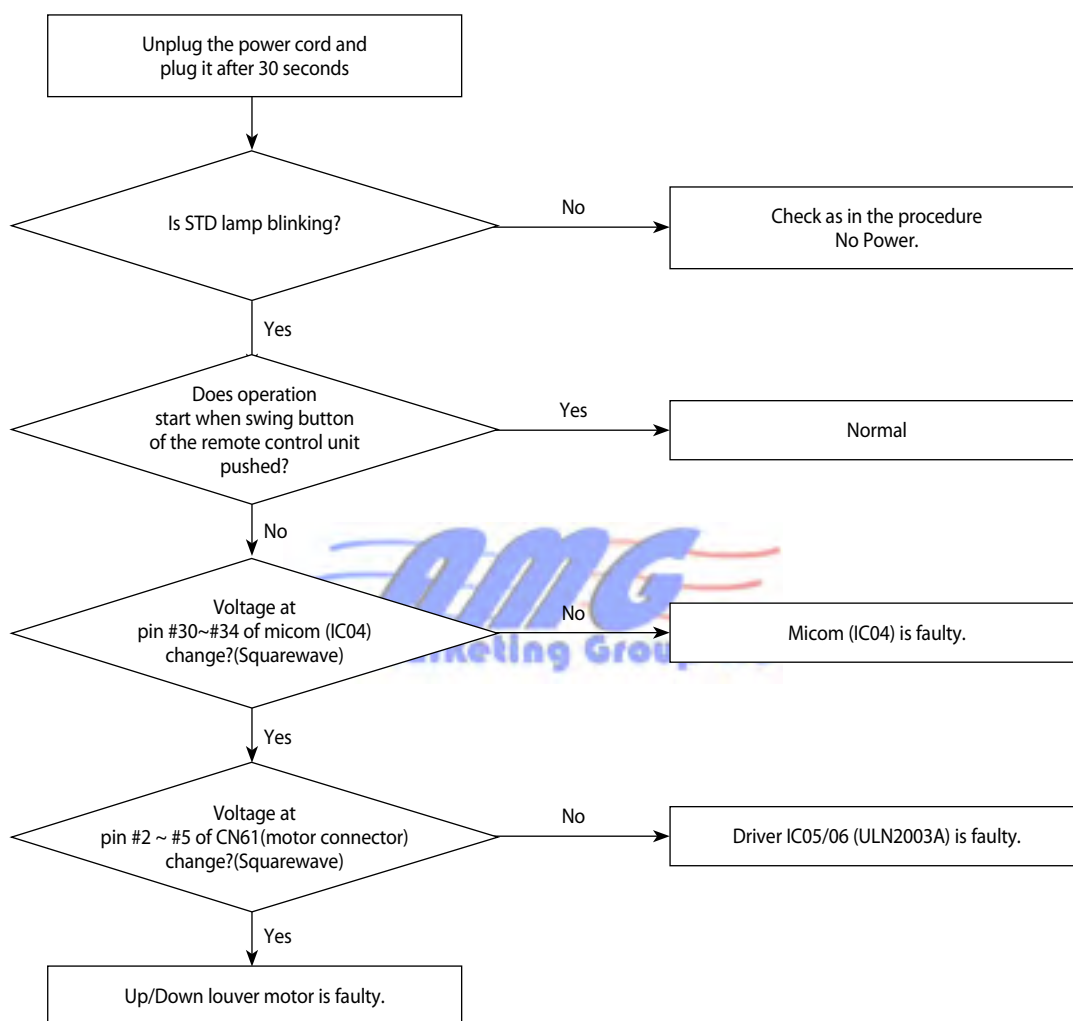
- 1) Are the input power voltage and the power connection correct?
- 2) Is there no Fuse short in the indoor unit and outdoor unit?
- 3) Is the cable connected correctly between the indoor unit and outdoor unit in order.
- 4) Is the wire connected correctly to the terminal block of the indoor unit and outdoor unit?

2. Troubleshooting procedure



12-2-3 When the Up/Down Louver Motor Does Not Operate. (Initial Diagnosis)

1. Checklist :
 - 1) Is input voltage normal?
 - 2) Is the Up/Down louver motor properly connected with the connector (CN61)?
2. Troubleshooting procedure

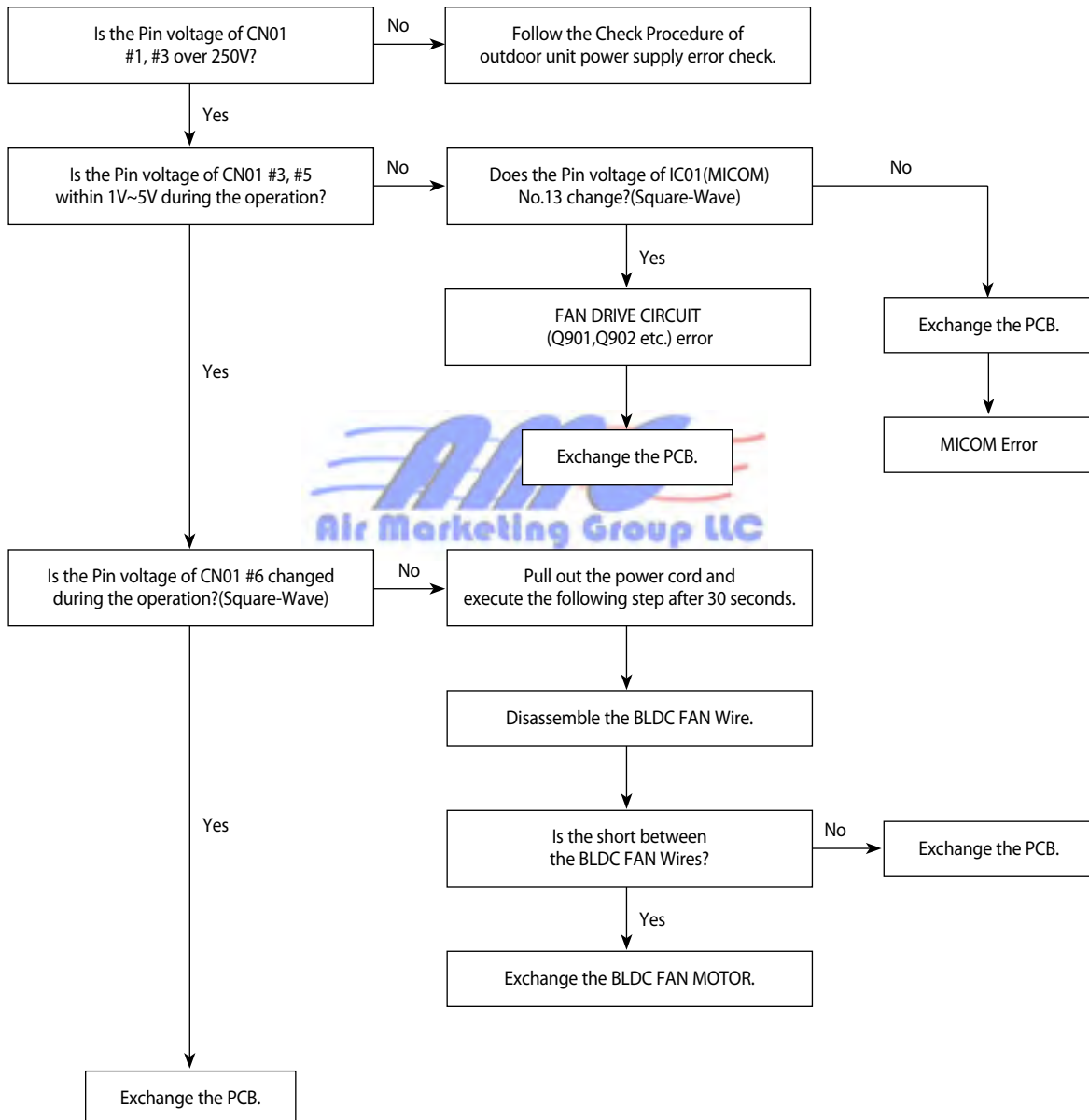


12-2-4 The Outdoor unit Fan error

1. Checklist :

- 1) Are the input power voltage and the power connection correct?
- 2) Is the motor wire connected to the outdoor PCB correctly?
- 3) Is there no assembly error or none-assembly in the terminal of motor wire connector?
- 4) Is there no obstacle at the surrounding of motor and propeller?

2. Troubleshooting procedure

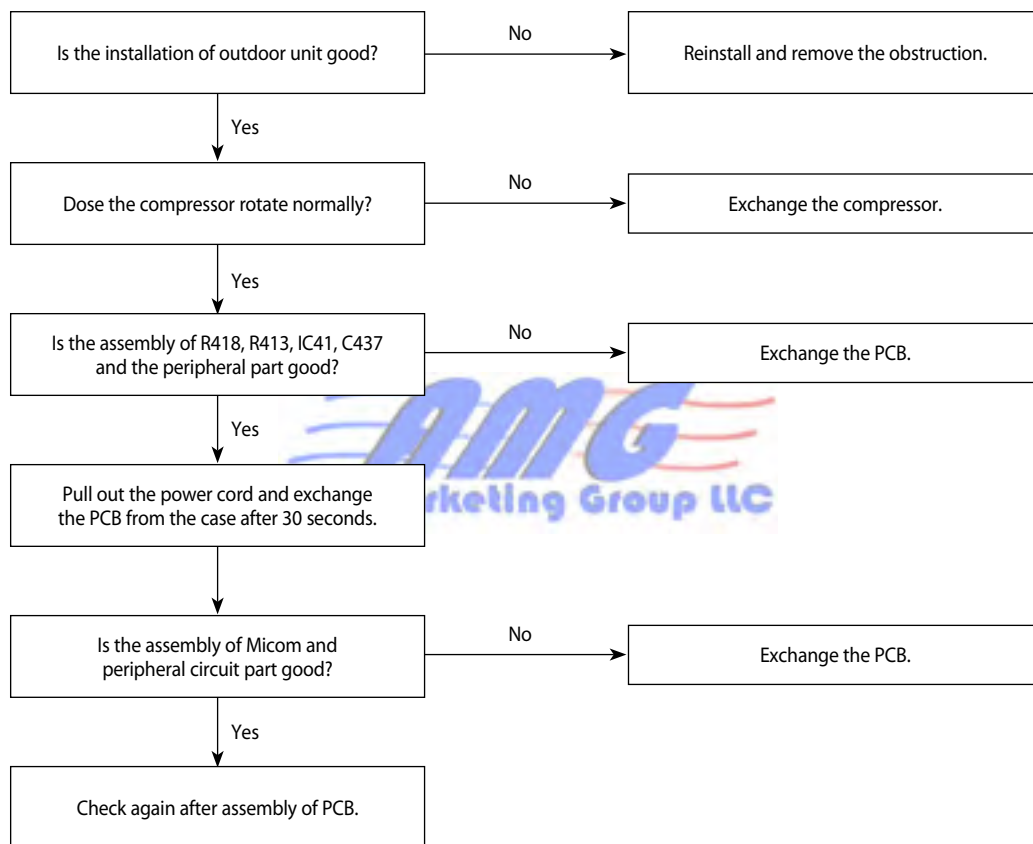


12-2-5 Total current Trip error

1. Checklist :

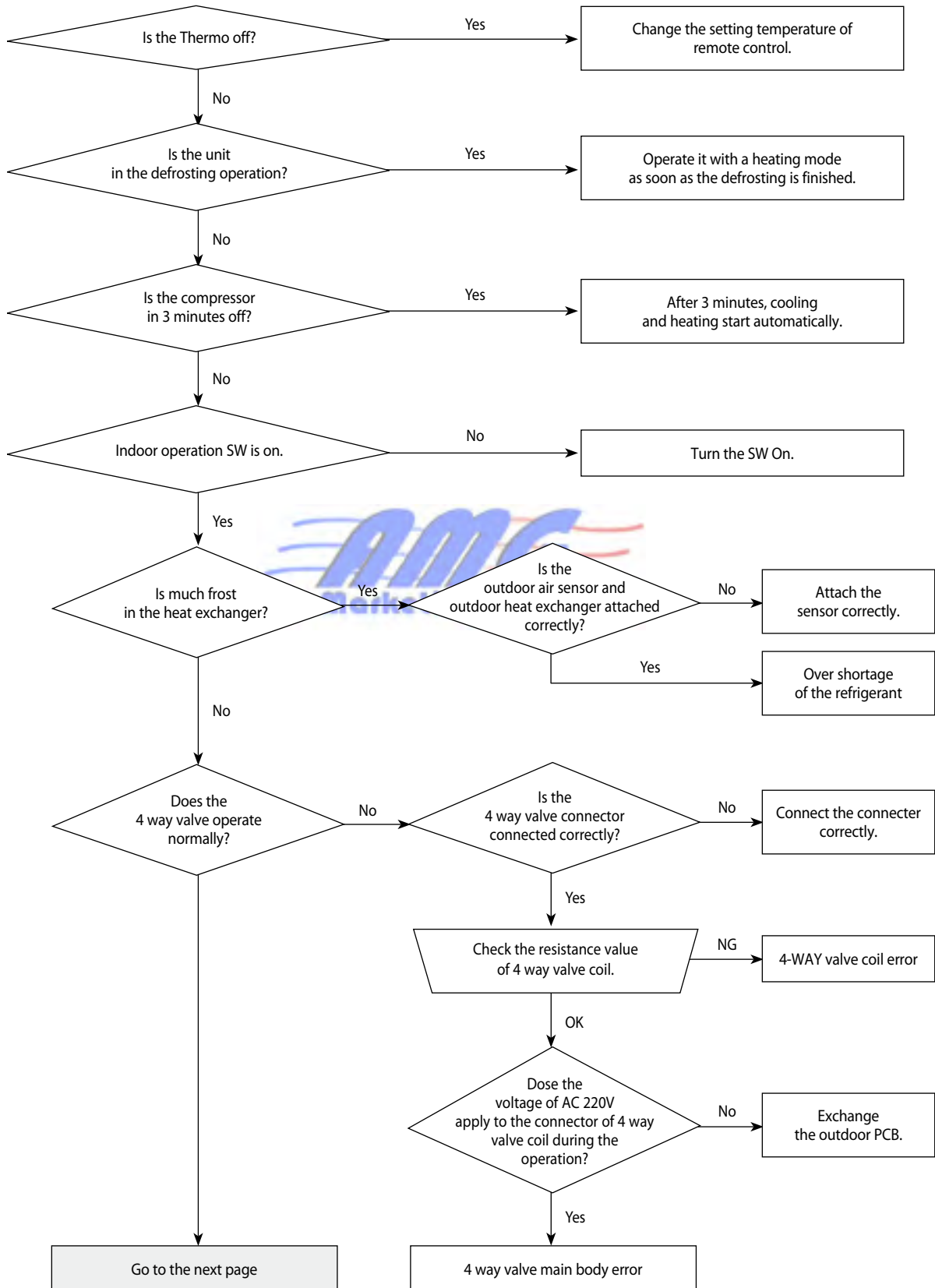
- 1) Is the input power voltage proper?
- 2) Is the refrigerant charged properly?
- 3) Does the compressor rotate normally? (Reverse rotation, Locking etc.)
- 4) Does the outdoor fan operate normally? (Fan propeller loss, Motor error etc.)
- 5) Is the installation condition of outdoor unit good? (Piping, Space etc.)
- 6) Is there no ventilation obstruction at the surrounding of outdoor? (Outdoor unit cover, Fan front obstruction etc.)

2. Troubleshooting procedure

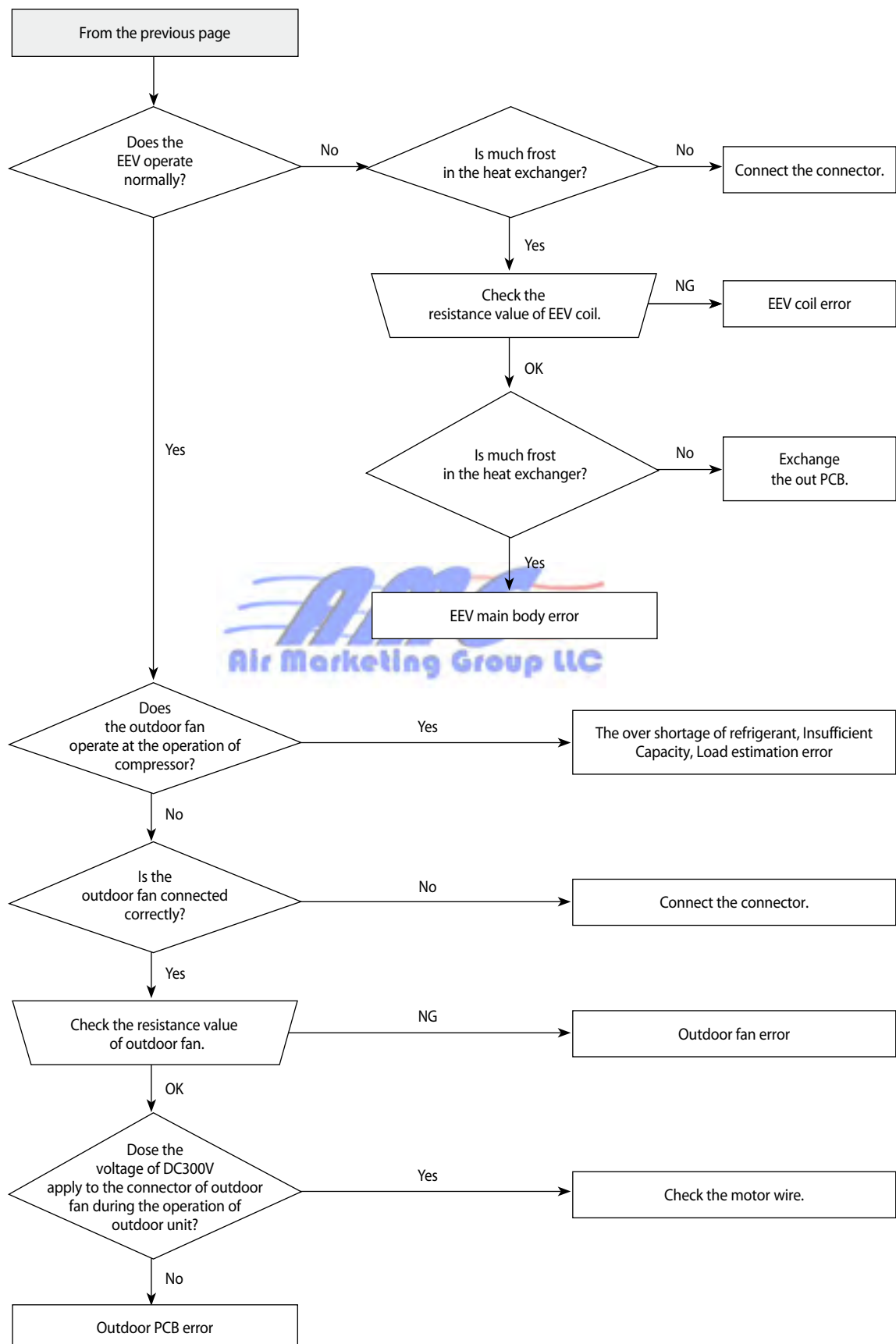


12-2-6 In case of heating at the cooling mode or cooling at the heating mode

1. Troubleshooting procedure



In case of heating at the cooling mode or cooling at the heating mode(cont.)

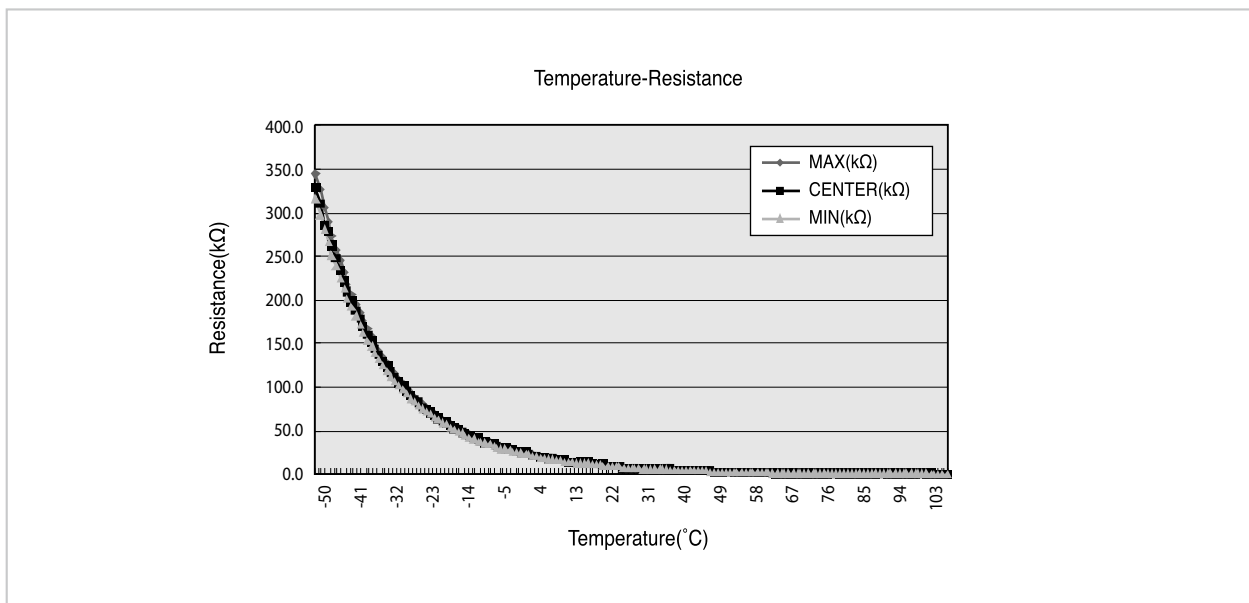
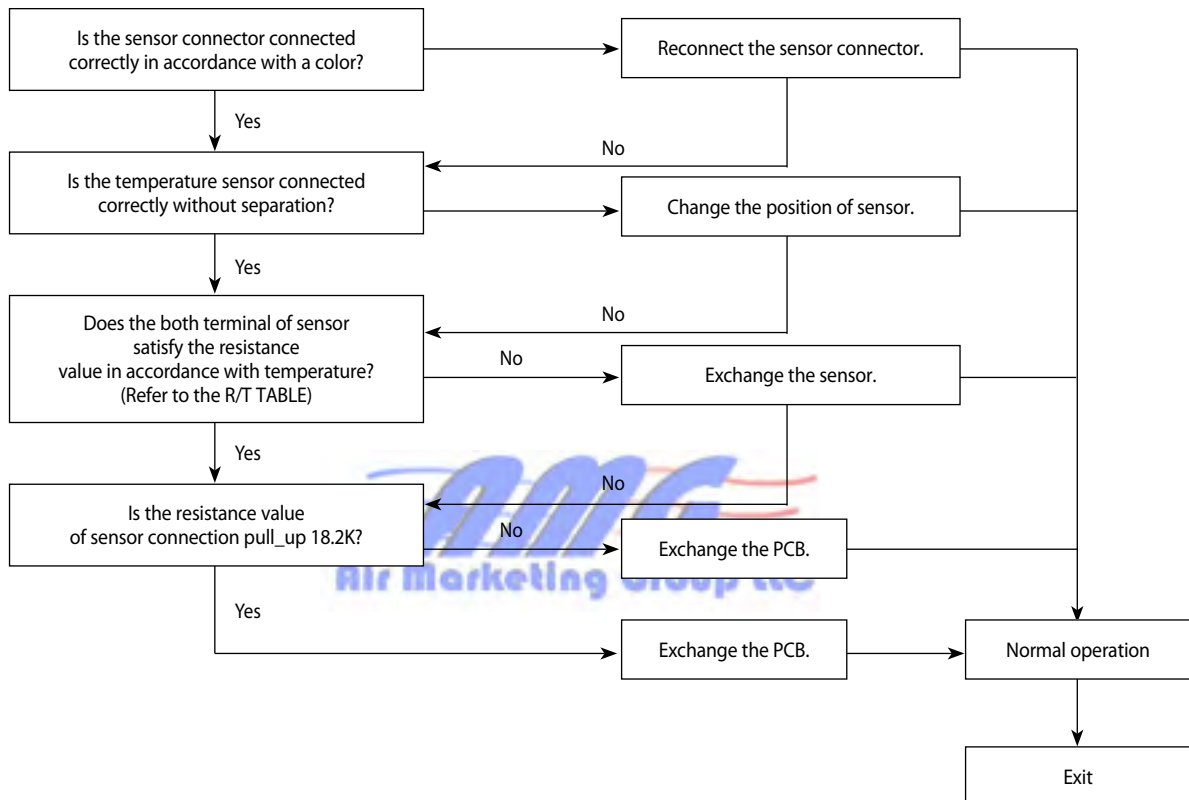


12-2-7 Outdoor temperature sensor error

1. Checklist :

- 1) Is the sensor connector connected correctly?
- 2) Is the sensor placed correctly?
- 3) Does the both terminal of sensor satisfy the resistance value in accordance with temperature?
- 4) Is the resistance value of sensor connection pull_up correct?

2. Troubleshooting procedure

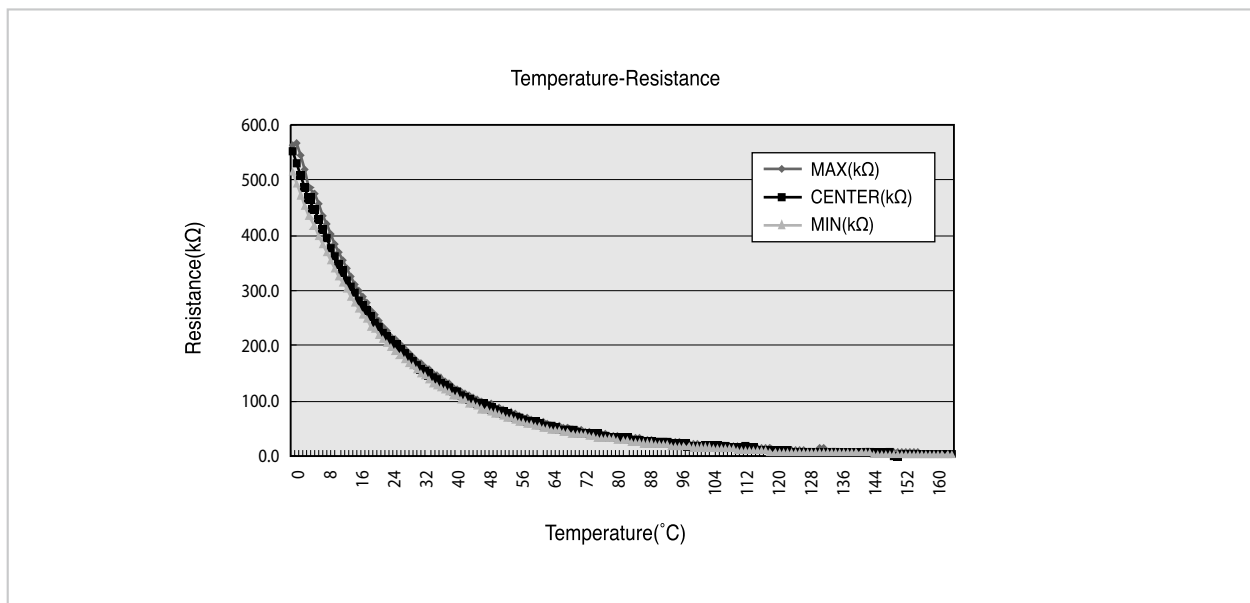
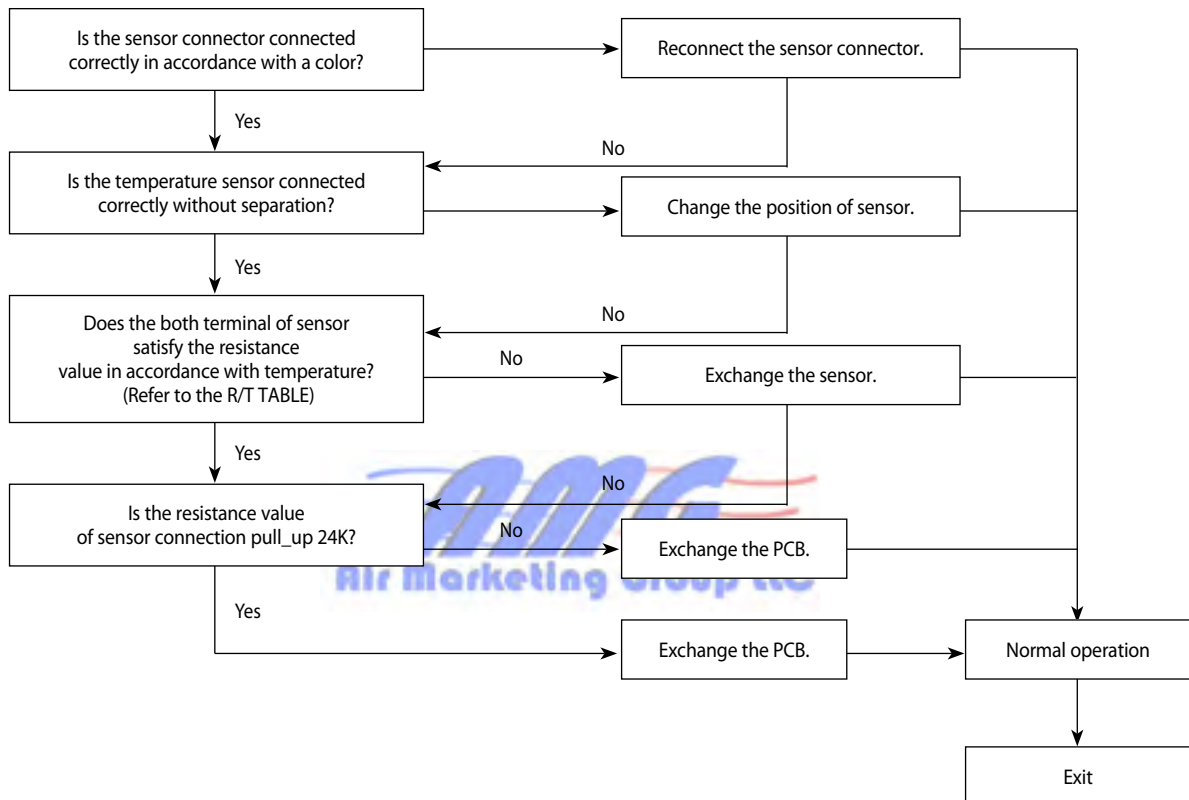


12-2-8 Discharge temperature sensor error

1. Checklist :

- 1) Is the sensor connector connected correctly?
- 2) Is the sensor placed correctly?
- 3) Does the both terminal of sensor satisfy the resistance value in accordance with temperature?
- 4) Is the resistance value of sensor connection pull_up correct?

2. Troubleshooting procedure

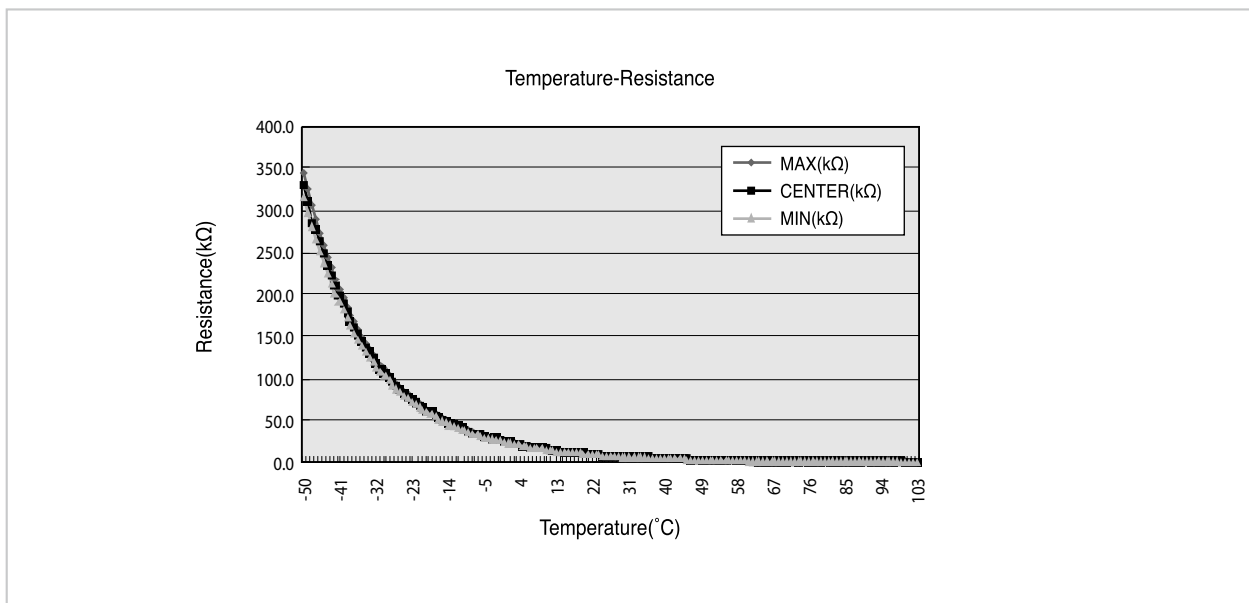
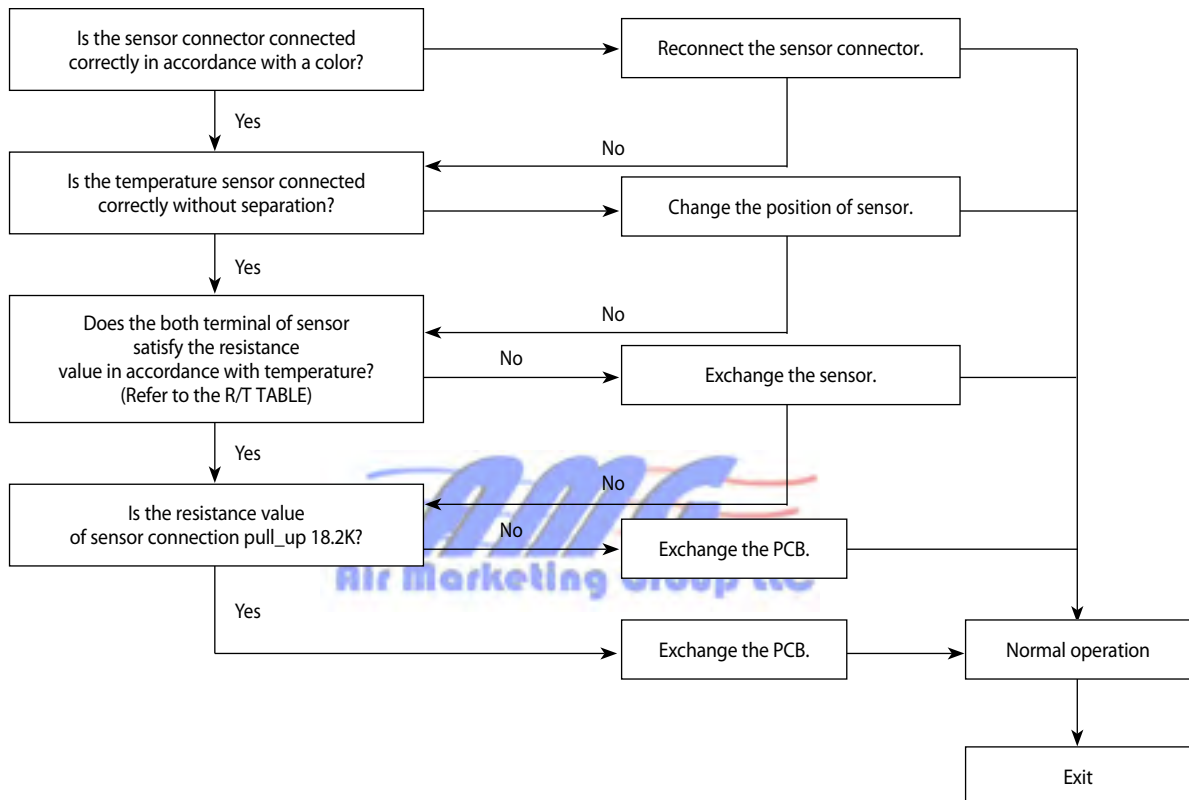


12-2-9 Coil temperature sensor error

1. Checklist :

- 1) Is the sensor connector connected correctly?
- 2) Is the sensor placed correctly?
- 3) Does the both terminal of sensor satisfy the resistance value in accordance with temperature?
- 4) Is the resistance value of sensor connection pull_up correct?

2. Troubleshooting procedure

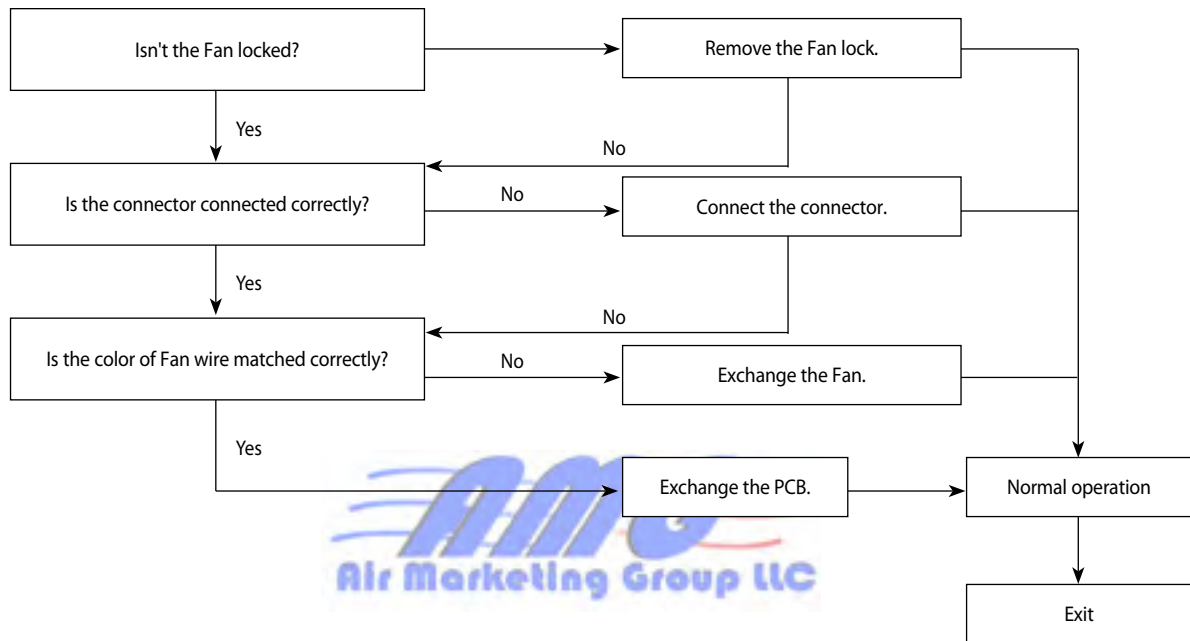


12-2-10 Fan error

1. Checklist :

- 1) Isn't the fan locked?
- 2) Is the sensor placed correctly?
- 3) Does the both terminal of sensor satisfy the resistance value in accordance with temperature?
- 4) Is the resistance value of sensor connection pull_up correct?

2. Troubleshooting procedure

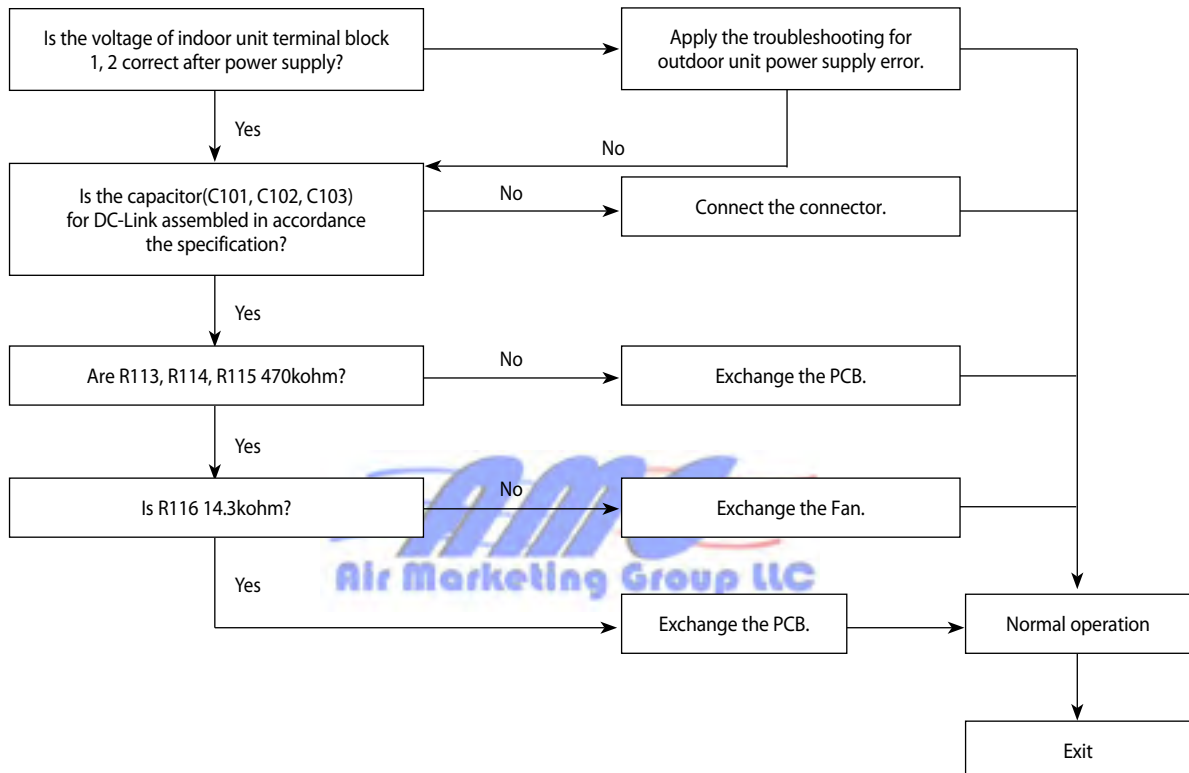


12-2-11 DC-Link voltage sensor error

1. Checklist :

- 1) Is the voltage of indoor unit terminal block 1, 2 correct after power supply?
- 2) Is the capacitor(C101, C102, C103) for DC-Link assembled in accordance the specification?
- 3) Are R112, R113, R114 470 Kohm?
- 4) Is R115 14.3Kohm?

2. Troubleshooting procedure

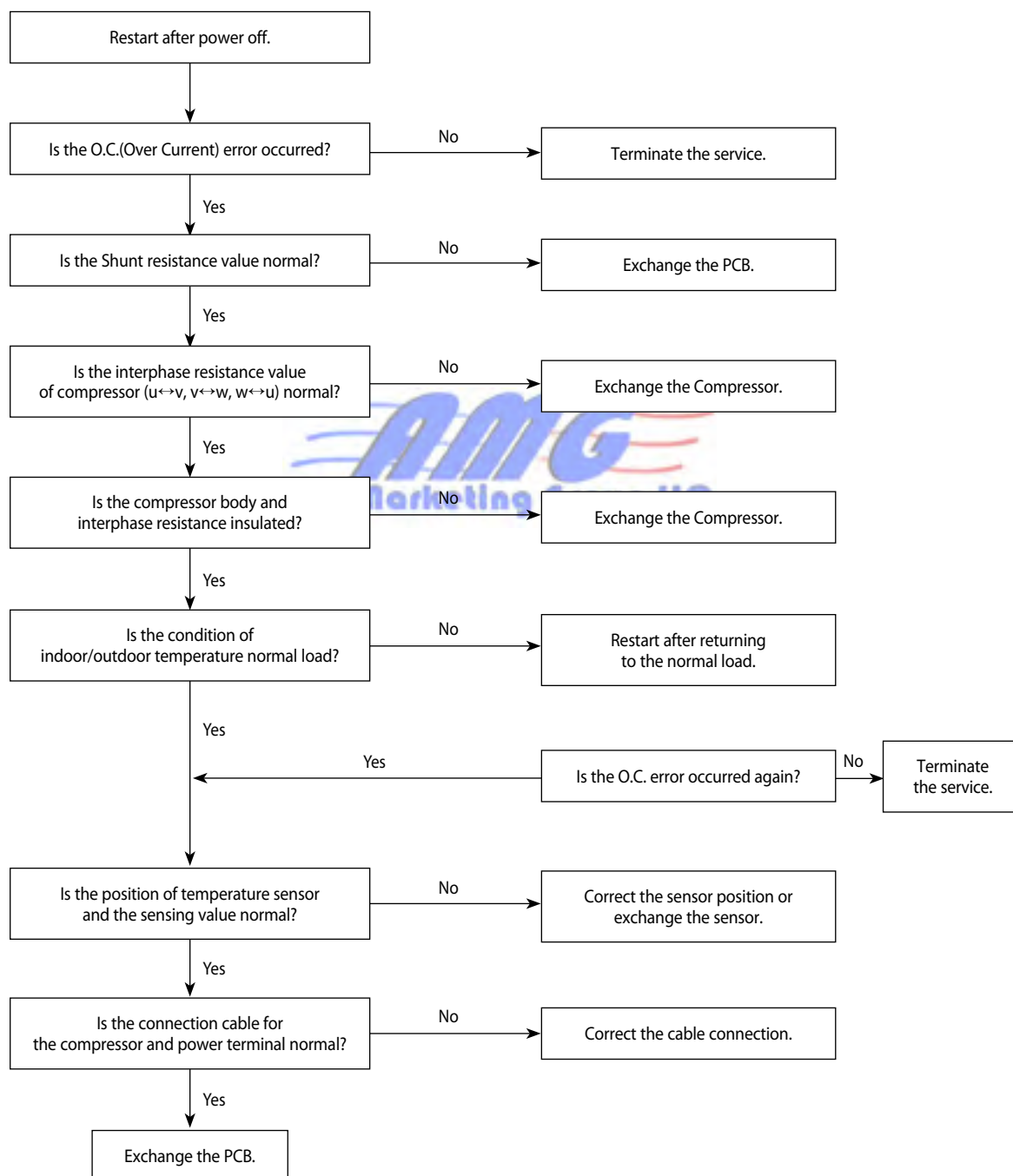


12-2-12 O.C.(Over Current) error

1. Checklist :

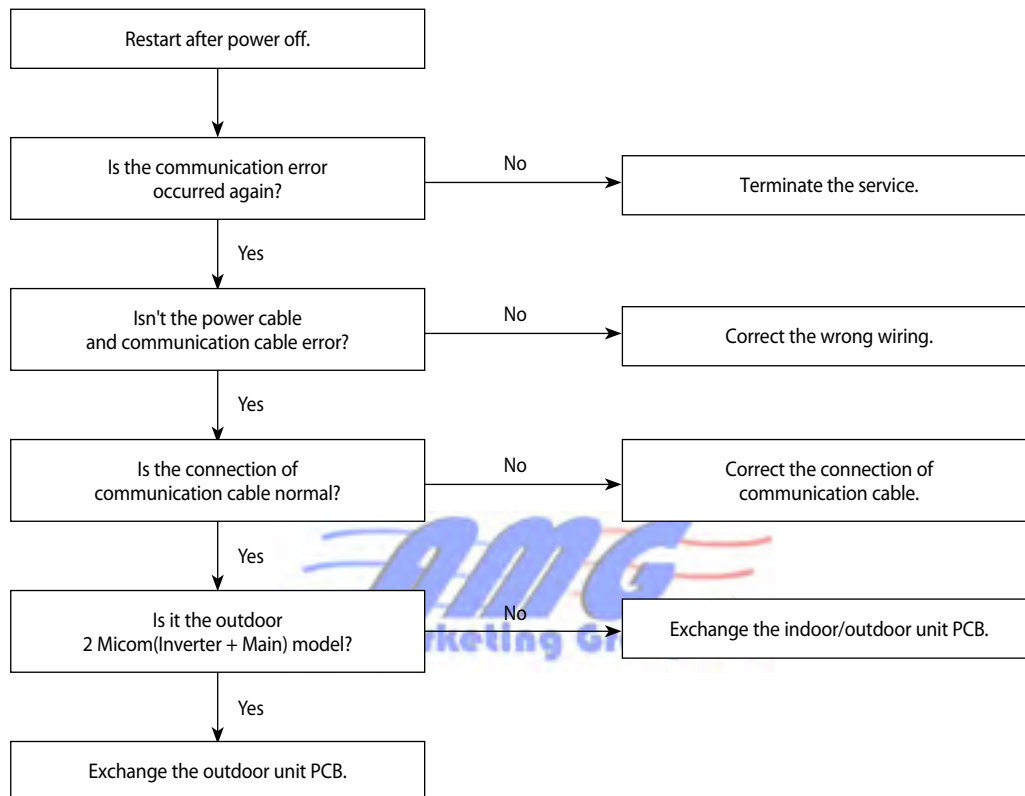
- 1) Is the Shunt resistance value correct?
- 2) Is the condition of surrounding temperature abnormal overload?
- 3) Is there any problem as like the temperature sensor separation or measurement value error?
- 4) Is the interphase resistance of compressor normal?

2. Troubleshooting procedure



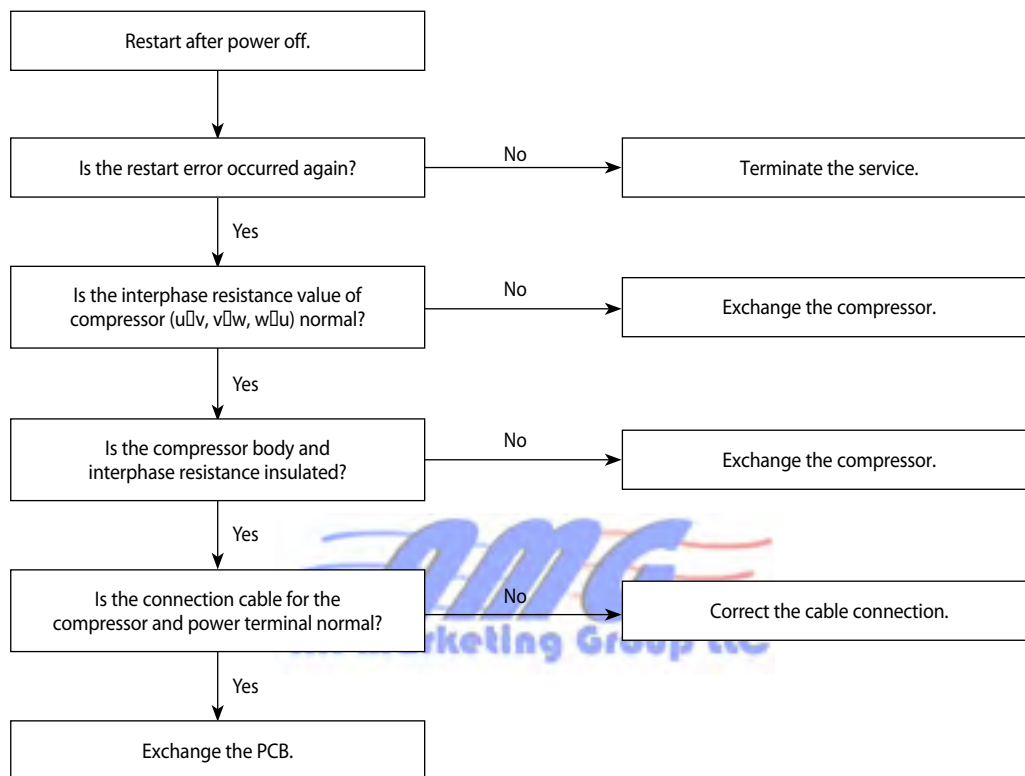
12-2-13 Communication error

1. Checklist :
 - 1) Is the communication cable between the indoor unit and outdoor unit connected correctly?
 - 2) Isn't the power cable and communication cable error?
2. Troubleshooting procedure



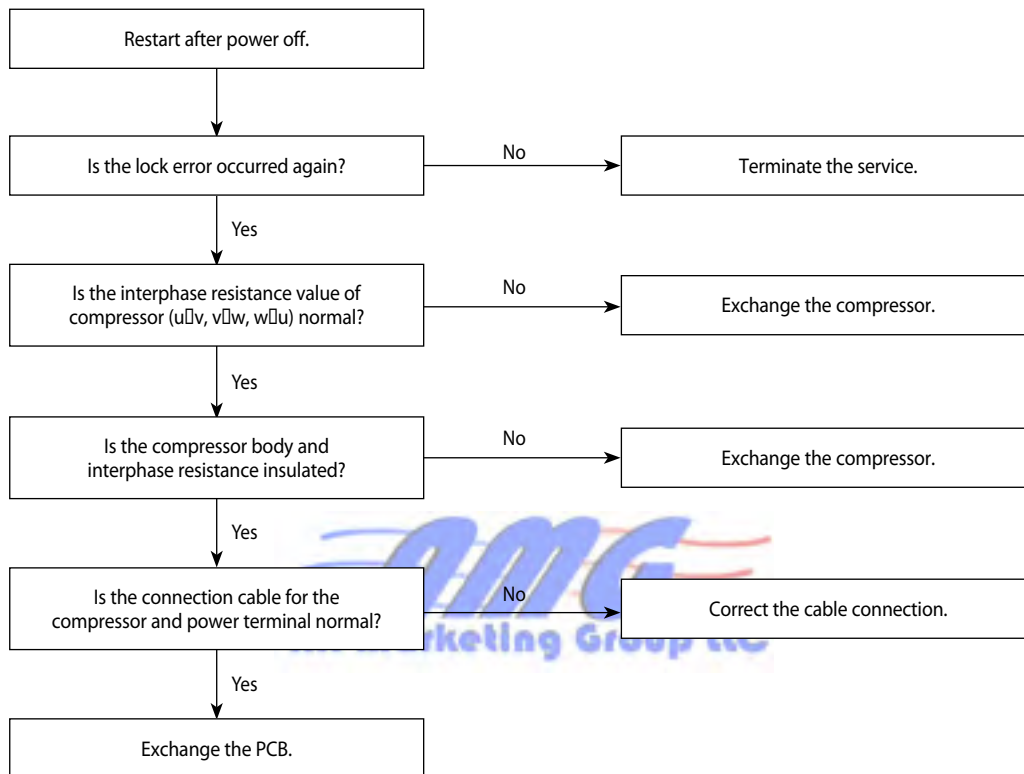
12-2-14 Compressor start error

1. Checklist :
 - 1) Is the connection of cable for the compressor and power?
 - 2) Is the interphase resistance of compressor normal?
2. Troubleshooting procedure



12-2-15 Compressor lock error

1. Checklist :
 - 1) Is the connection of cable for the compressor and power?
 - 2) Is the interphase resistance of compressor normal?
2. Troubleshooting procedure

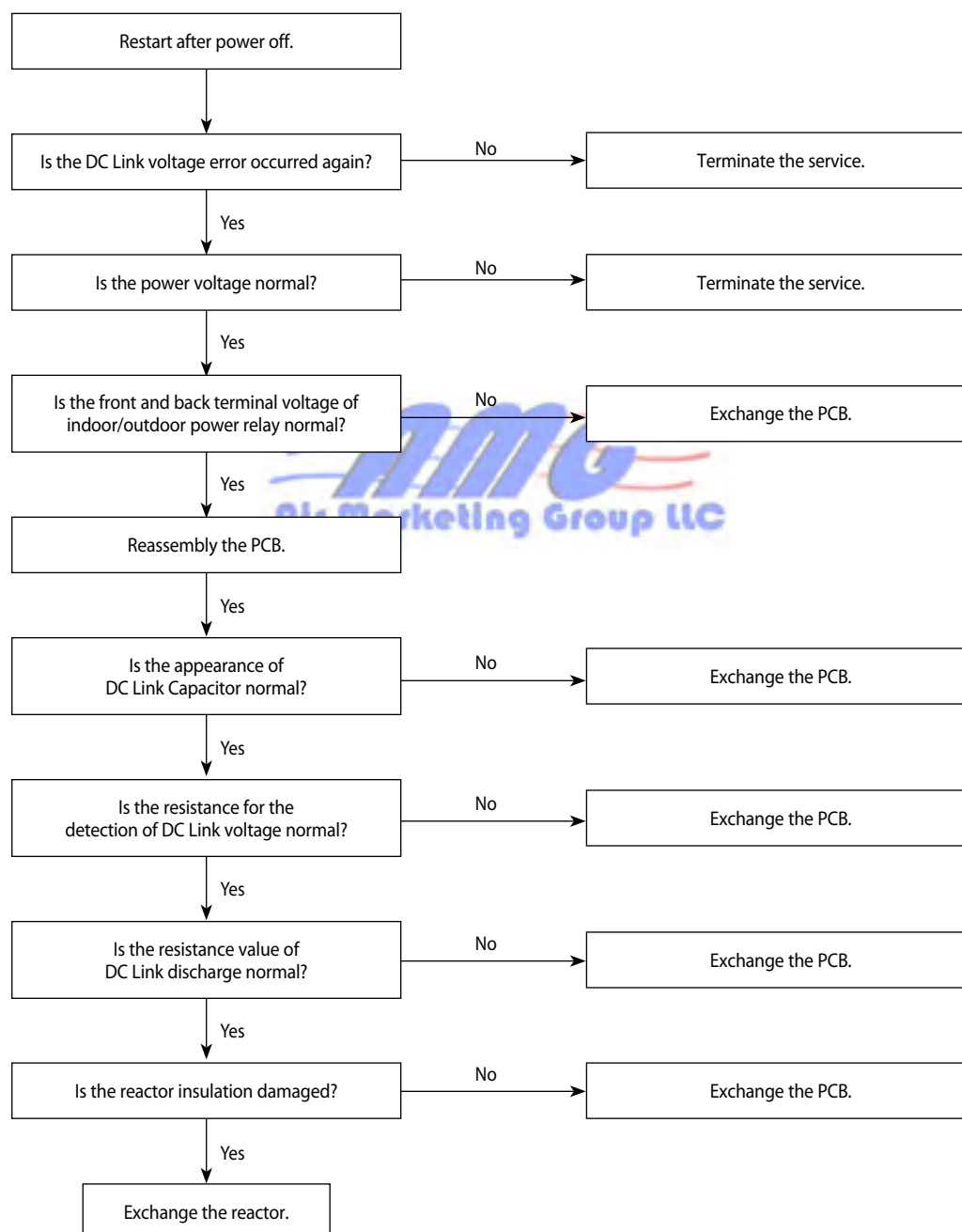


12-2-16 DC Link Over voltage/ Low voltage error

1. Checklist :

- 1) Is the power voltage normal?
- 2) Is the voltage of front and back terminal of indoor(outdoor) power relay normal?
- 3) Is the resistance value for DC Link voltage detection NORMAL?
- 4) Is the resistance value of DC Link discharge normal?
- 5) Is the appearance of DC Link Capacitor normal?

2. Troubleshooting procedure



12-2-17 When the remote control is not receiving

1. Check if the connector was normally assembled.
2. Put the set in operation and check the voltage of No. 15(+) and No. 16(-) of the main PCB CN91 while operating the remote control. When the voltage descends below 3V, the assembly module PCB is normal and the main PCB is poor. Then replace the main PCB.
3. Replace the assembly display PCB because the module PCB is poor if the voltage between No. 15~16 of CN91 maintains 5V after the remote control starts operation.

12-2-18 The others

1. AC Line Zero Cross Signal OUT
 - Check the assembly condition of peripheral part of IC21, ZD21, ZD20 and D200 on the PCB.
2. Capacity miss match
 - Check again the indoor unit option code.

12-3 PCB Inspection Method

12-3-1 Pre-inspection Notices

1. Check if you pulled out the AC power plug when you eliminate the PCB or front panel.
2. Don't hold the PCB side not impose excessive force on it to eliminate the PCB.
3. Don't pull the lead wire but hold the whole housing to connect or disconnect a connector to the PCB.
4. In case of outdoor PCB disassembly, check first the complete discharge of condenser (C103) after 30 seconds power off.

12-3-2 Inspection Procedure

1. Check connector connection and peeling of PCB or bronze coating pattern when you think the PCB is broken.
2. The PCB is composed of the 3 parts.
 - Indoor Main PCB Part : MICOM and surrounding circuit, relay, room fan motor driving circuit and control circuit, sensor driving circuit, power circuit of DC12V and DC5V, and buzzer driving circuit.
 - Display part : LED lamp, Switch, Remocon module
 - Outdoor Main PCB part : MICOM and surrounding circuit. IPM and PFC circuit and control circuit.
 - EMI PCB Part : Line filter and Noise Capacitor, Varistor

12-3-3 Indoor Detailed Inspection Procedure

No	Procedure	Inspection Method	Cause
1	Plug out and pull the PCB out of the electronic box. Check the PCB fuse.	1) Is the fuse disconnected?	<ul style="list-style-type: none">• Over current• Indoor Fan Motor Short• AC Part Pattern Short of the MAIN PCB
2	Supply power. If the operating lamp twinkles at this time, the above 1)~3) have no relation.	Checking the power voltage.	
		1) Is the DB71 input voltage AC200V~AC240V?	<ul style="list-style-type: none">• Power Cord is fault, Fuse open. Wrong Power Cable Wiring, AC Part is faulty.
		2) Is the voltage between both terminals of the C104 on the 2 nd side of the transformer DC12V $\pm 0.5V$?	<ul style="list-style-type: none">• Switching Trans or Power Circuit is faulty
3	Press the ON/OFF button.	3) Is the voltage between both terminals of OUT and GND of IC19(KA78L05) DC5V $\pm 0.5V$?	<ul style="list-style-type: none">• Power Circuit is faulty, Load Short
		Checking the power voltage.	
		1) Is the voltage over AC180V being imposed on terminal #3 and #5 of the fan motor connector(CN72)?	<ul style="list-style-type: none">• Relay(RY71) Coil Disconnection, IC05 is faulty
4	Press the ON/OFF button. 1. FAN Speed [High] 2. Continuous Operation	2) Check the voltage of both terminals of terminal block 1 and N(1) after 3 minute operation.: AC220V	<ul style="list-style-type: none">• Relay(RY71) Contact is faulty
		1) Is the voltage over AC180V being imposed on terminal #3 and #5 of the fan motor connector(CN72)?	<ul style="list-style-type: none">• Fan Motor of the indoor is faulty
		2) The fan motor of the indoor unit doesn't run.	<ul style="list-style-type: none">• Fan Motor Connector(CN72) is faulty
		3) The power voltage between terminal #3 and #5 of the connector(CN72) is 0V.	<ul style="list-style-type: none">• ASS'Y Main PCB is faulty• Connection is faulty

12-3-4 Outdoor Detailed Inspection Procedure

No	Procedure	Inspection Method	Cause
1	Wait 30 seconds over after disconnecting the power cable Check the outdoor PCB.	1) Is C101 discharged? 2) Is the resistance of both terminals of C101 opened? 3) Is the fuse of EMI PCB normal? 4) Is the reactor wire connected?	<ul style="list-style-type: none"> • Over Current • Inner short of PCB • BLDC FAN Motor Error
2	Check the Outdoor unit PCB.	1) Is R701 200ohm? 2) Does ry74 operate normally? (IC05 & 16:0V, 1:5V) 3) Is the fuse(F701) normal? 4) Is the Sub PCB assembled normally?	<ul style="list-style-type: none"> • Outdoor PCB Error • SUB Relay(RY74) Error • IC05 Error • Indoor PCB Error
3	Check the LED lighting after power supply.	1) Normal: Red: Light On, Green: Flickering, Yellow: Light Off? 2) Is the voltage of C101 250V over? 3) Is the input of IC19 8V, and the output 5V? 4) Recheck after disassembling BLDC FAN Wire.	<ul style="list-style-type: none"> • Inner short of outdoor PCB • Wrong assembly of outdoor PCB • BLDC FAN Error
4	Check the condition of indoor & outdoor connection cable.	1) Is the green LED light on once per second? 2) Is the indoor & outdoor connection cable connected in order? 3) Is the grounding wire connected to the both of indoor & outdoor unit? 4) Is the voltage of terminal block N(1), 225V?	<ul style="list-style-type: none"> • Wrong connection of Indoor/Outdoor wiring • Wrong assembly of outdoor communication circuit
5	Check the Comp Wire.	1) Is it connected red, blue, and yellow in order in counterclockwise. 2) Are the valve and its installation condition good? 3) Is the installation condition of outdoor unit?	<ul style="list-style-type: none"> • Wrong assembly • Installation condition is bad.
6	Check the BLDC Fan.	1) Is CN01 1, 3 over 250V? 2) Is CN01 3, 5 within 1V~5V? 3) Is the voltage of CN01 6 changed? 4) Is the resistance of BLDC Motor 1, 3 opened after power off?	<ul style="list-style-type: none"> • Outdoor PCB Error • BLDC Motor Error

12-4 Main Part Inspection Method

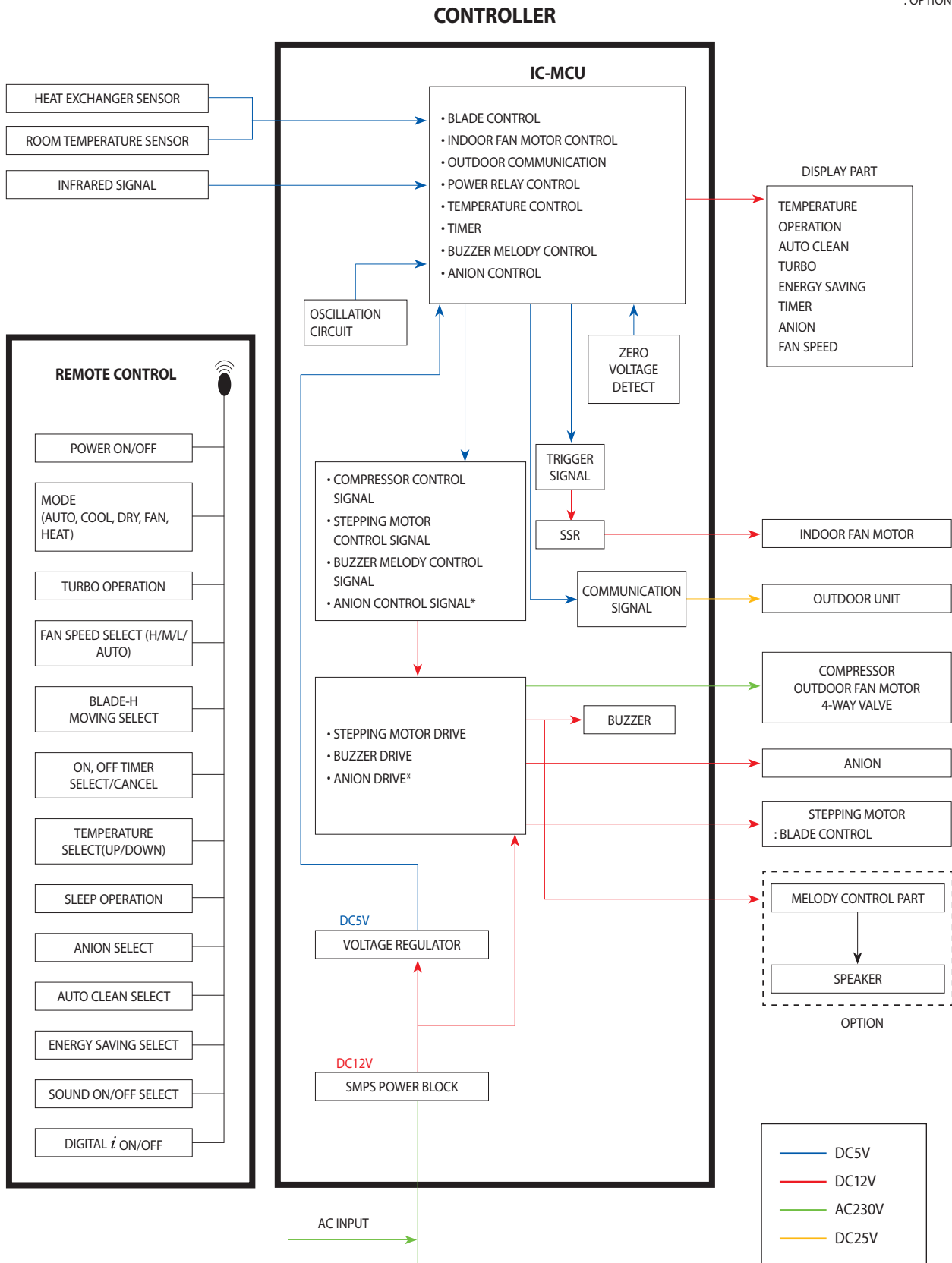
Part	Breakdown Inspection Method			
Room Temperature Sensor	Measure resistance with a tester			
	Normal	At the normal temperature 37kΩ~ 8.3kΩ(19.4°F(-7°C)~+86°F(30°C)) *Refer to Table 12-3-4.		
	Abnormal	∞, 0Ω . . . Open or Short		
Room Fan Motor	Measure the resistance between terminals of the connector (CN72) with a tester.			
	Normal	At the normal temperature (50°F(10°C) ~ 86°F(30°C))		
		Compare terminal	Resistance	Remark
		Yellow, Blue	404.4Ω ± 10%	Main
Yellow, Red		340Ω ± 10%	Sub	
Abnormal	∞, 0Ω . . . Open or Short			
Stepping Motor	Measure the resistance between the red wire and each terminal wire with a tester.			
	Normal	About 300Ω at the normal temperature (68°F(20°C) ~ 86°F(30°C))		
	Abnormal	∞, 0Ω . . . Open or Short		

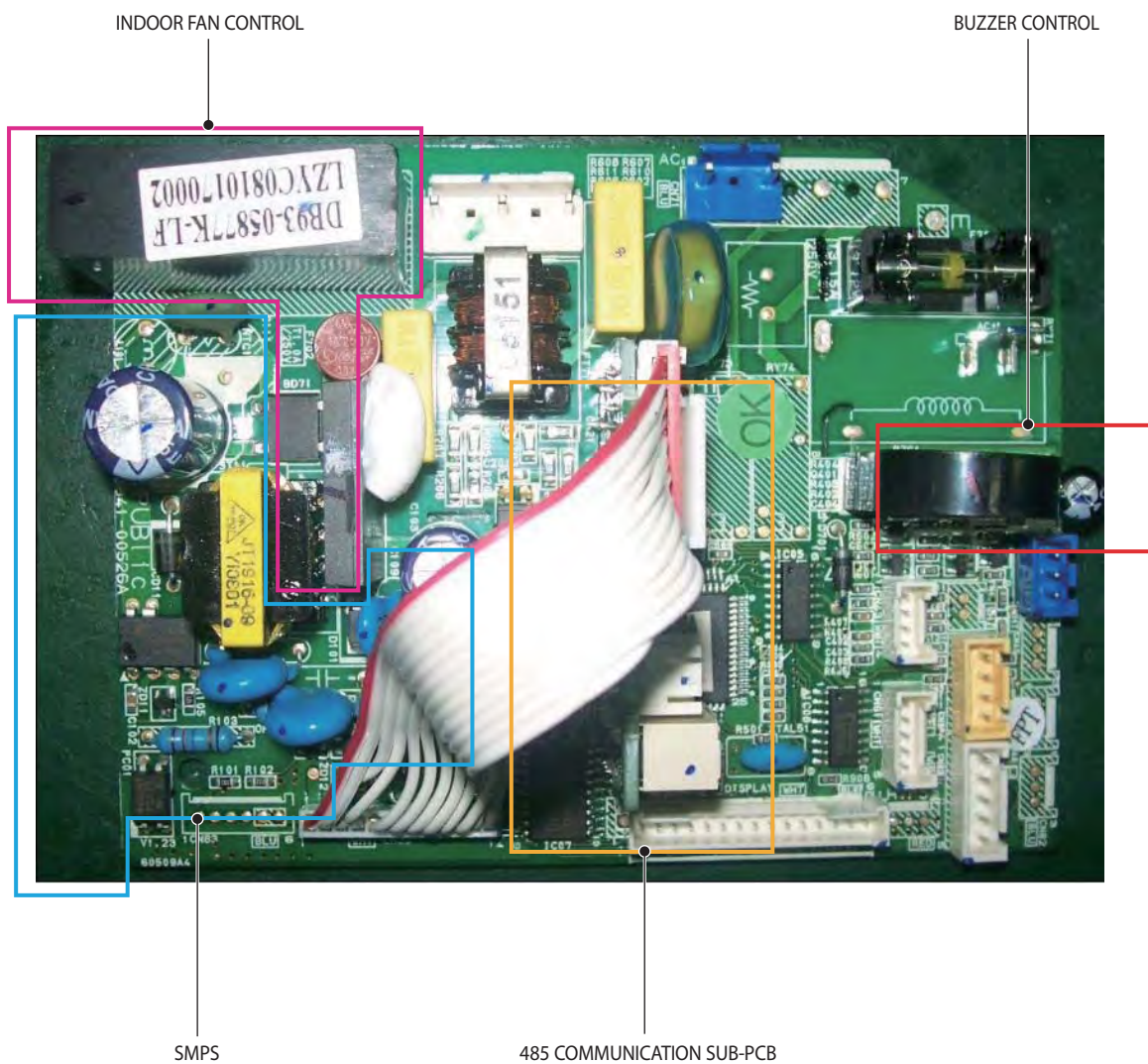


13. Block Diagram

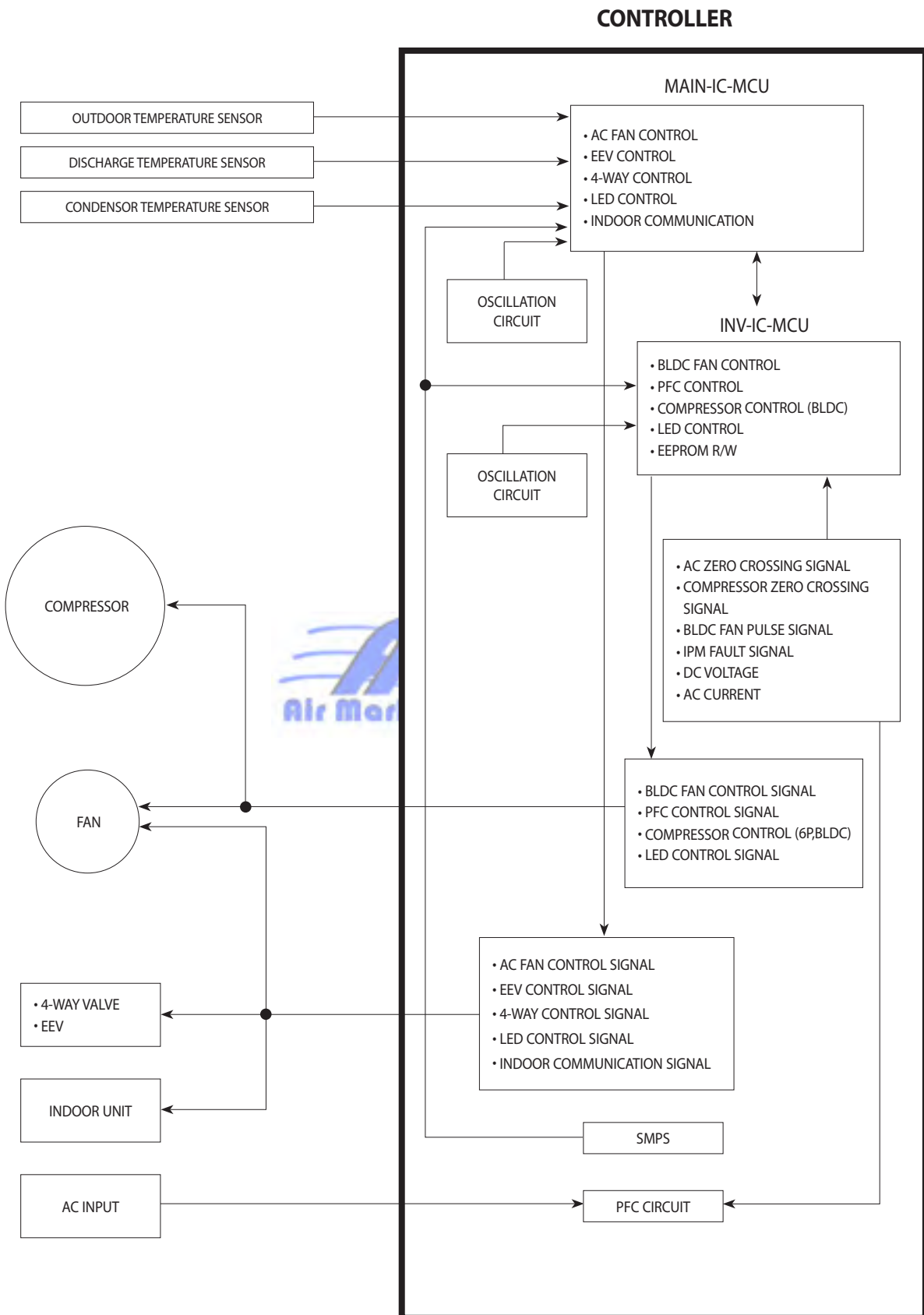
13-1 Indoor Unit

* : OPTION

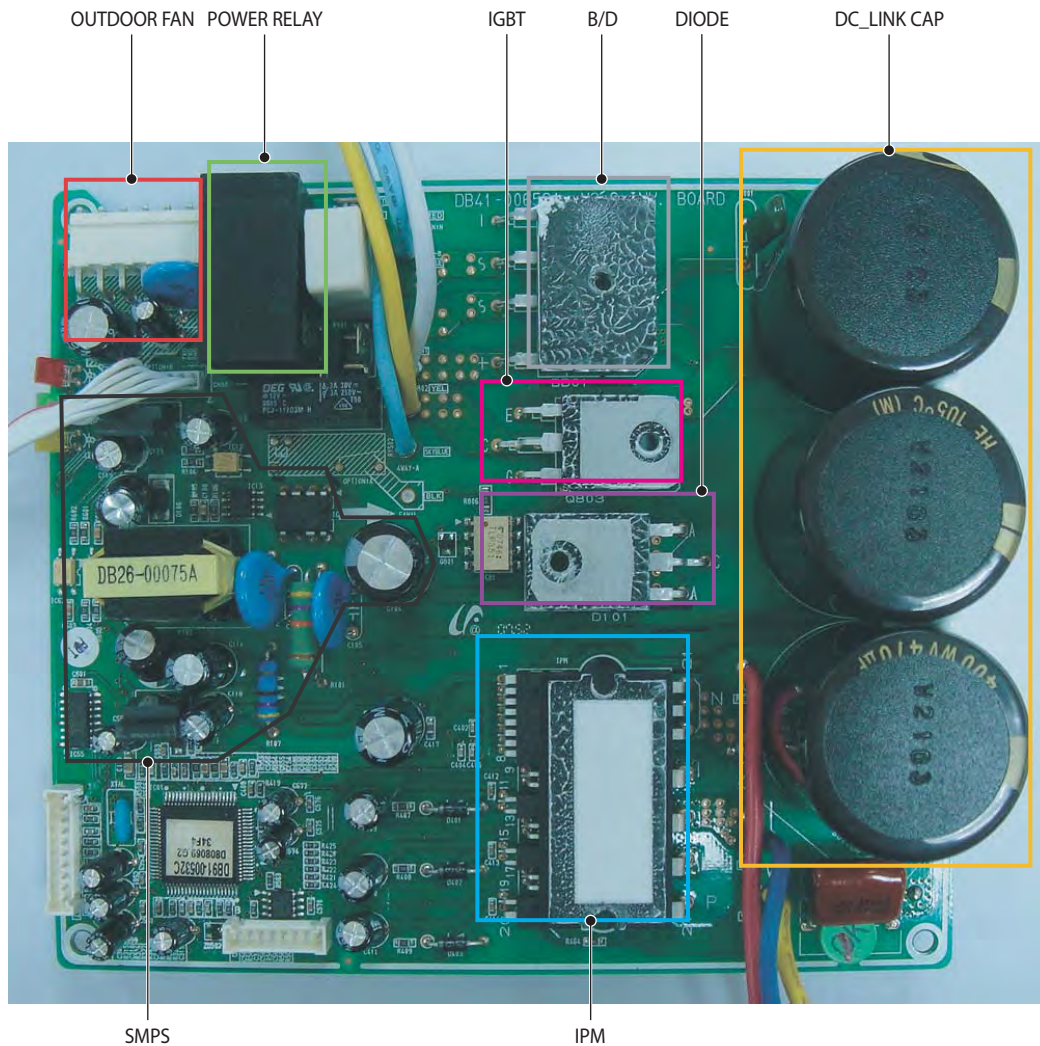




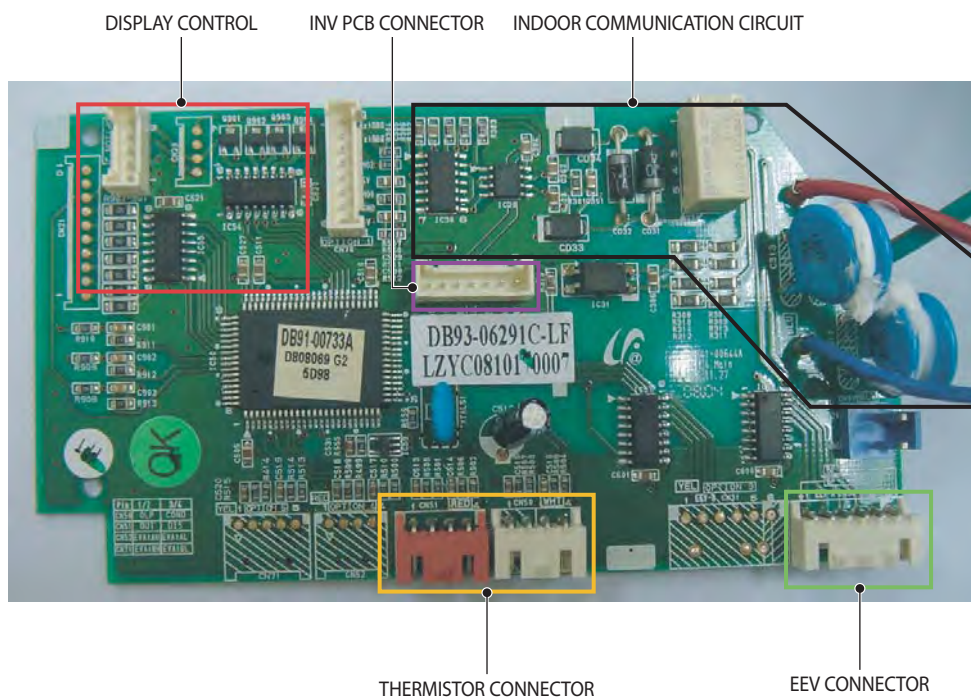
13-2 Outdoor Unit



■ Inverter PCB



■ Main PCB

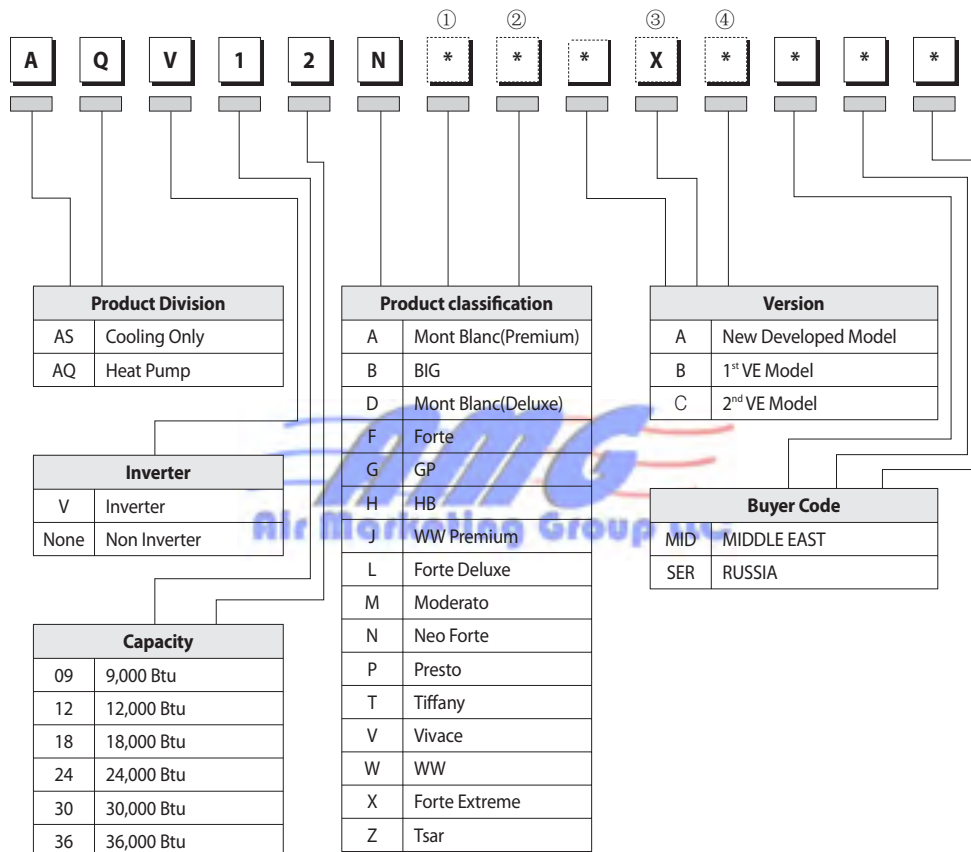


14. Reference Sheet

14-1 Index for Model Name

* Project model code for overseas from 2008(For RAC Export Models)

Model Code



- ① : Use the " ① " digit for Grille Color deviation.
: Don't use the digit for Basic White model.
ex) Silver : S, Black : B, White : W, etc.
- ② : Use the " ② " digit for Electric Source deviation.
: Only for "XAP", "XAX", "GEM" Buyer.
- ③ : Use the " ③ " digit for classification between indoor and outdoor.
Indoor ⇒ "N" & Outdoor ⇒ "X".
- ④ : Use the " ④ " digit for KD models.
"CKD" ⇒ "1" & "SKD" ⇒ "2".

14-2 Low Refrigerant Pressure Distribution

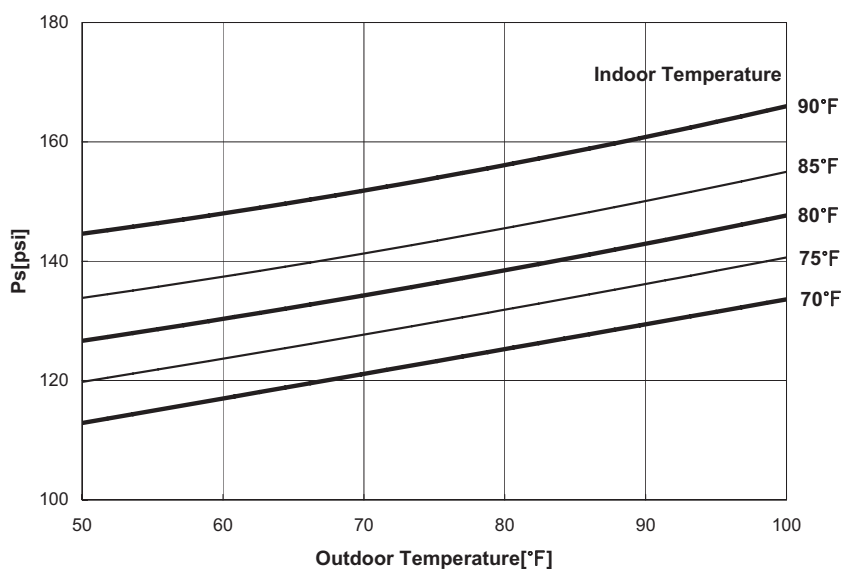
Note : • Please measure the refrigerant pressure after the air conditioner operates on testing cooling mode during more than 10 minutes.

□ Indoor Temp. Variation : 68°F(20°C)~90°F(32°C)

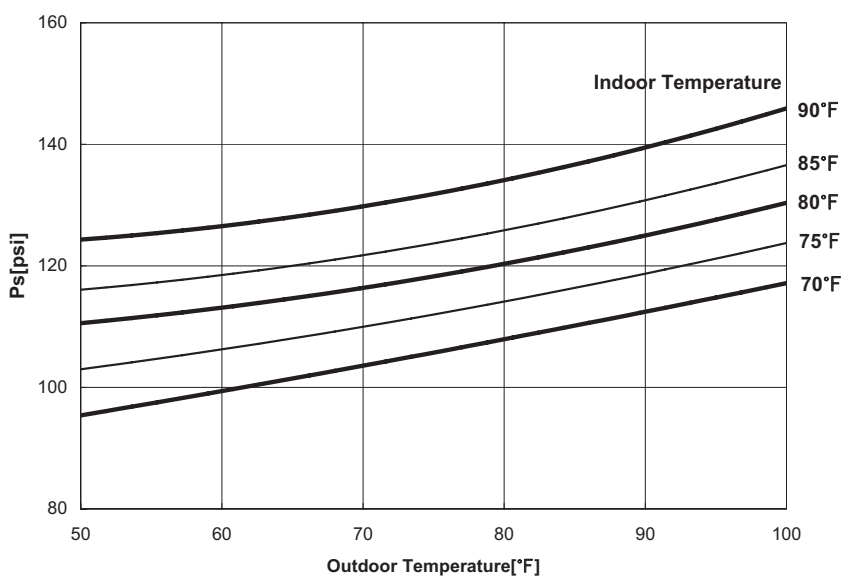
□ Outdoor Temp. Variation : 23°F(-5°C)~113°F(45°C)

Low Refrigerant Pressure Distribution

AQV09N**



AQV12N**



14-3 Pressure & Capacity mark

■ Power/Heat

W	cal/s	kcal/h	Btu/h	HP	kg·m/s	lb·m/s
1	0.23885	0.85985	3.4121	0.001341	0.10197	0.73756
4.1868	1	3.6	14.286	0.0056146	0.42693	3.088
1.163	0.27778	1	3.9683	0.0015596	0.11859	0.85778
0.29307	0.06999	0.252	1	3.9302×10^{-4}	0.029885	0.21616
745.7	178.11	641.19	2,544.4	1	76.04	550
9.8067	2.3423	8.4322	33.462	0.013151	1	7.233
1.3558	0.32383	1.1658	4.6262	0.0018182	0.13826	1



14-4 Q & A for Non-trouble

Classification	Class	Description
Cooling	Q	The cooling is weak.
	A	When it is hot outside, its cooling capacity decreases due to the increase of the ambient temperature. When the dust filter gets blocked or warm outside air gets in, the cooling capacity will decrease. So, make sure to clean the dust filter frequently, prevent heat loss by closing the doors and insulate the cooling area by using curtains, blinds, shades or window tinting.
	Q	The cooling is good generally. But, it gets weak when it is considerably hot.
	A	It occurs when the outdoor unit is exposed to direct sun light and heat-up air is not ventilated well. So, set up a sunblind over the outdoor unit and keep stuff away from the unit to increase the ventilation. When the cooling capacity decreases during a heat wave, clean the heat exchanger of the outdoor unit or spray some cold water to the heat exchanger to increase the cooling capability.
	Q	The cooling is weak. Does it need refrigerant charging?
	A	It is not correct charging refrigerant regularly. Except that you have moved in several times or the connection pipes are broken, the refrigerant does not run low. So, when refrigerant is additionally charged, it could be costly and cause a product's failure. When the refrigerant leaks, all of it will escape in a short time resulting in cooling failure and no water coming out of the drain hose. So, if water comes out from the drain hose, it indicates the normal operation of the product and it does not need refrigerant charging.
	Q	It fails to do cooling.
	A	When the air conditioner is set to Ventilation or the desired temperature is set higher than the current temperature, it fails to do cooling. In this case, select Cooling or set the desired temperature lower.
Leakage	Q	It floods the floor.
	A	Place the drain hose properly. When it is not placed properly, the drain water would flow back flooding the floor. So, straighten out the drain hose for the water to be drained well.
	Q	Water drips at the drain connection (service valve) of the outdoor unit.
	A	When a glass bottle is taken out of the refrigerator, moisture gets condensed on its surface due to the temperature differences. The same principle applies to the air conditioner. When cold refrigerant goes through the copper tube, moisture gets condensed on the surface of the tube and the connection areas. To prevent the water condensation, the pipes are insulated. But, the connection areas of the outdoor unit are not insulated for the purpose of maintenance or repair, and water gets condensed due to the temperature differences and drips down. Generally, it evaporates right away. But, when it drips much during muggy days, put a water pan on the floor.
	Q	It leaks even though a drain pump is used.
	A	It occurs when the drain pump is plugged out or it is out of order. Check the power of the drain pump and the position of the drain hose, and when the pump is faulty, contact the drain pump manufacturer. Samsung Electronics do not manufacture drain pumps. So, we are not able to correct the drain pump problems.
Smells	Q	Whenever the air conditioner is turned on, it irritates my eyes and gives me a headache.
	A	There are no components in the air conditioner irritating the eyes and sending out chemical smells. But, when the air conditioner is turned on, other smell sources are sucked into the air conditioner and get out of it. So, find and root out the smell sources. Generally, it occurs at a interior renovated place, a pharmacy, a gasoline handling place, a tire shop, a second-hand book shop or an electronic component handling place; when its chemical or musty smells are sucked in and sent out, it can be misled that the air conditioner generates them. So, find and root out the problem or refresh the room frequently.

Classification	Class	Description
Smells	Q	Whenever the air conditioner is turned on, it stinks.
	A	There are no components in the air conditioner sending out chemical smells. But, when the air conditioner is turned on, other smell sources are sucked into the air conditioner and get out of it. So, find and root out the smell sources. Generally, when the drain hose is taken out to the washing room or there are sources of smells such as a diaper bin, a shoe shelf or a socks bin, bad smells generate. Also, it occurs where glass cleaners or air fresheners are used; when they are sucked in interacting with dusts and moistures inside, bad smells generate. These kinds of organic materials noxious to human bodies. So, we recommend against the use of them.
	Q	Whenever the air conditioner is turned on, it smells sour.
	A	When the room is papered recently, its paste smells would be sucked inside. Also, when the air conditioner is installed in the study room of young boys loving sweat-generating activities such as the basketball, excessive sweats evaporate and get sucked into the air conditioner resulting in bad smells. So, find and root out the problem or refresh the room frequently.
	Q	Whenever the air conditioner is turned on, it smells musty.
	A	It is due to the improper keeping of the product after its use. When keeping the product, dry up the inside with the operation of Ventilation to prevent must. When the product is kept without drying up the inside with Ventilation, mold would grow inside resulting in must. So, open the windows and switch on the Ventilation function to get rid of the saturated smell inside.
	Q	Whenever the air conditioner is turned on, it sends out bad smells such as stale smells.
	A	It occurs generally when there are pet animals in the house. Their smells stay at the same place. But, when the air conditioner is turned on, the air gets circulated resulting in the circulation of the smells. So, find and root out the problem or refresh the room frequently.
Operation	Q	It won't start.
	A	There is a power failure or it is plugged out. Also, check if the power distribution panel is switched off.
	Q	It goes off during operation.
	A	When the hot air does not escape properly, it goes off during operation. It occurs when it does not ventilate properly because the outdoor unit is covered, the back of the outdoor unit is blocked by a cardboard or a plywood panel, and the front of the outdoor unit is blocked by the closed window or other obstacles. Clear the above obstacles from the outdoor unit.
	Q	It generally works properly. But, when it's considerably hot, it goes off during operation.
	A	It occurs when the outdoor unit is exposed to direct sunlight and the hot air does not escape properly. Set up a sun blind over the outdoor unit and clear the neighboring obstacles from the outdoor unit to provide good ventilation. When it goes off frequently during a heat wave, it would prevent the turn-off and increase the cooling capacity cleaning the outdoor unit or spraying some water to the heat exchanger.
	Q	The remote controller won't operate.
	A	When the batteries run out or the transmitter or receiver of the remote controller is blocked by obstacles, change the batteries or keep the obstacles away from the controlling area. Also, the remote controller may not work under intensive light from a 3-wave length lamp or a neon sign due to the EMI. In this case, take the remote controller closer to the receiver.

Classification	Class	Description
Installation	Q	Who installs the air conditioner? (Relocation/Re-installation)
	A	When relocating or re-installing the air conditioner, make sure to contact Samsung Electronics Service Center or Authorized Service Agent and have them to do the job. (If not, it could cause personal injury or product damage.) The cost for the relocation/re-installation of the air conditioner is subject to the customer's expense. There is a cost table. But, our service engineer needs to visit to total up the cost correctly. When you move in, make sure to contact Samsung Electronics Service Center or Authorized Service Agent in advance to streamline the process.
	Q	Is it possible to install the outdoor unit outside?
	A	It is possible to install it at a designated place in the apartment or on the rooftop nearby. But, it's illegal hanging an angle iron case with the outdoor unit in it outside the apartment. Also, it is illegal obstructing passers-by with the outdoor unit installed outside.
	Q	What can be done to install the outdoor unit facing the road because it is a commercial building?
	A	The following is an excerpt from Building Code going into effect from JUNE 1st 2005. "The exhaust pipe of a cooling or ventilation facility installed in a building adjacent to the streets of commercial or residential areas shall be installed higher than 2 m to prevent the exhaust air from blowing directly to passers-by and the current facilities shall be corrected by MAY 31st 2005." So, please install it higher than 2 m or not to blow the hot exhausting air directly to passers-by.
	Q	What about installing a windscreen during installation not to blow hot air directly to passers-by?
	A	When the hot air from the front of the outdoor unit is blocked, the product's performance will be affected and it will fail to operate properly. So, keep it at least 300mm away from its surrounding walls and give it good ventilation.

14-5 Cleaning/Filter Change

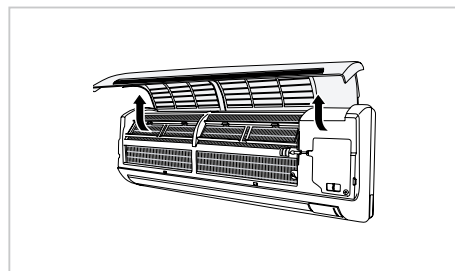
14-5-1 Cleaning your Air Conditioner

To get the best possible use out of your air conditioner, you must clean it regularly to remove the dust that accumulates on the air filter.

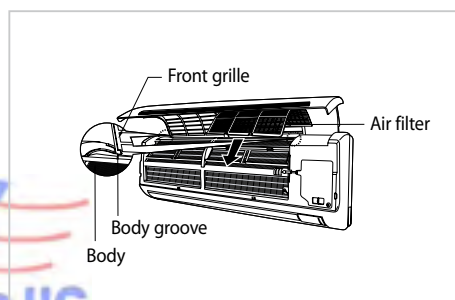


• Before cleaning your air conditioner, ensure that you have switched off the breaker used for the unit.

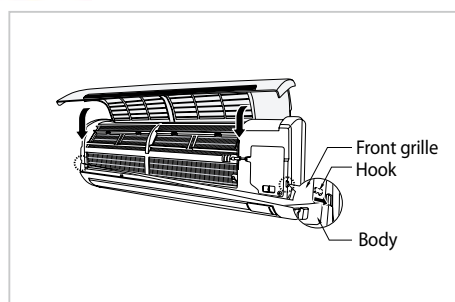
1. Open the upper front grille by pulling the lower right and left tabs of the grille.



2. Pull air filters out of each tab of the grille.
3. Remove all dust on the air filters with a vacuum cleaner or brush.
4. When you finished, insert air filters by fixing it to each tab of the grille.
5. To close the front grille, fix it to hooks and push down the lower right and left tabs of the grille.



6. Clean the front grille with a damp cloth and mild detergent (do NOT use benzene, solvents or other chemicals).

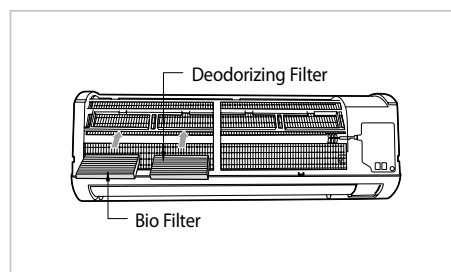


Note : • If you have not used the air conditioner for a long period of time, set the fan going for three to four hours to dry the inside of the air conditioner thoroughly.

14-5-2 Cleaning Deodorizing and Bio filter (Option)

To remove minute dust particles and odors, deodorizing and Bio filter are installed in the air conditioner. You should clean the filters every 3 months.

1. Open the upper front grille by pulling the lower right and left tabs of the grille.
2. Pull out the deodorizing and Bio filter.
3. Wash the filters with clean water, then dry them in the shade.
4. Insert the filters into the original position.
Note : • You can change the position of filters with each other.
5. Close the front grille.



14-6 Installation

14-6-1 Before Installation

Keep the air conditioner outlet and inlet free from its surroundings.
In case of installation, keep the symmetry and fix it to prevent vibration.
The pipe length shall meet the standard as far as possible.

14-6-2 Installation Procedure

■ Location

Install the product in an area to guarantee the best cooling effect, convenience of piping and electric work, and inexistence of vibration or wind.

■ Wall Drilling

Drill the wall downward in a diameter of 2.36inch(60mm) to 2.56inch(65mm).

■ Fixing Indoor Unit & Outdoor Unit

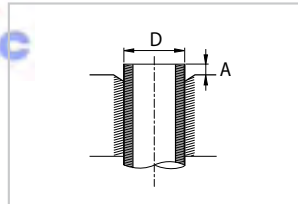
Fix the air conditioner indoor unit securely to the wall. Secure the outdoor unit in a suitable position.

■ Pipe Spooling & Connecting

You shall cut the pipe with a pipe cutter and grind all the burrs of the cut surface.
Pipe expansion may continue until the pipe surface becomes uneven or torn apart.
Be sure to use a torque wrench to tighten pipes or flare nuts.

<Torque & Depth>

Outer Diameter(D)	Torque(kgf·cm)	Depth(A)
6.35mm(1/4")	10.0~12.3ft.lb(140~170kgf.cm)	0.05inch(1.3mm)
9.52mm(3/8")	18.1~20.3ft.lb(250~280kgf.cm)	0.07inch(1.8mm)
12.70mm(1/2")	27.5~30.4ft.lb(380~420kgf.cm)	0.08inch(2.0mm)
15.88mm(5/8")	31.8~34.7ft.lb(440~480kgf.cm)	0.09inch(2.2mm)



■ Leak Test

Put an inert gas like nitrogen in the outdoor unit pipe and put soap bubbles or other test liquids on the pipe surface for the leak test.

■ Drain Hose Connecting

Install the drain hose downward to drain water naturally. Be sure to pour water into the hose to check if it drains well.

■ Electric & Earth Work

Electric and earth work shall meet the "Electric Facility Technology Standard" and the "Internal Wire Regulation" of the Electric Business Laws.

■ Inspection & Trial Run

Upon completion of the tests, you shall make a trial run while you explain the main functions of the air conditioner to finish the installation.

14-7 Installation Diagram of Indoor Unit and Outdoor Unit

14-7-1 Air-Purge Procedure

- 1) Connect each assembly pipe to the appropriate valve on the outdoor unit and tighten the flare nut.



- 2) Connect the charging hose of low pressure side of manifold gauge to the packed valve having a service port as shown at the figure.



- 3) Open the valve of the low pressure side of manifold gauge counter-clockwise.



- 4) Purge the air from the system using vacuum pump for about 30 minutes.
 - Make sure that pressure gauge show $-0.1\text{MPa}(-76\text{cmHg})$ after about 30 minutes.
 - This procedure is very important in order to avoid gas leak.
 - Turn off the vacuum pump.
 - Close the valve of the low pressure side of manifold gauge clockwise.
 - Remove the hose of the low pressure side of manifold gauge.



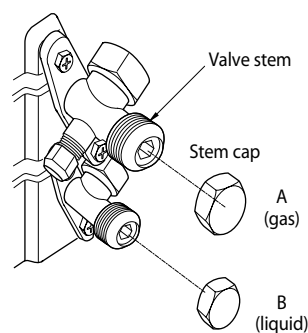
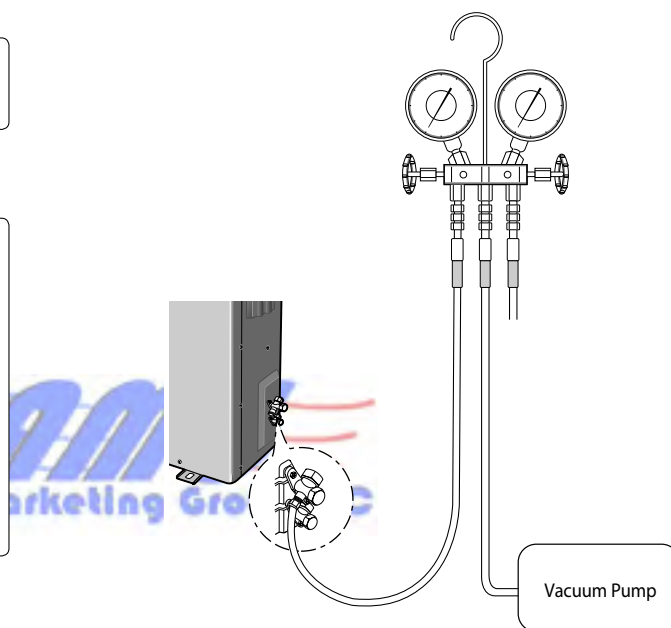
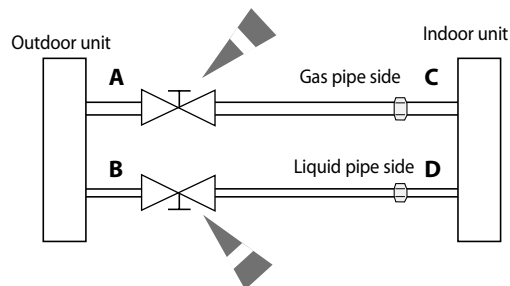
- 5) Set valve cork of both liquid side and gas side of packed valve to the open position.



- 6) Mount the valve stem nuts and the service port cap to the valve, and tighten them at the torque of $183\text{kgf}\cdot\text{cm}$ with a torque wrench.



- 7) Check for gas leakage.
 - At this time, especially check for gas leakage from the 3 way valve's stem nuts, and from the service port cap.



14-7-2 "Pump down" Procedure

Pump down will be carried out when an evaporator is replaced or when the unit is relocated in another area.

- 1) Remove the caps from the 3 way valve and the 3-Way valve.



- 2) Turn the 3-Way valve clockwise to close and connect a pressure gauge (low pressure side) to the service valve, and open the 3 way valve again.



- 3) Set the unit to cool operation mode.
(Check if the compressor is operating.)



- 4) Turn the 3-Way valve clockwise to close.



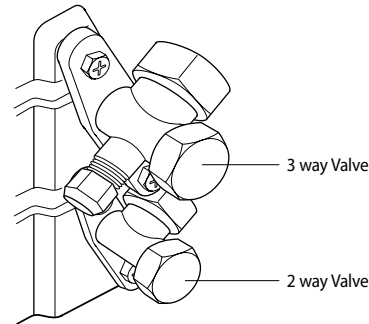
- 5) When the pressure gauge indicates "0" turn the 3-Way valve clockwise to close.



- 6) Stop operation of the air conditioner.



- 7) Close the cap of each valve.



Remarks

Relocation of the air conditioner

- Refer to this procedure when the unit is relocated.
- Carry out the pump down procedure (refer to the details of 'pump down').
- Remove the power cord.
- Disconnect the assembly cable from the indoor and outdoor units.
- Remove the flare nut connecting the indoor unit and the pipe.
- At this time, cover the pipe of the indoor unit and the other pipe using a cap or vinyl plug to avoid foreign material entering.
- Disconnect the pipe connected to the outdoor unit.
At this time, cover the valve of the outdoor unit and the other pipe using a cap or vinyl plug to avoid foreign material entering.
- Make sure you do not bend the connection pipes in the middle and store together with the cables.
- Move the indoor and outdoor units to a new location.
- Remove the mounting plate for the indoor unit and move it to a new location.



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